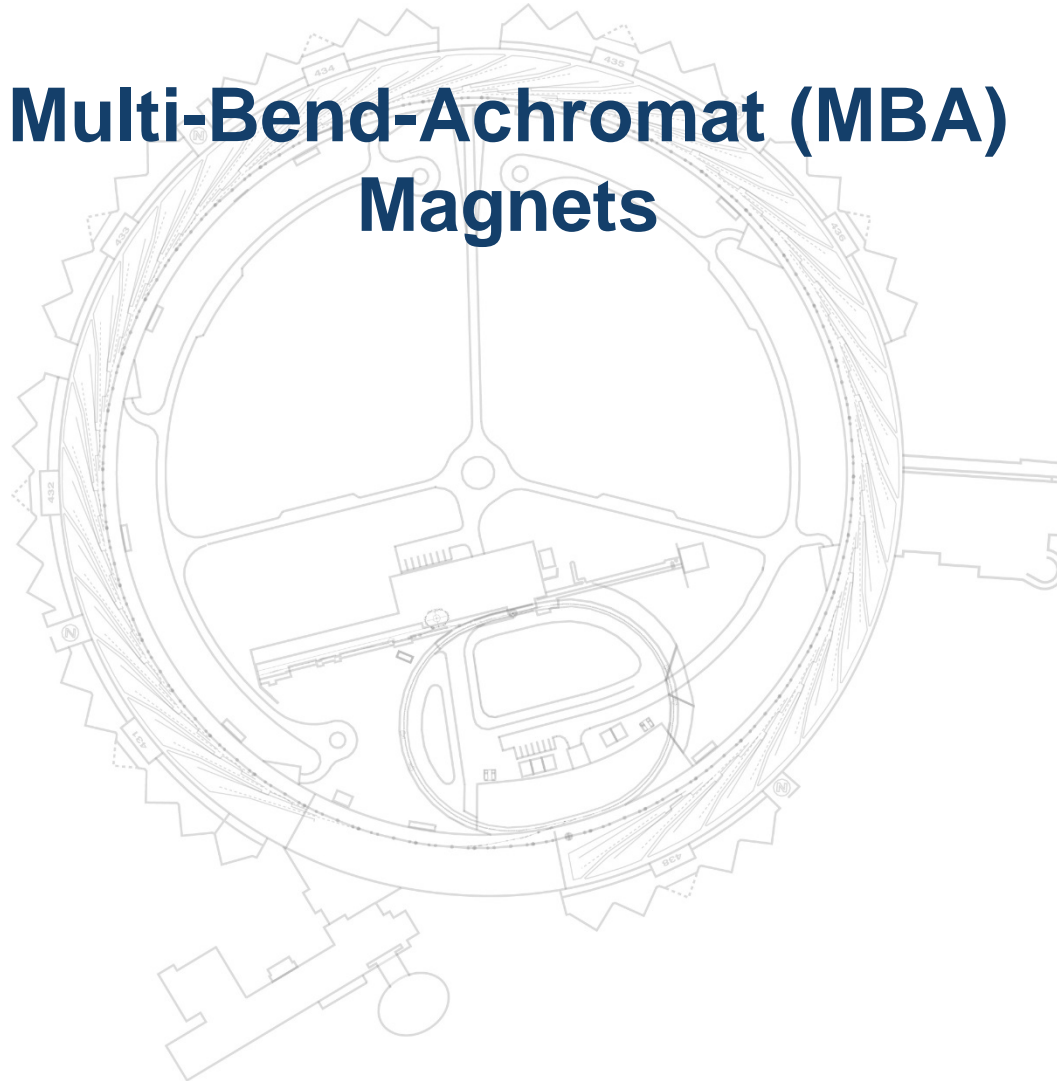


# Multi-Bend-Achromat (MBA) Magnets



Mark Jaski

# Outline

- Multi-Bend-Achromat (MBA)
- Functional Requirements Document
  - Sector Layout
  - Types of Magnets
  - Magnet requirements
- Magnet Designs
- Modular design
- Coil Designs
- Alternative design (MAX-IV style)
- Assembly concept

# The APS Upgrade: The world's leading high-brightness hard x-ray storage ring

The APS Upgrade will produce the world's leading high-brightness hard x-ray storage ring

2-3 order-of-magnitude increase in:

- Brightness
- Coherent flux
- Nano-focused flux

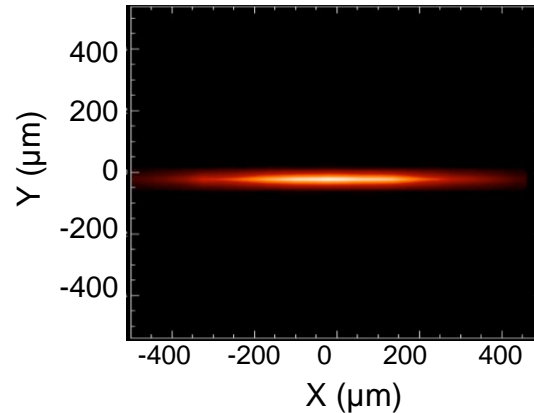
Operation with round beams

**APS-U ushers in a generational leap in storage ring performance**

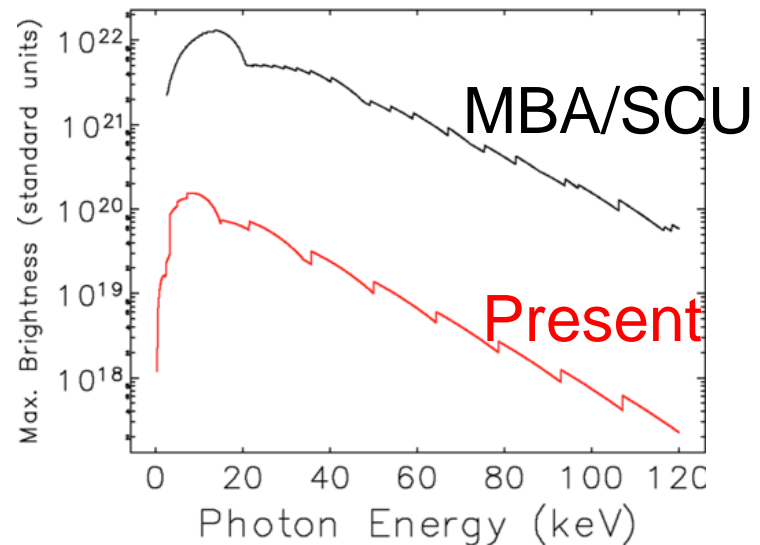
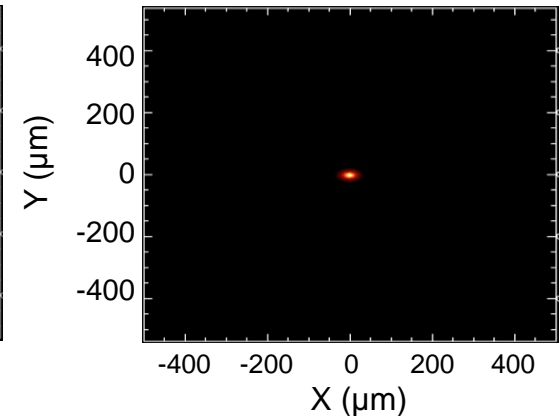
This slide copied from J. Kerby's presentation

Mark Jaski

APS Today

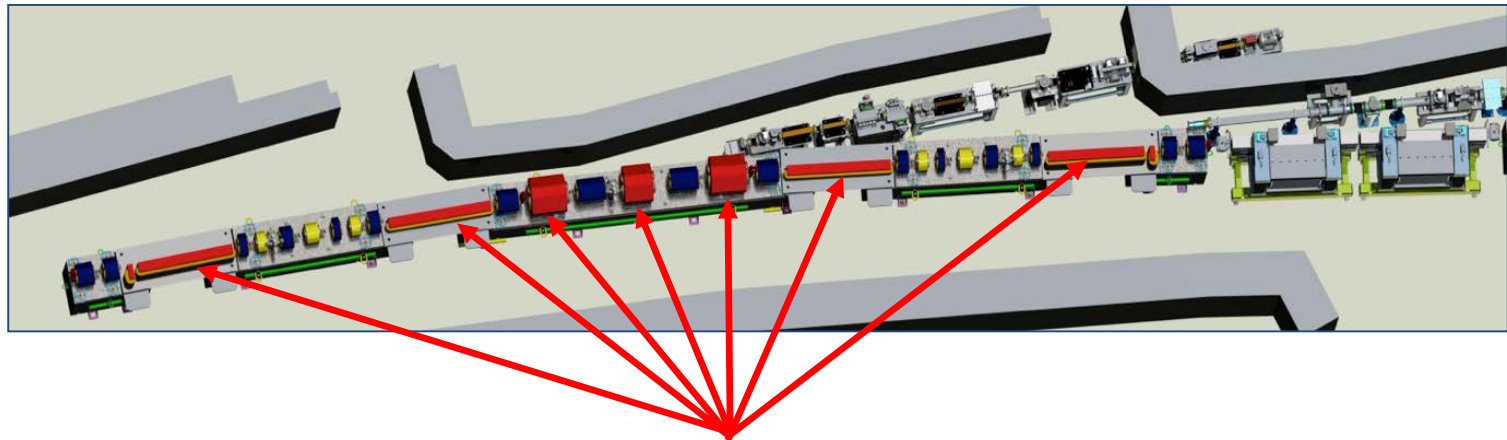
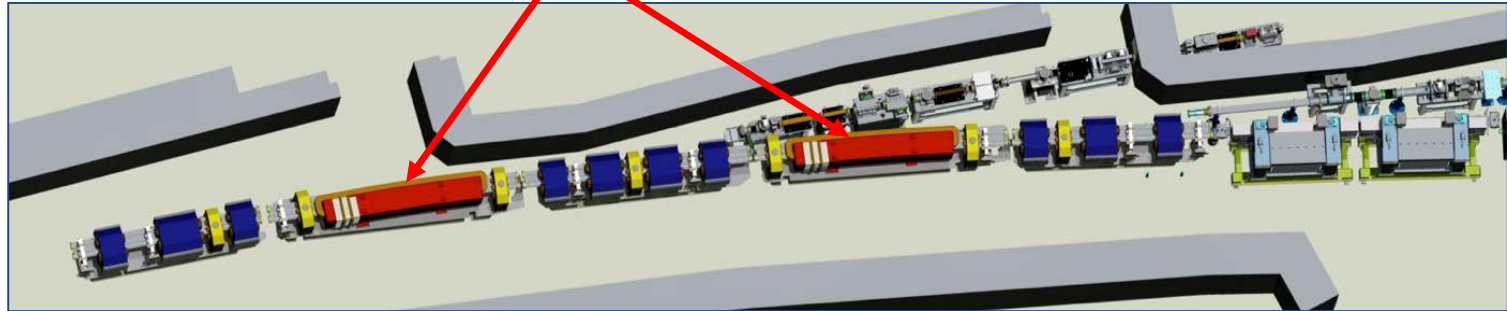


APS Upgrade



# Multi-Bend-Achromat (MBA)

two dipole magnets – double-bend-achromat

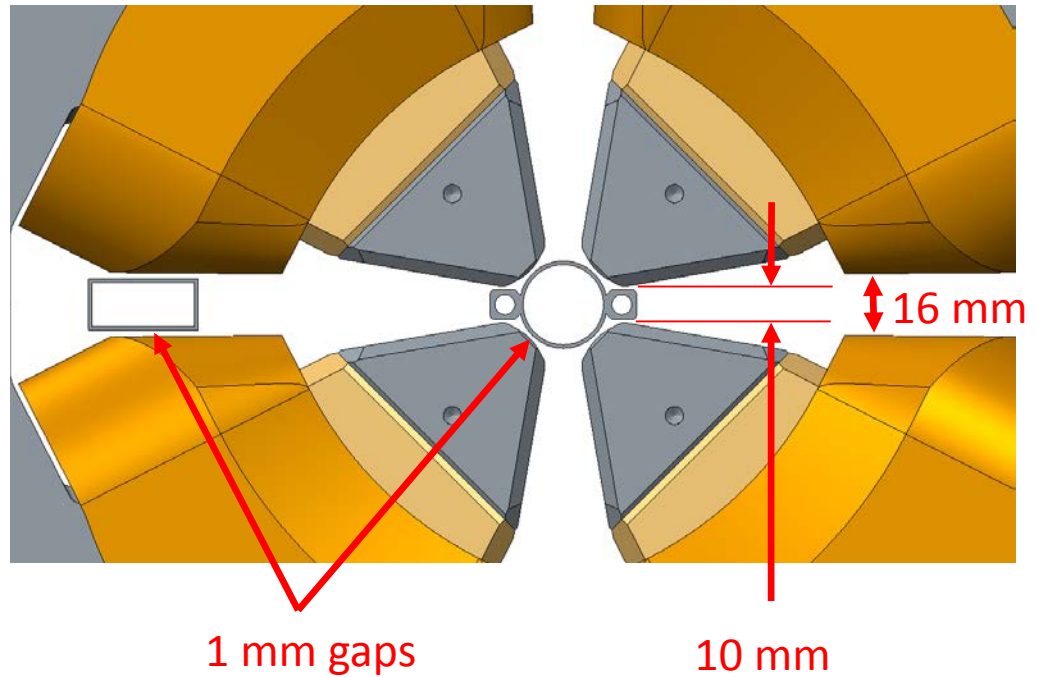


Seven dipole magnets – multi-bend-achromat (MBA)

These images copied from J. Kerby's presentation

# Multi-Bend-Achromat (MBA)

- To go to lower emittance.
- Requires stronger magnets
- Smaller magnet gaps.
- Tighter tolerances.
- Small gaps between vacuum chamber and magnet poles and magnet coils.

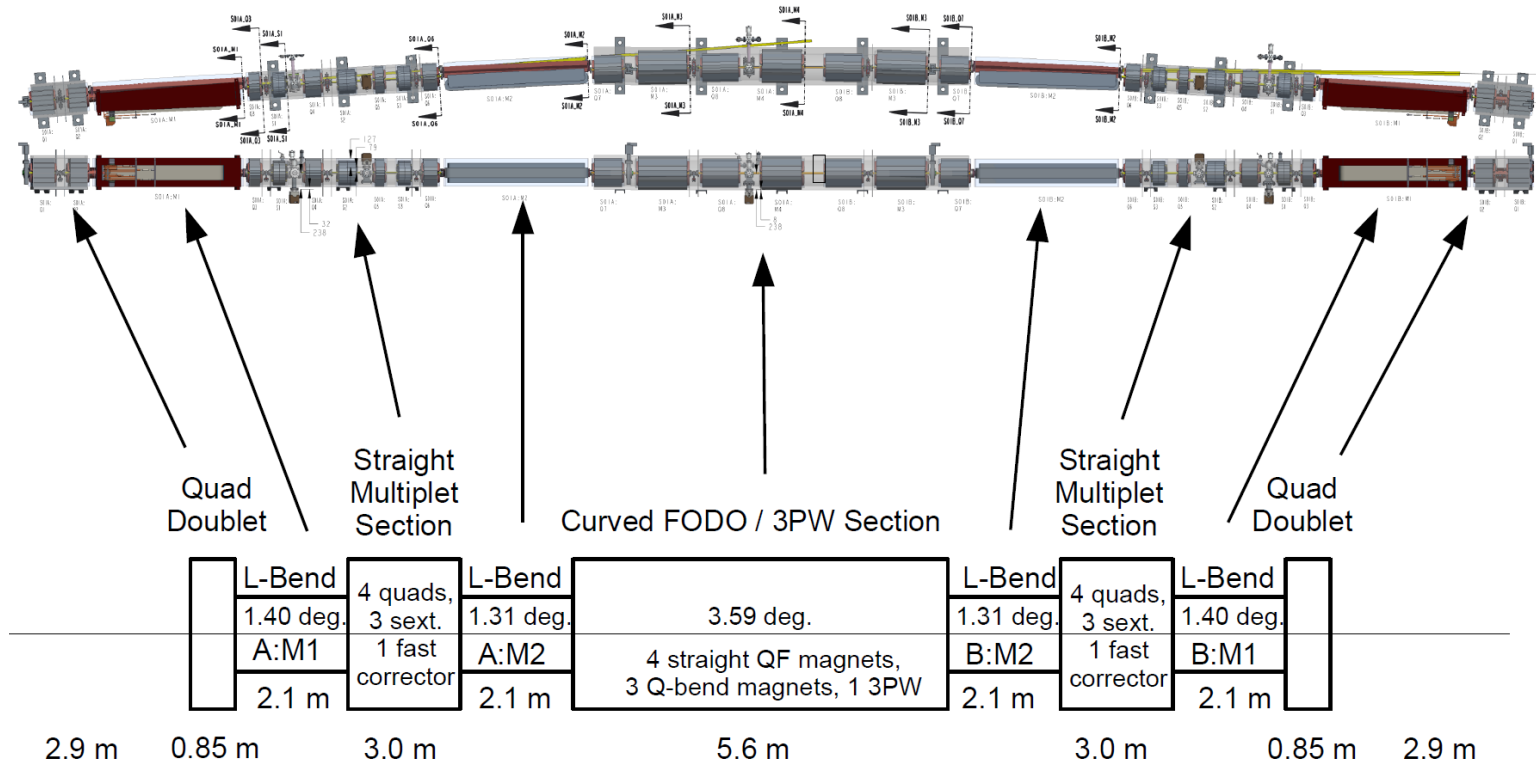


		APS	MBA
		mm	
Dipole	gap	57.20	26.00
Quadrupole	pole tip radius	39.96	13.00
Sextupole	pole tip radius	49.00	14.00

# Functional Requirements Document

## Sector Layout

with block diagram showing major components



# Functional Requirements Document

## 9 Magnet Types

### 1320 Total Storage Ring Magnets

Table 1.1: Types of magnets

	Magnet type	Quantity	Core type
L-Bend magnets	M1 Longitudinal dipoles	80	Solid
	M2 Longitudinal dipoles	80	Solid
Q-Bend magnets	M3 Transverse-Gradient dipoles	80	Solid
	M4 Transverse-Gradient dipoles	40	Solid
	Quadrupole 0.592 m	80	Solid
	Quadrupole 0.438 m	80	Solid
	Quadrupole 0.238 m	480	Solid
	Sextupole 0.256 m	240	Solid
Not Presented Here	Fast Corrector	160	Laminated

# Functional Requirements Document

## Quadrupole magnet requirements

Element Name	Length*	$K_1$	$B'$	$B'L$	Count
	m	$1/m^2$	T/m	T	
Q1	0.238	3.601	-72.1	-17.16	80
Q2	0.238	-2.787	55.8	13.28	80
Q3	0.238	-2.256	45.1	10.75	80
Q4	0.238	3.203	-64.1	-15.26	80
Q5	0.238	1.693	-33.9	-8.07	80
Q6	0.238	-2.444	48.9	11.64	80
Q7	0.438	3.562	-71.3	-31.22	80
Q8	0.592	4.086	-81.8	-48.41	80

Similar tables are given for sextupole, L-bend, and Q-bend magnets

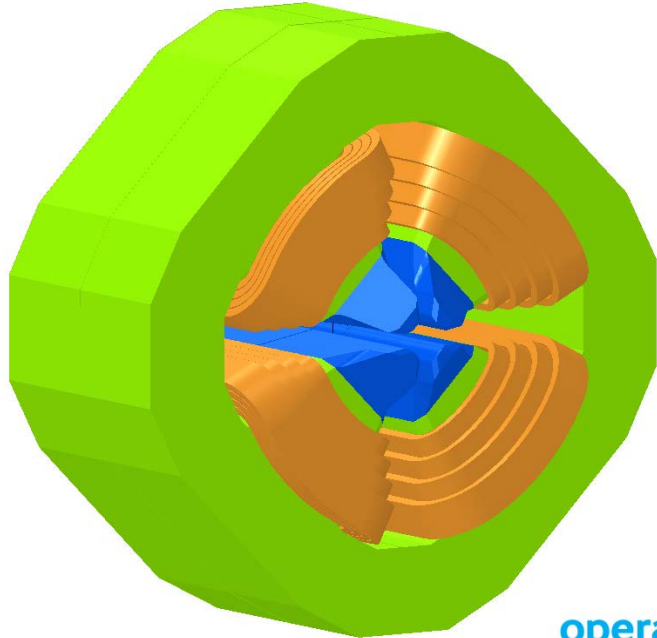
Provided by M. Borland



# MBA Quadrupole Magnets

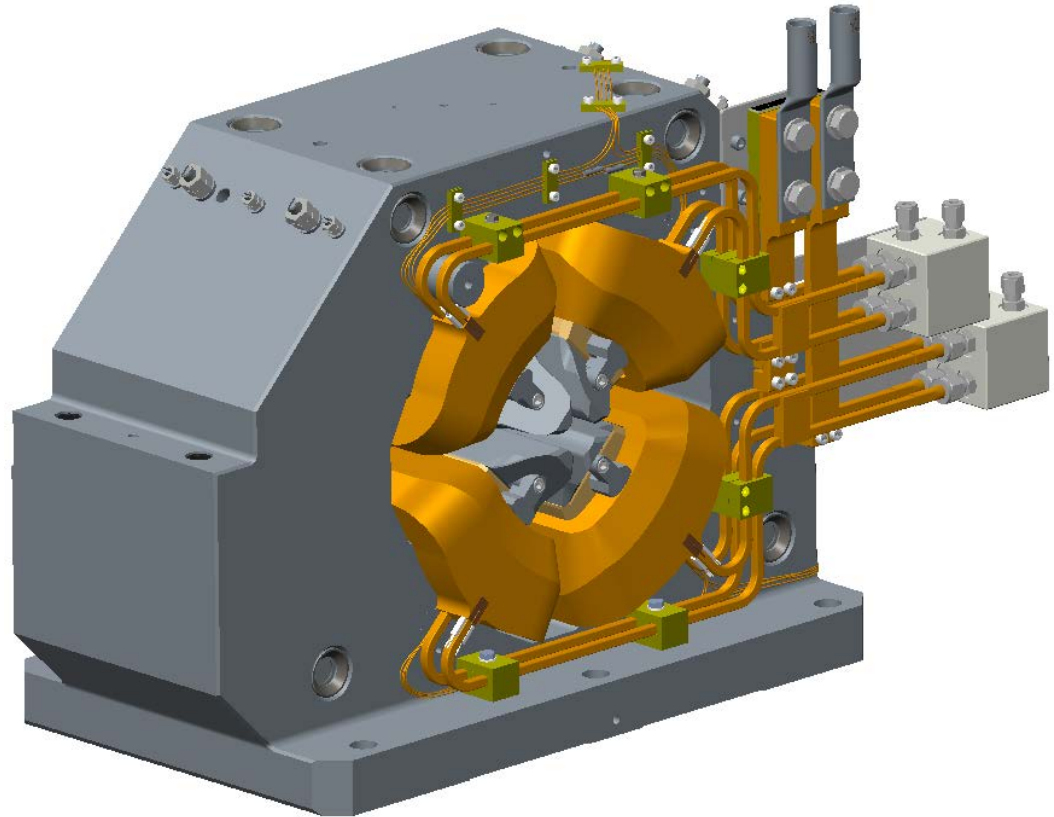
## 0.238 m long

6/Nov/2014 10:47:13



opera  
simulation software

DMM Quadrupole Magnet OPERA  
Model



DMM Quadrupole Magnet  
Under construction

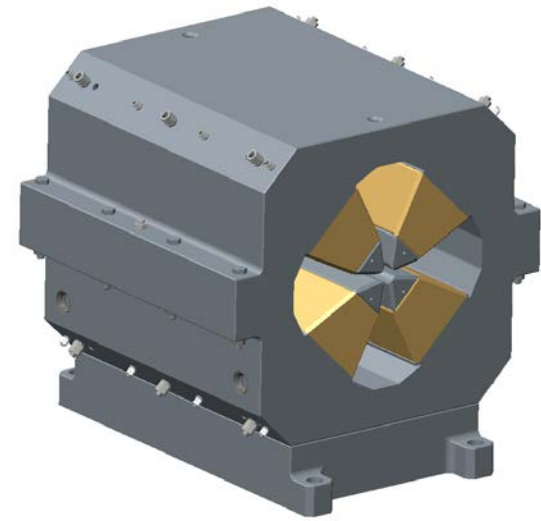
Q1 Quadrupole Magnet  
Vanadium permendur pole tips

Q2 through Q6 Quadrupole Magnets  
Steel pole tips

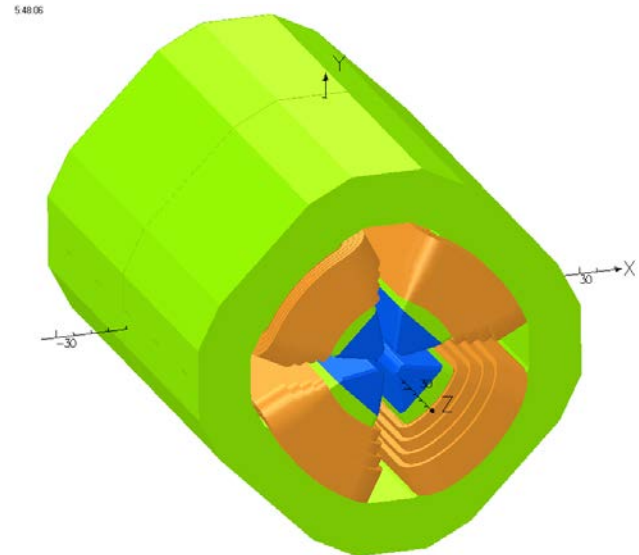
# MBA V6 Quadrupole Magnets

## 0.592 m long (Q8)

- Q7 and Q8 quadrupole magnets.
- Use vanadium permendur pole tips because of high field (**98.9 T/m**)
- Do not use long pole tips.
- This is because it is a combined function magnet producing both a vertical and horizontal dipole field as well as a quadrupole field.
- Magnet efficiency must be kept to a maximum.
- The shorter pole tip produces a larger field at high efficiency than a long pole tip at the same efficiency.



Engineering Development

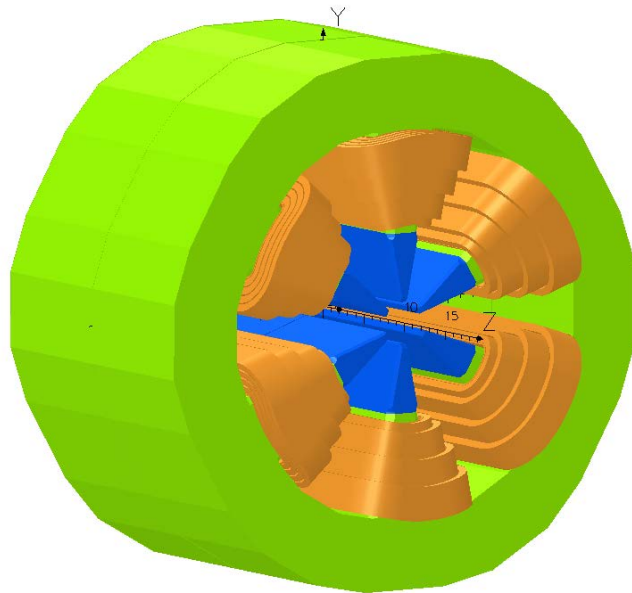


Q8 Quadrupole Magnet  
OPERA model

# MBA Sextupole Magnets 0.256 m long

Has both vertical and horizontal corrector coils

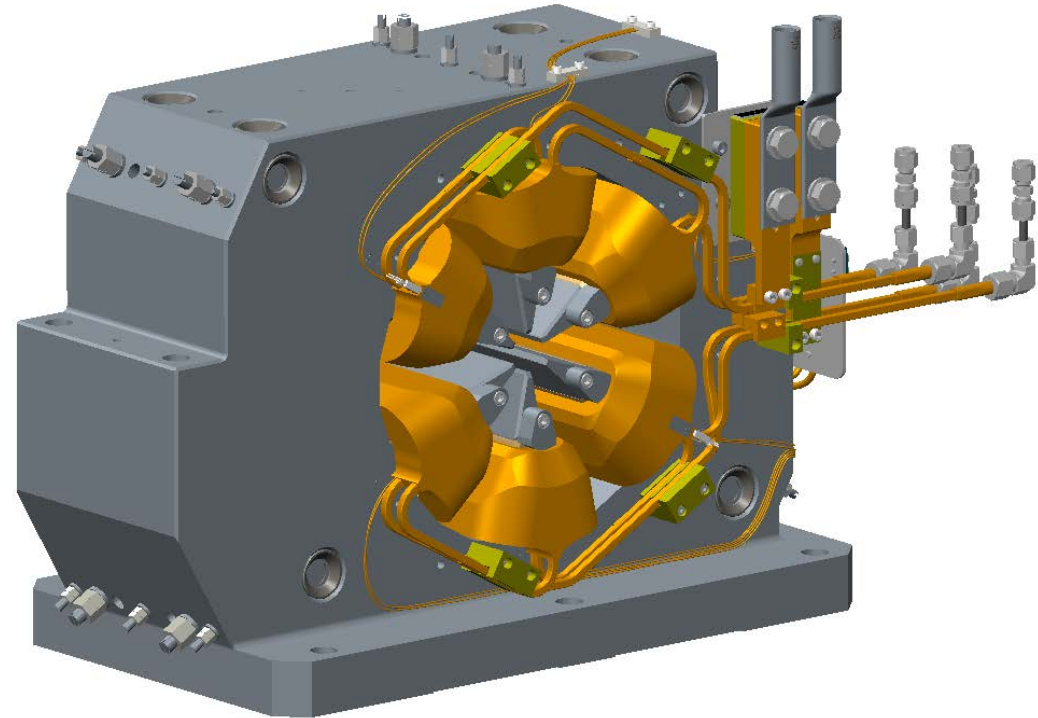
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opera  
simulation software

DMM Sextupole Magnet OPERA Model

S2 Sextupole Magnet  
Vanadium permendur pole tips

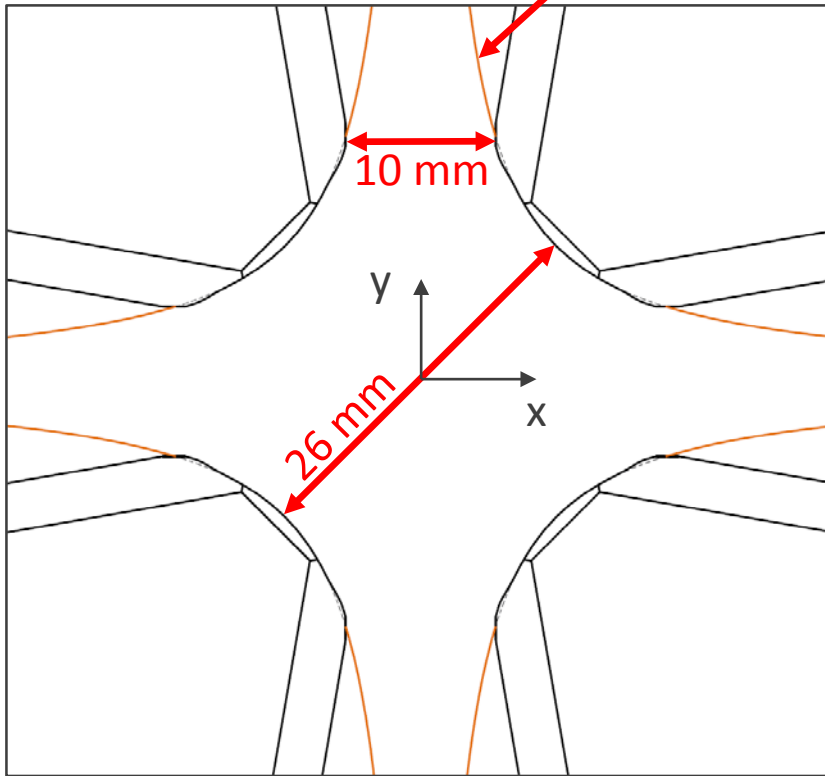


DMM Sextupole Magnet  
Under construction

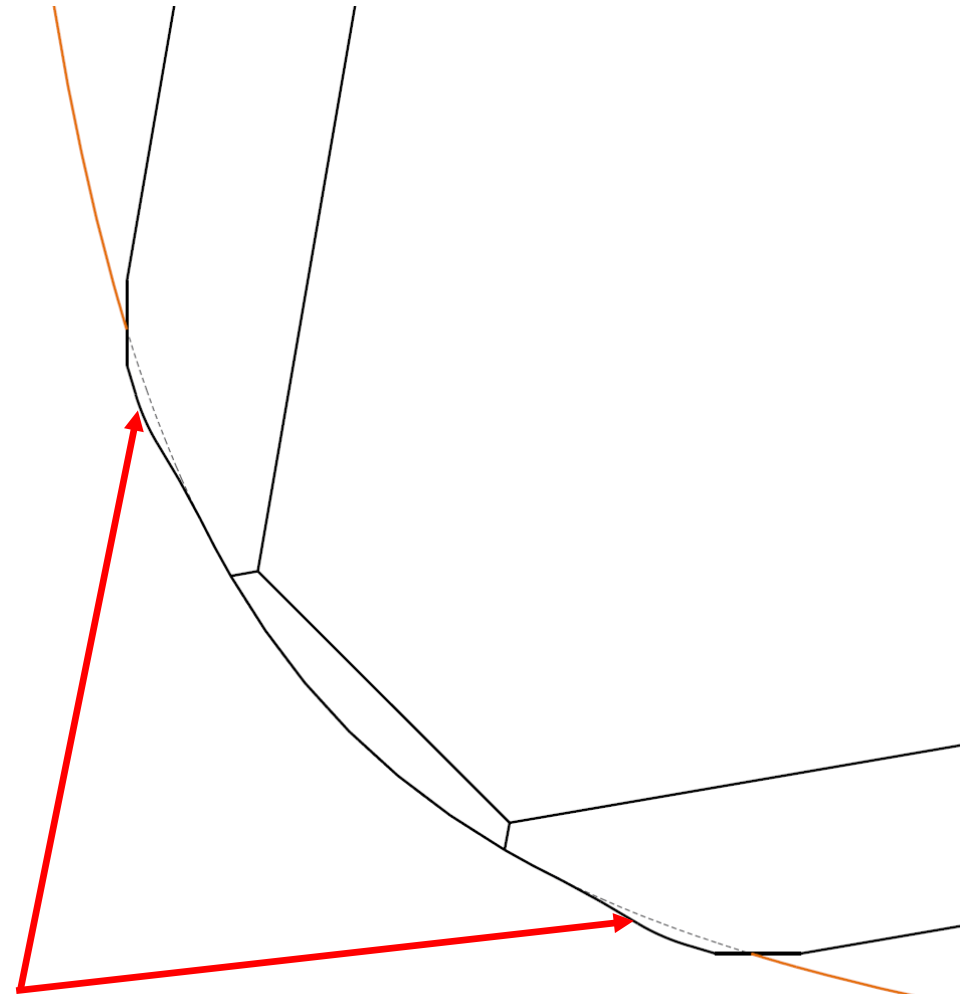
S1, S3 Sextupole Magnet  
Steel pole tips

# Field Quality in a Quadrupole Magnet

Hyperbolic curve  $y=r^2/(2x)$  for an ideal quadrupole magnet

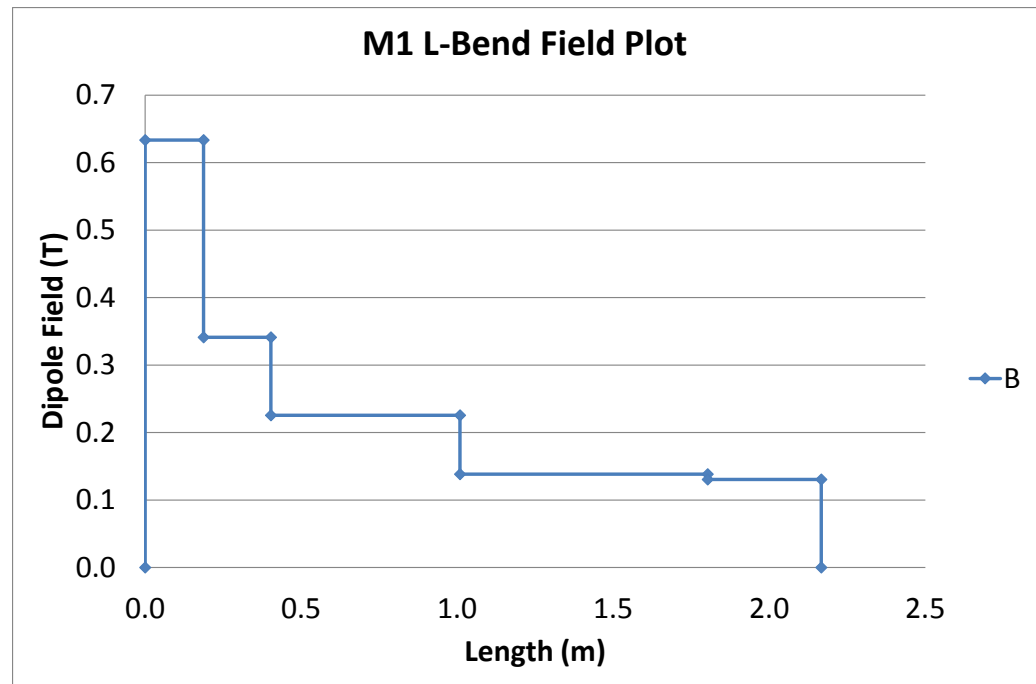


Magnet shims for quadrupole magnet to improve field quality



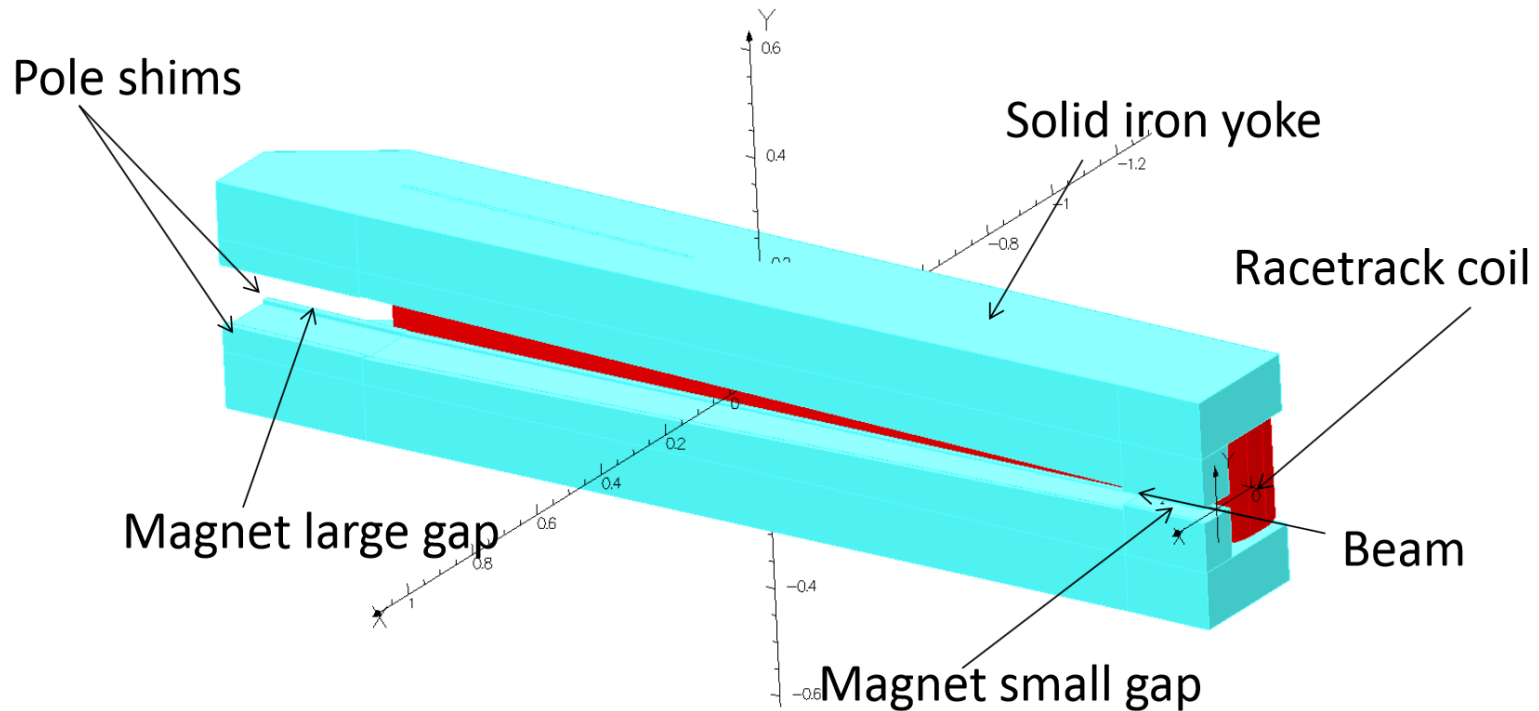
# L-Bend Magnets

- Longitudinal gradient dipole magnets.
- Called L-bend dipole magnets.
- Field varies along the length
- M1 is 2.10 m long



# L-Bend Magnets

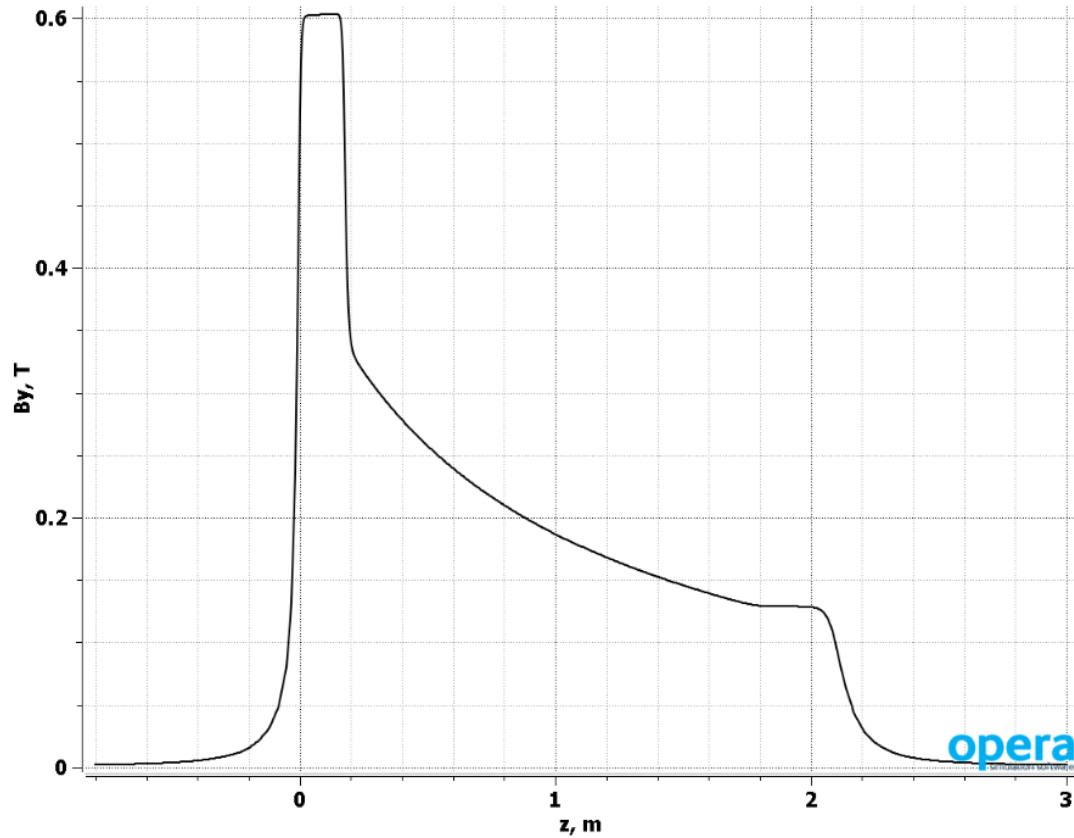
## Tapered Pole Gap - Magnet Model



Courtesy of Vladimir Kashikhin of Fermilab

# L-Bend Magnets

## Tapered Pole Gap - Field Plot

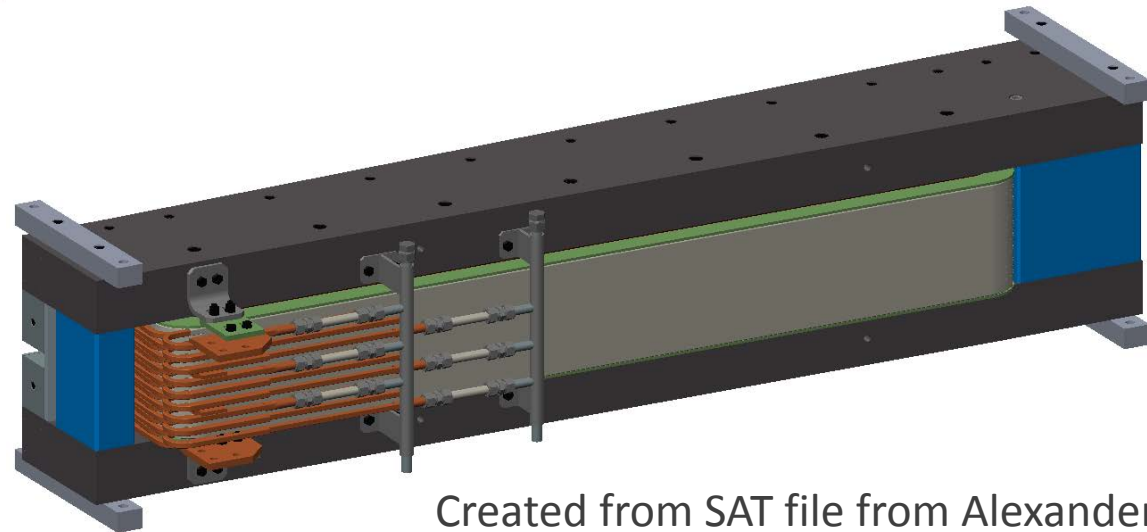
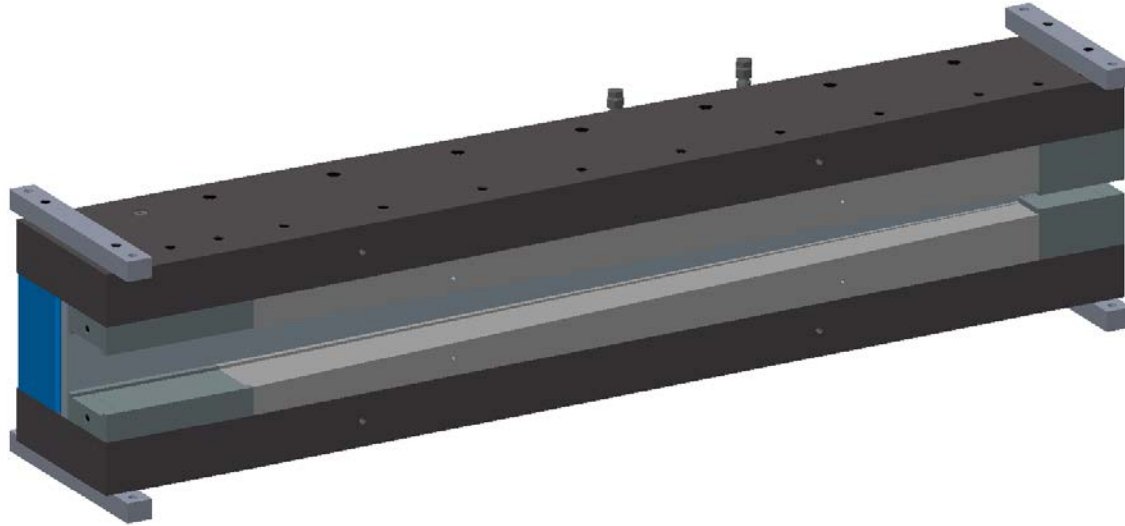


Courtesy of Vladimir Kashikhin of Fermilab

# L-Bend Magnets

## Tapered Pole Gap - 3D Model

A prototype of this magnet has been built by Fermilab



Created from SAT file from Alexander Makarov of Fermilab



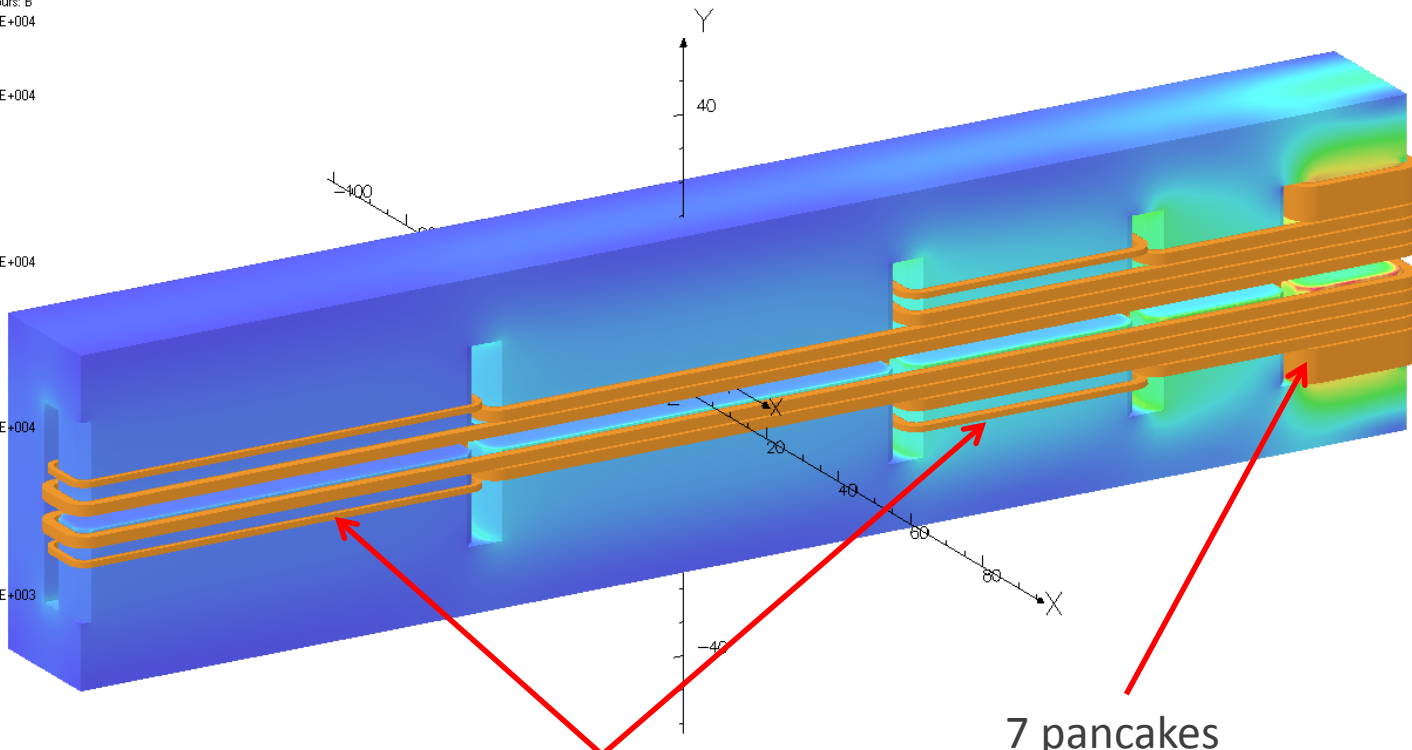
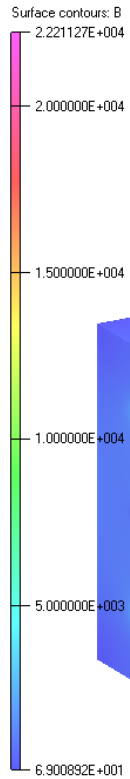
# M1 preliminary prototype designed and built by Fermilab.



Magnet measurements were done in MM1

# Alternative L-Bend M1

8/0ct/2014 08:06:27

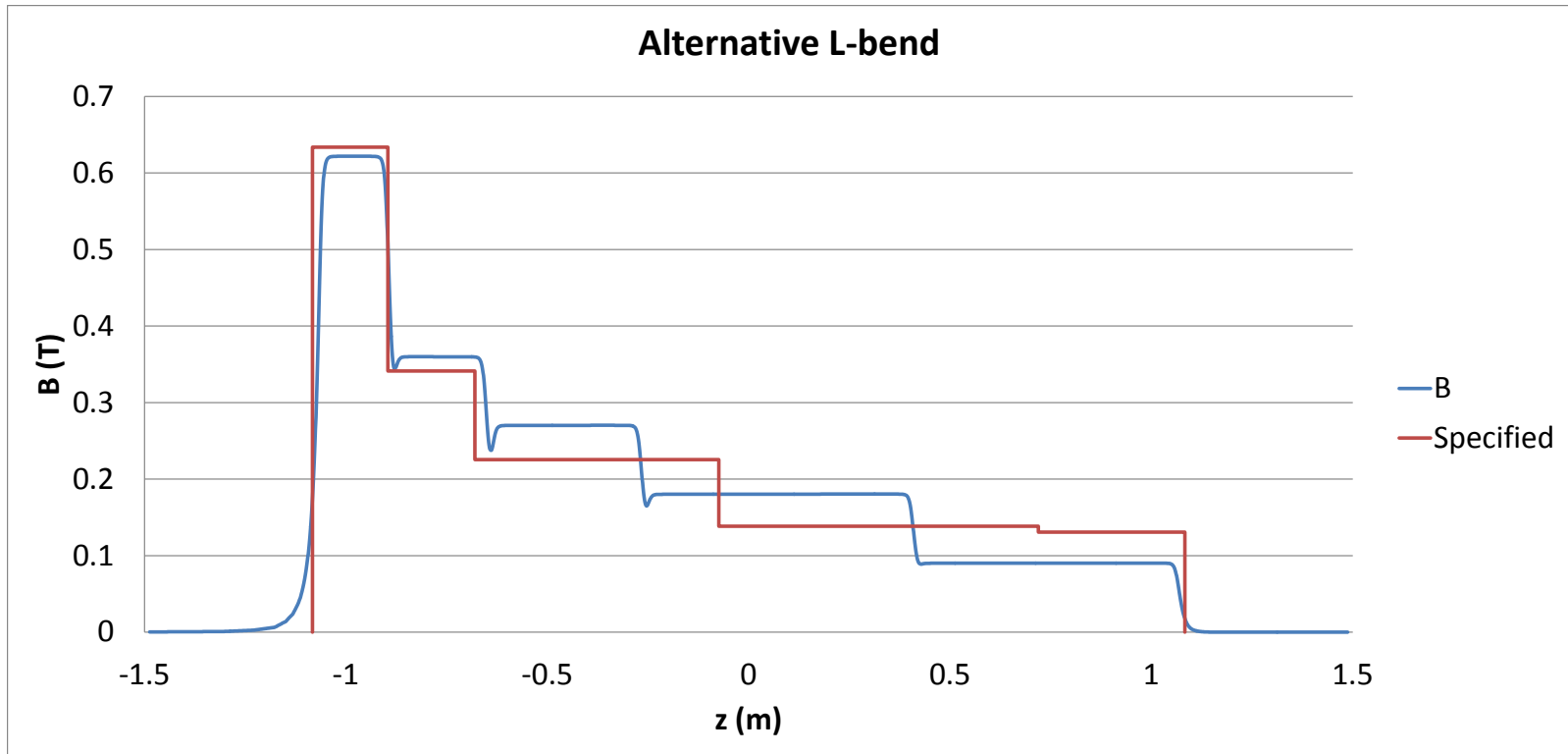


2<sup>nd</sup> integral trim coils  
(optional)

7 pancakes  
5 lengths  
4 turns each

**opera**  
simulation software

# Alternative L-Bend Field Plot



Adjust lengths to control the integrated field in each section

# Alternative L-Bend Selected Parameters and field quality

Optimizing the pole tip  
will reduce the sextupole  
component

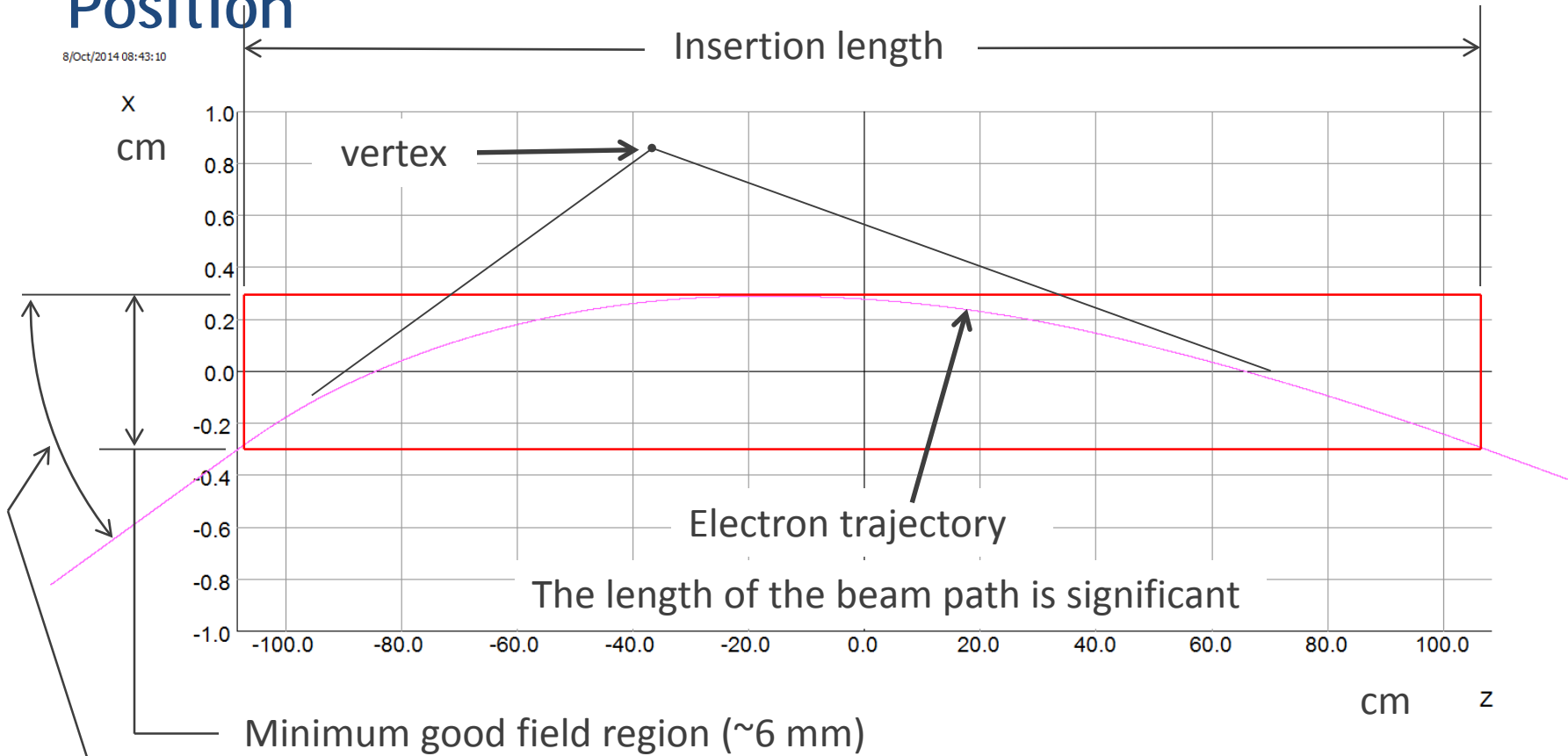


D_current	-236.60	A
B0_int	-486319	Gauss-cm
D_power	1200	W
Conductor square	8.0	mm
Conductor hole	5.0	mm
Flow rate (@ 90 psi)	0.036 (0.58)	l/s (gpm)
Temp. rise	8.0	°C

B0_int	10000	Units
B1_int	9	
B2_int	-13	
B3_int	3	
B4_int	-3	
B5_int	1	
B6_int	0	
B7_int	0	
B8_int	0	
B9_int	0	
B10_int	0	
B11_int	0	
B12_int	0	
B13_int	0	
B14_int	0	
B15_int	0	
B16_int	0	
B17_int	0	

# Alternative L-Bend Position

8/Oct/2014 08:43:10



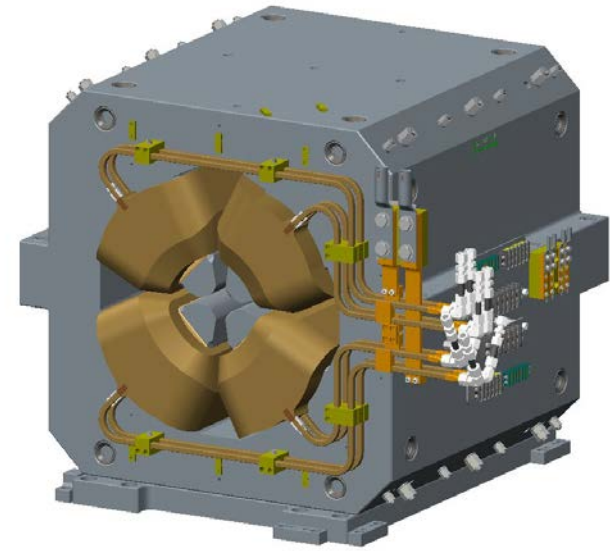
D_current	bend_angle	vertex_x	vertex_z	US_angle
A	°	mm	mm	°
-236.6	1.392	8.68	-359.36	0.925



# Q-Bend

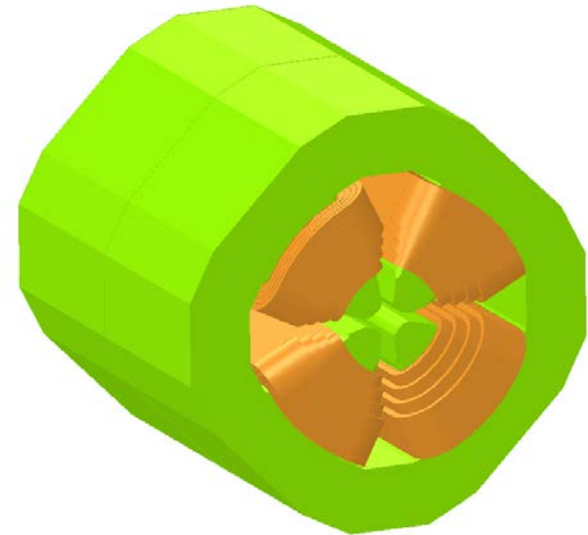
0.650 m long M4

- It is a dipole magnet that looks like a quadrupole magnet.
- Produces both dipole and quadrupole fields.
- The beam is offset from center.
- It has curved pole tips.
- Pole tips are made of vanadium permendur.



M4 Magnet Engineering Development

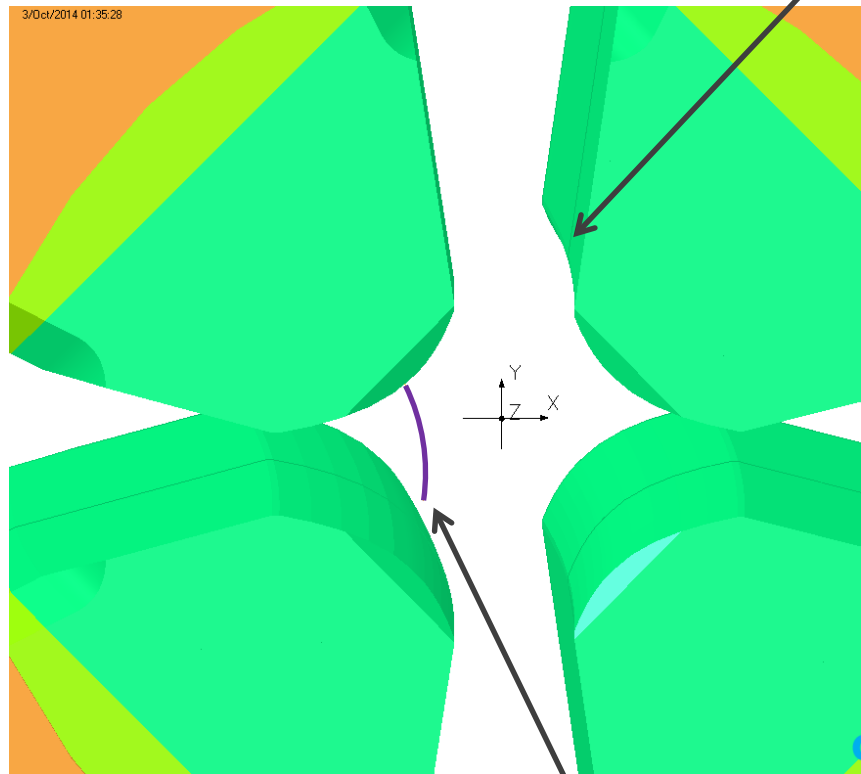
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M4 Magnet OPERA model

opera  
simulation software

# Q-Bend M4



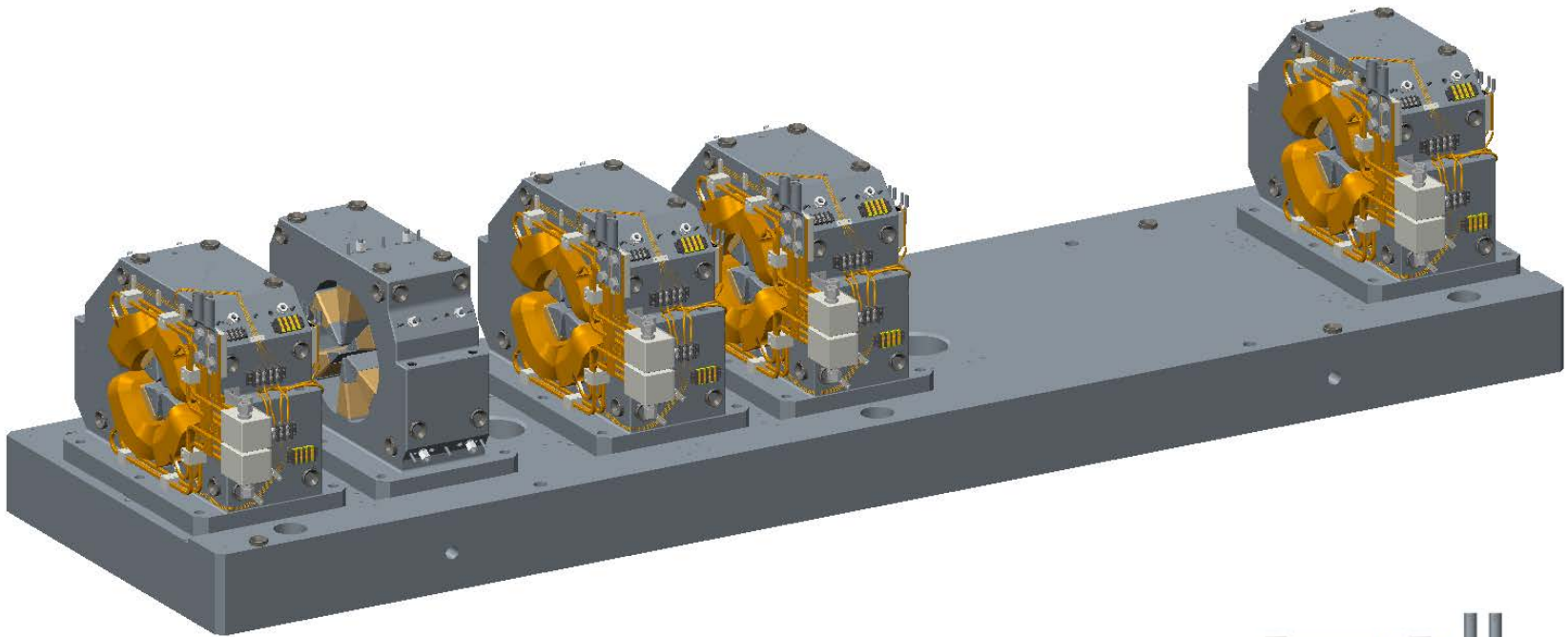
Curved tips

Electron Trajectory

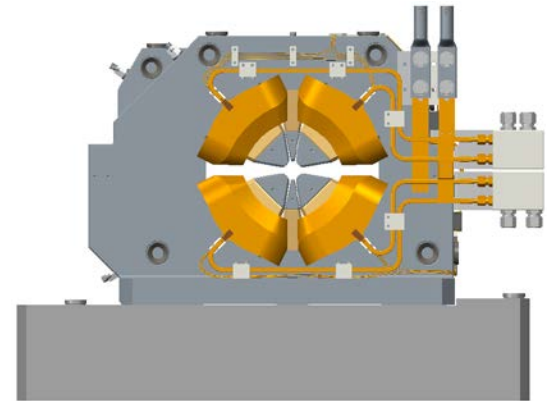
current_Q	236.48	A
current_VD	-18.80	A
B1_central	56.16	T/m
B0_central	-0.6708	T
Q_power	7884	W
#VD_power	660	W
x_offset	-12.53	mm
sagitta	1.412	mm
bend_angle	1.126	degrees
vertex	-1.037	mm

Vanadium Permendur  
Pole tips  
90.6 % magnet efficiency

# Demo-Modular-Multiplet (DMM)



- Solid core magnets.
- Magnet cores and support plate are being built at Dial Machine.
- Coils are being wound here at APS.





# DMM at Dial



Support Plate



Sextupole core



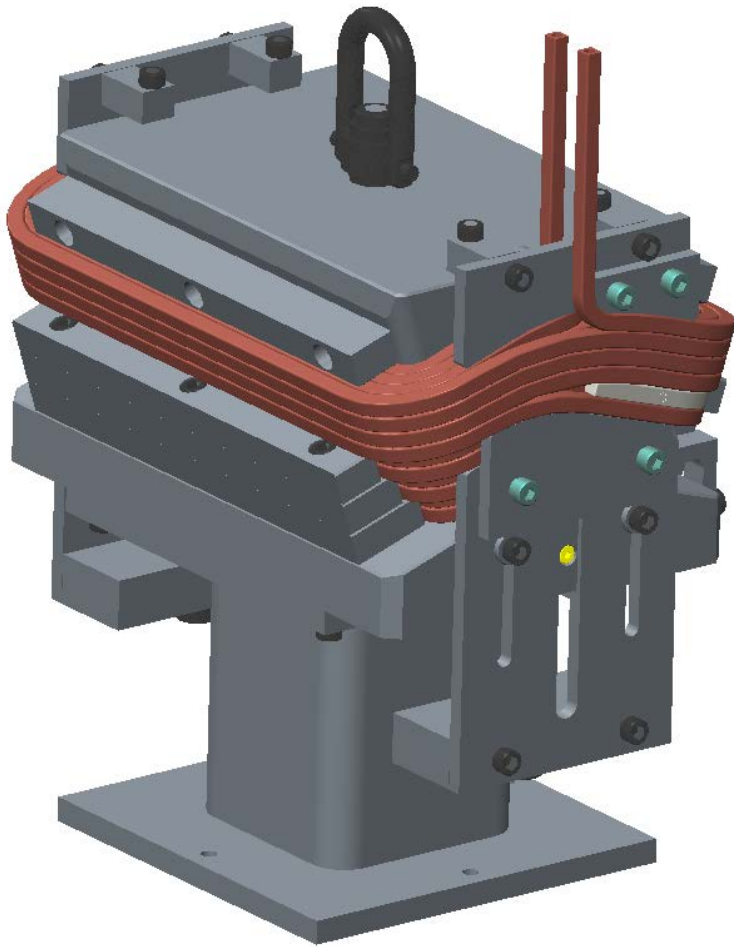
Fiducials



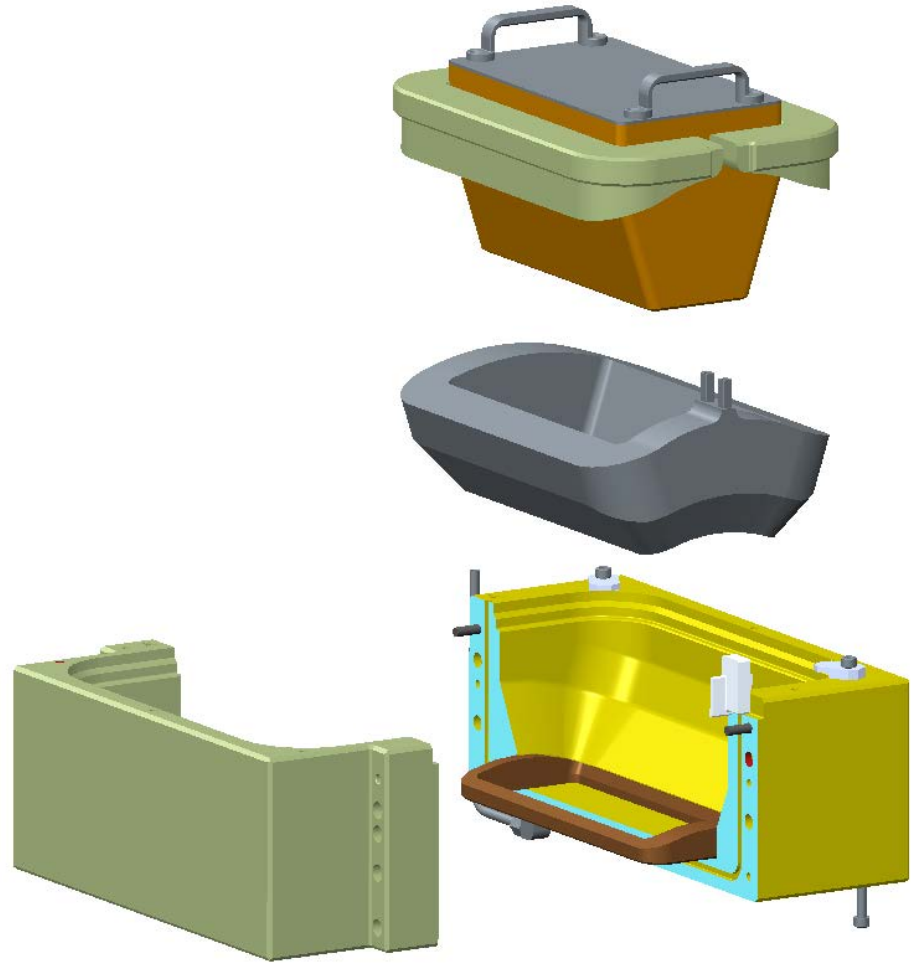
Pole and pole base material

# Quadrupole Coil

## Models of winding and potting tooling



Winding Tooling



Potting Tooling

# DMM Sextupole Coils Fabrication



Winding



Inspection and  
Testing



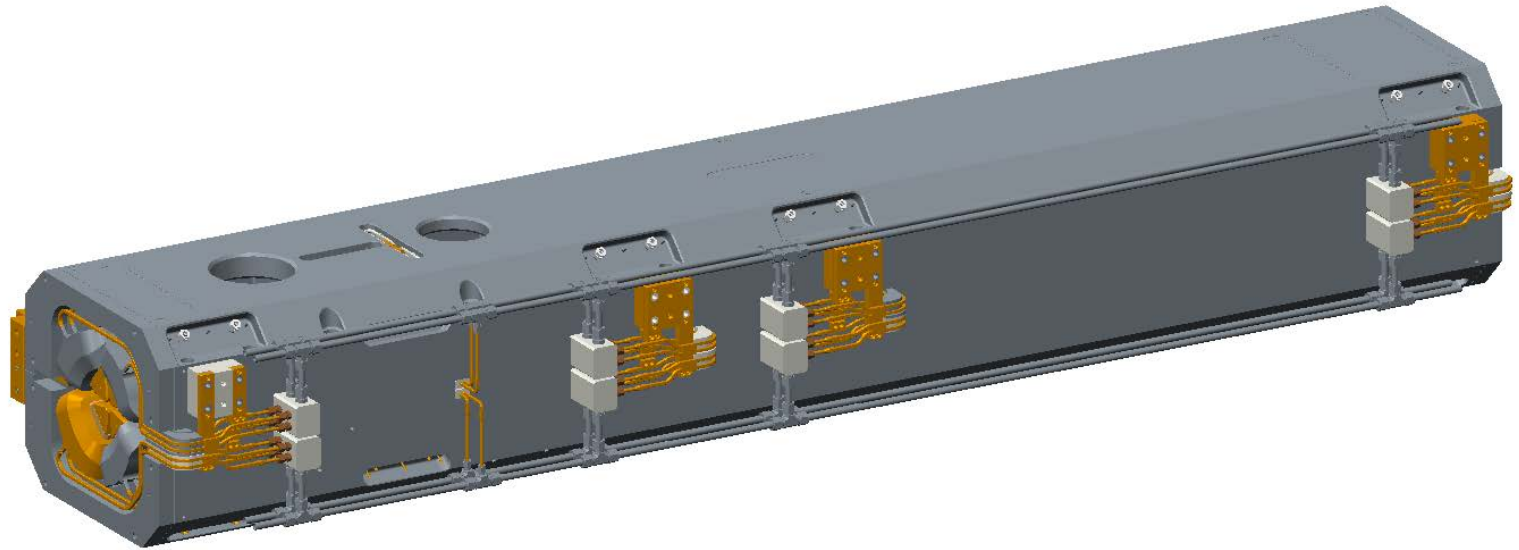
Wrapping



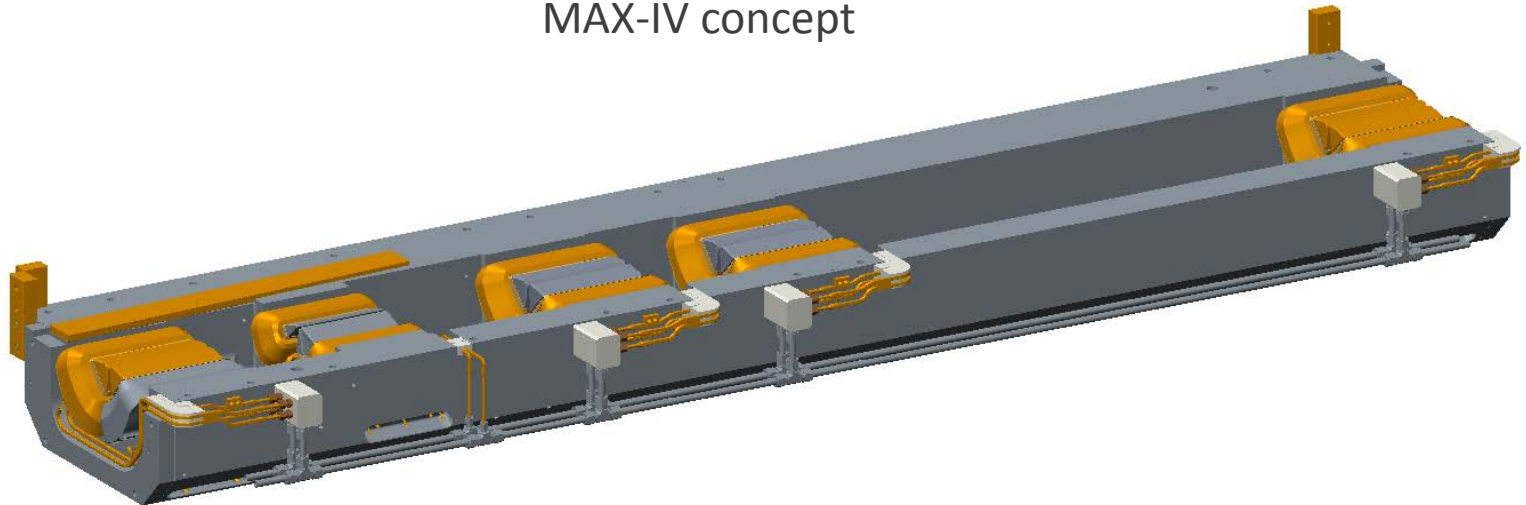
Potting



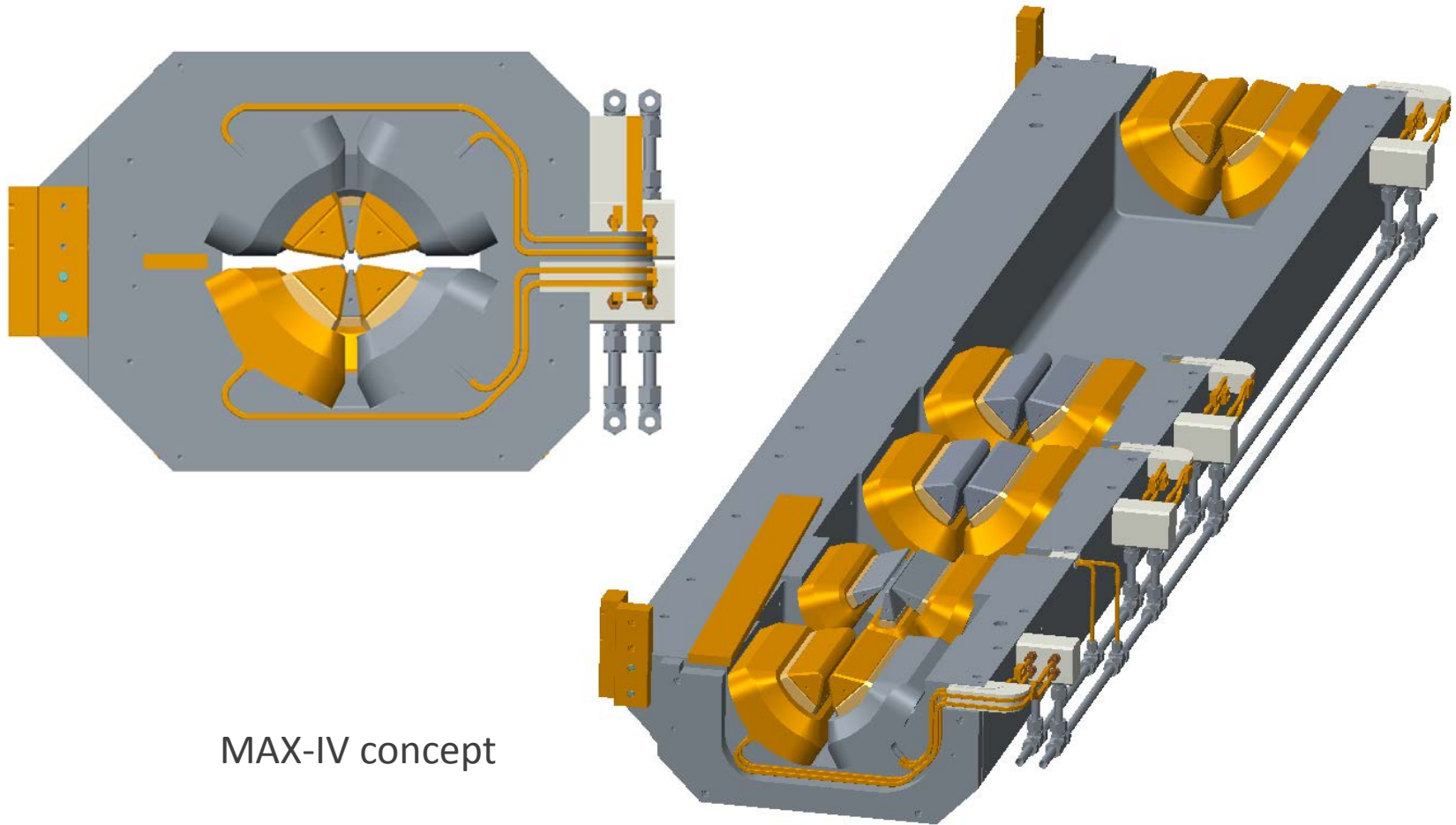
# Quadrupole Sextupole Quadrupole (QSQ)



MAX-IV concept



# Quadrupole Sextupole Quadrupole (QSQ)



MAX-IV concept

# DMM mounted on a granite plinth



Rendering by Bill Turner