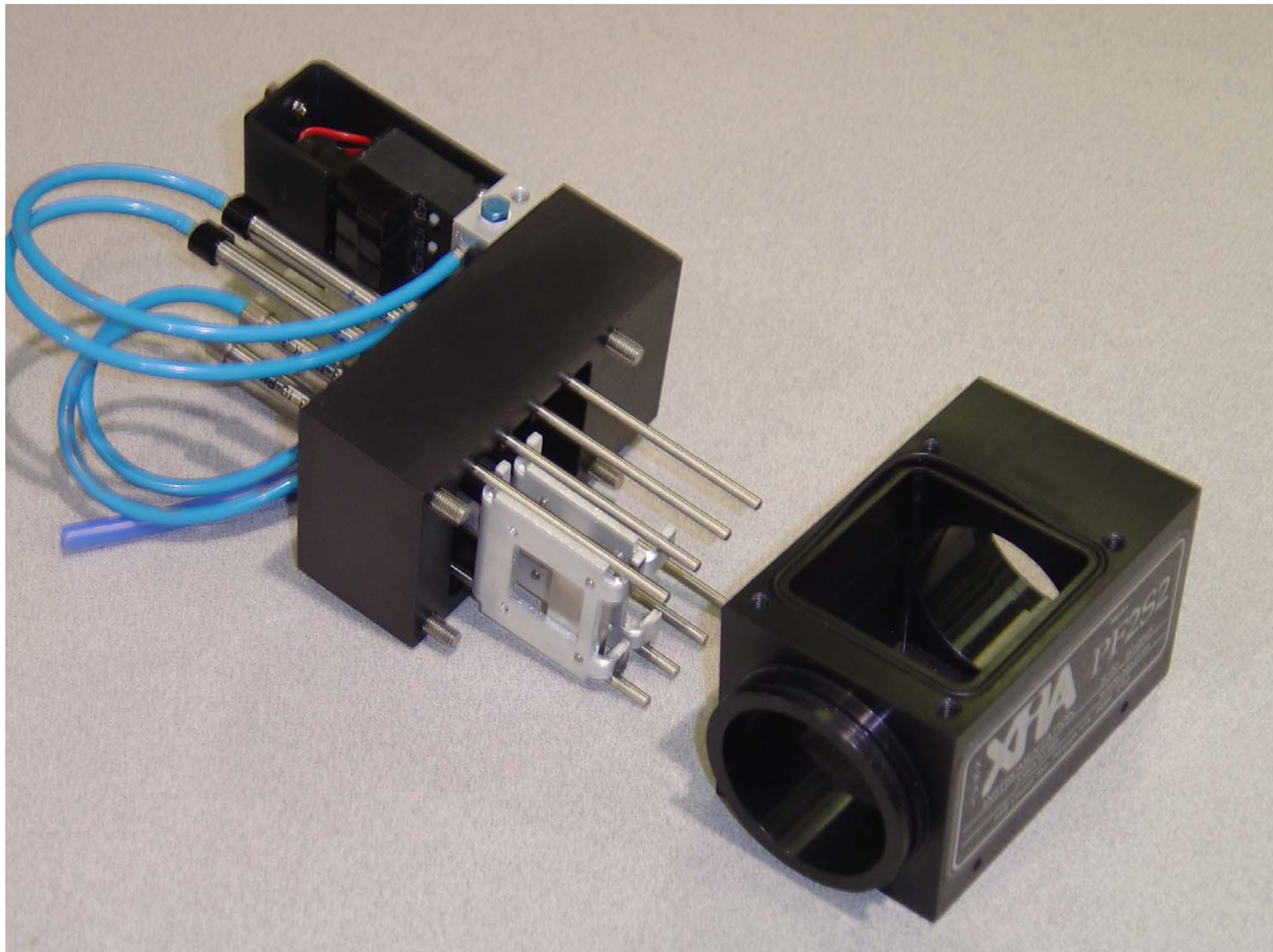


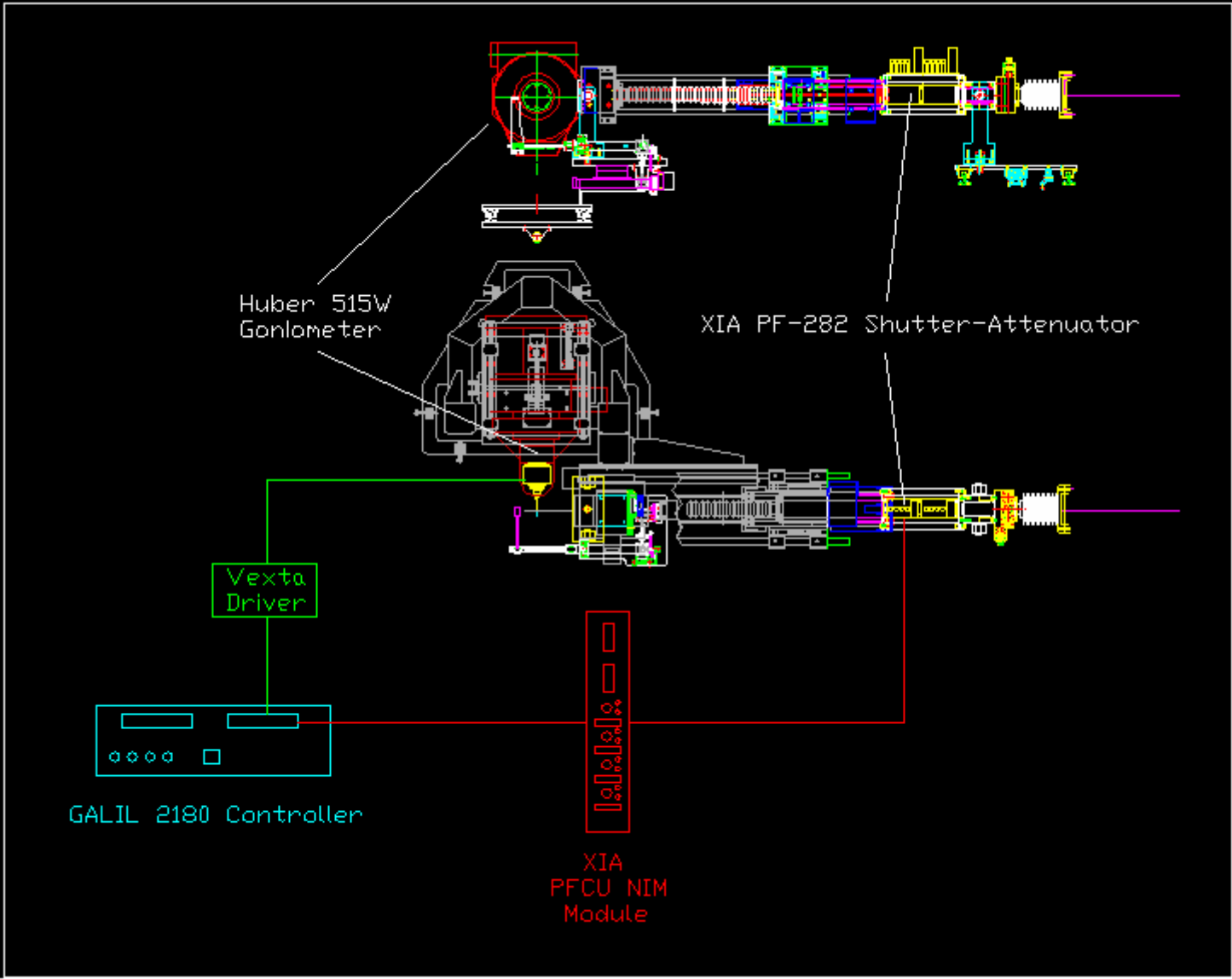
Development of Reliable Crystallography Sample Shutters

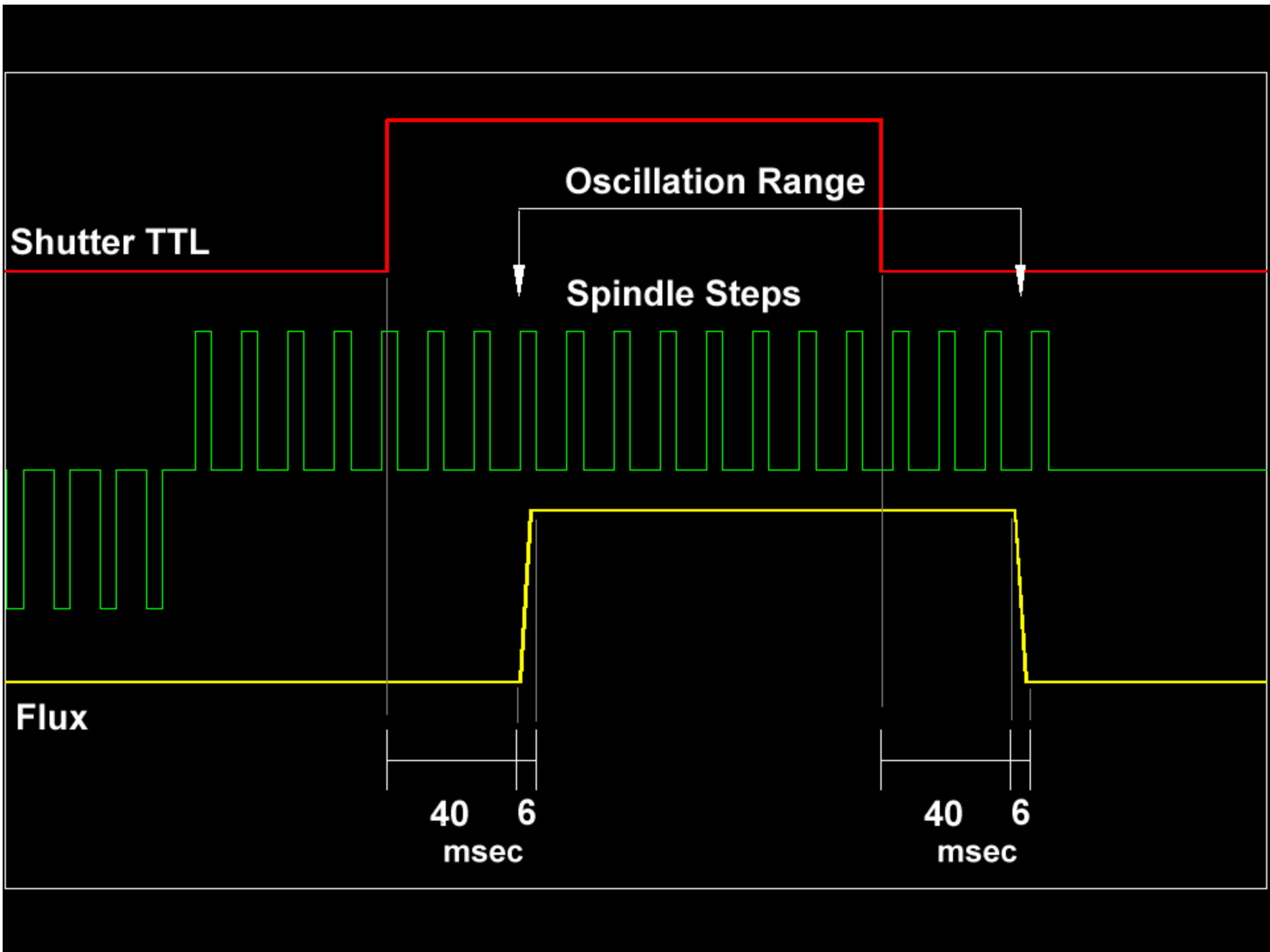
M. Capel

NE-CAT

Cornell University

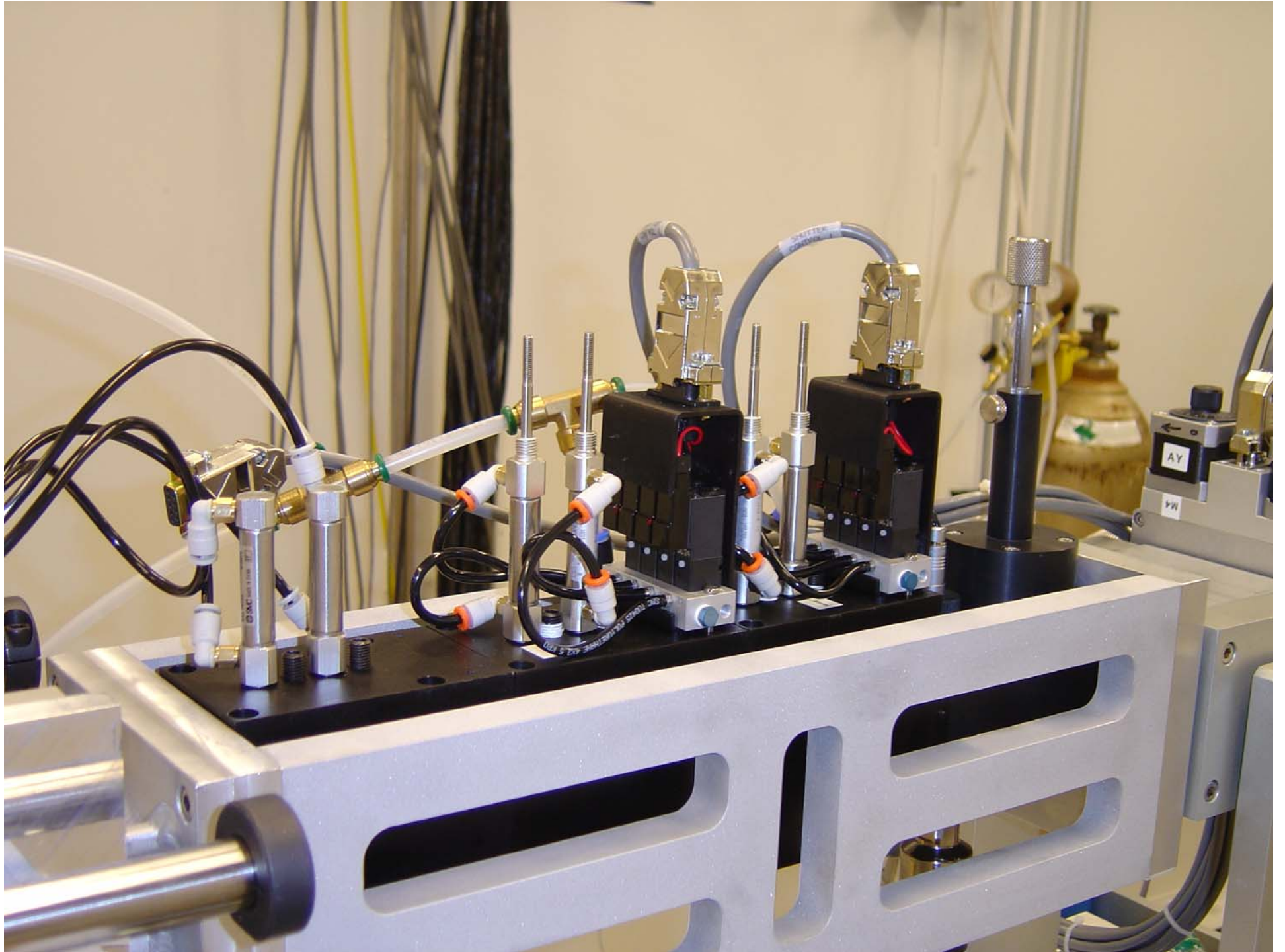






Replace Single-Action (spring-return) XIA Pneumatics with Dual-Action Pneumatics

Replace XIA miniature solenoid valves with large-bore fast-acting valves.



Results:

Reasonable performance

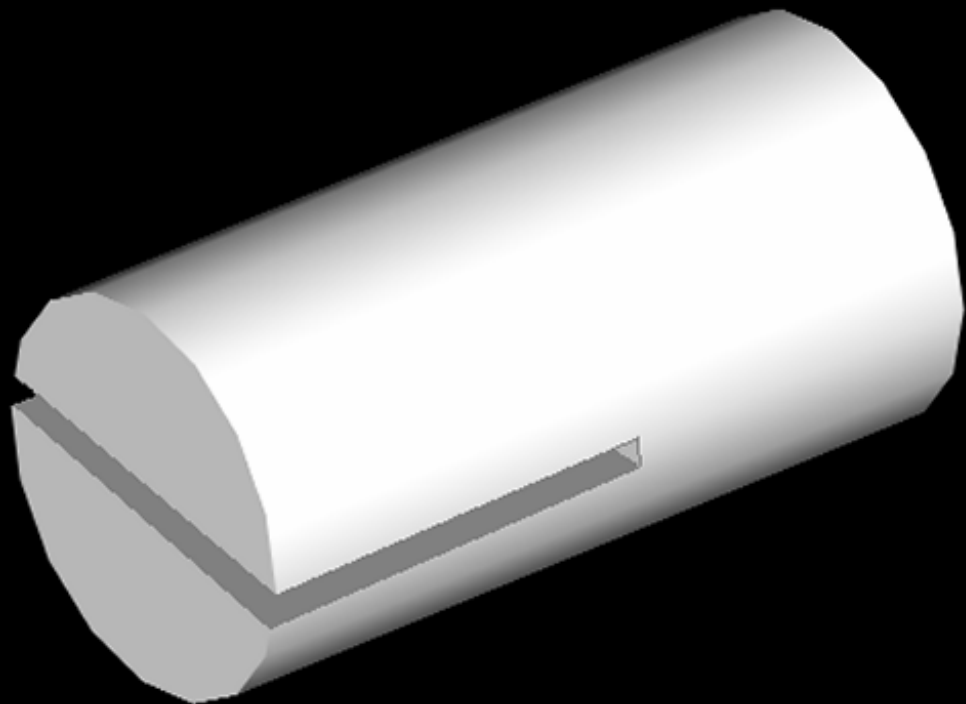
- action times of order 5 msec.
- good reproducibility of action times.
- simple mechanical transition.
- no jams observed.

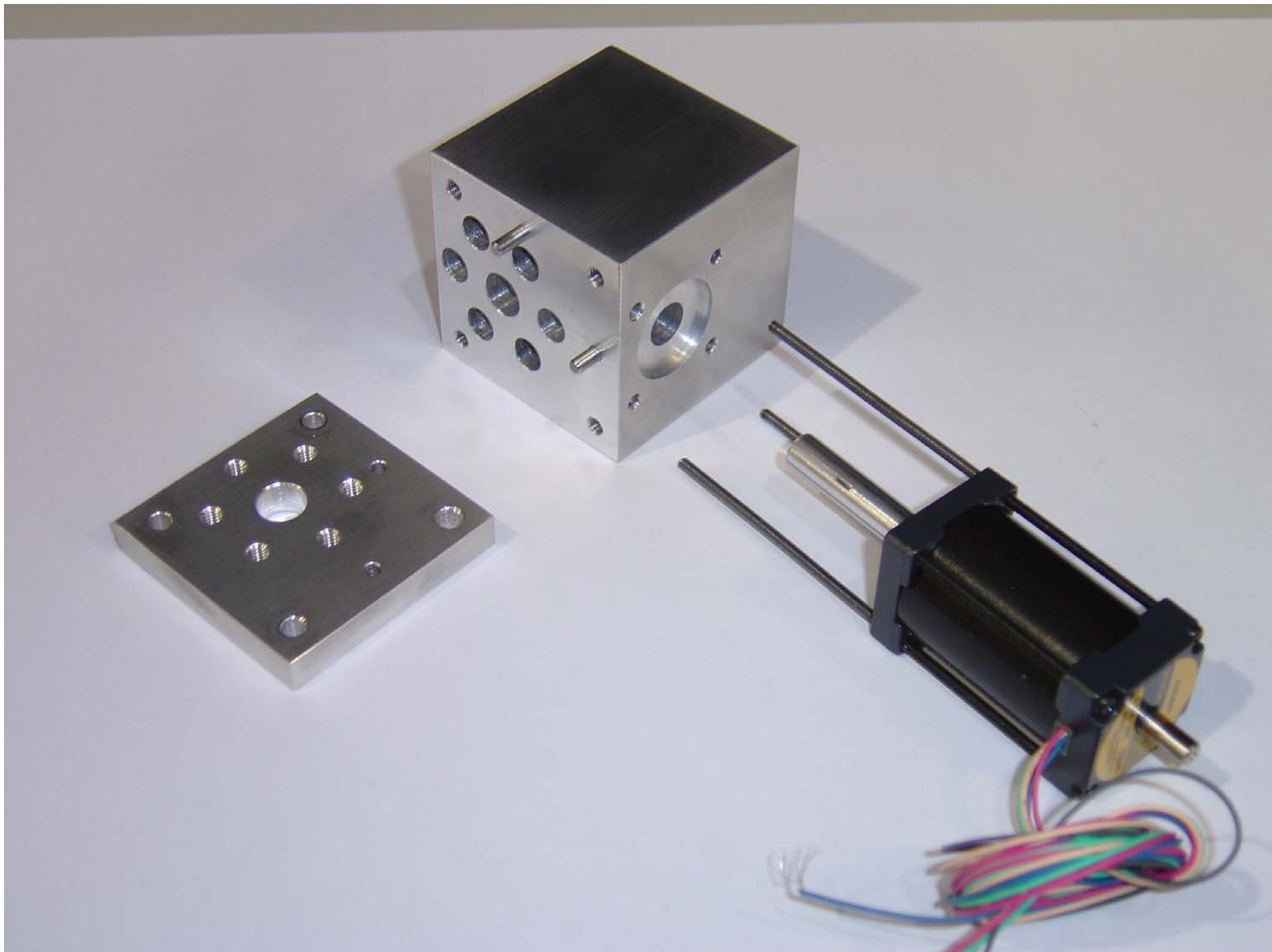
Shock/Vibration transmitted to spindle and sample

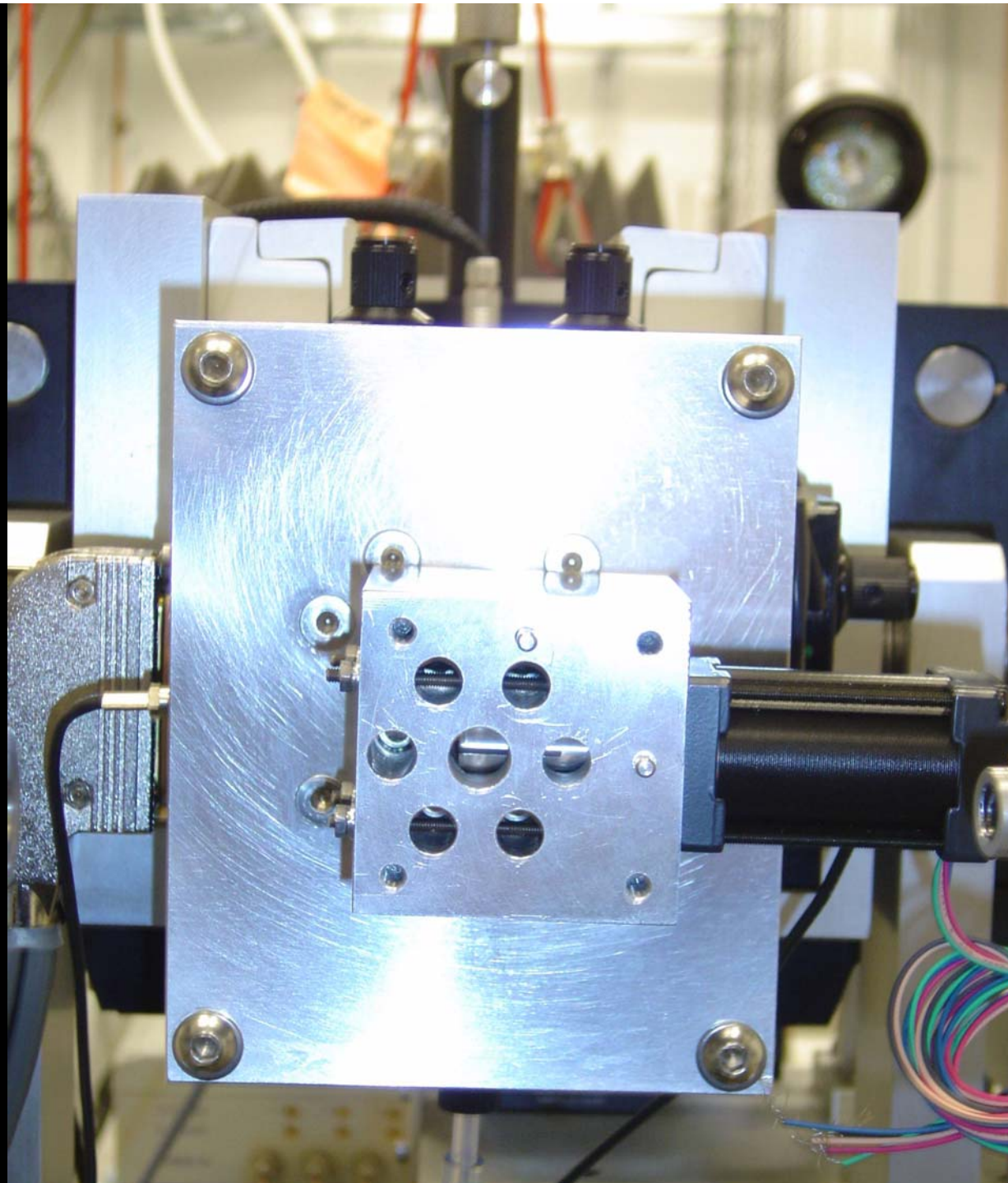
- Perturbation of high resolution diffraction spot morphology.

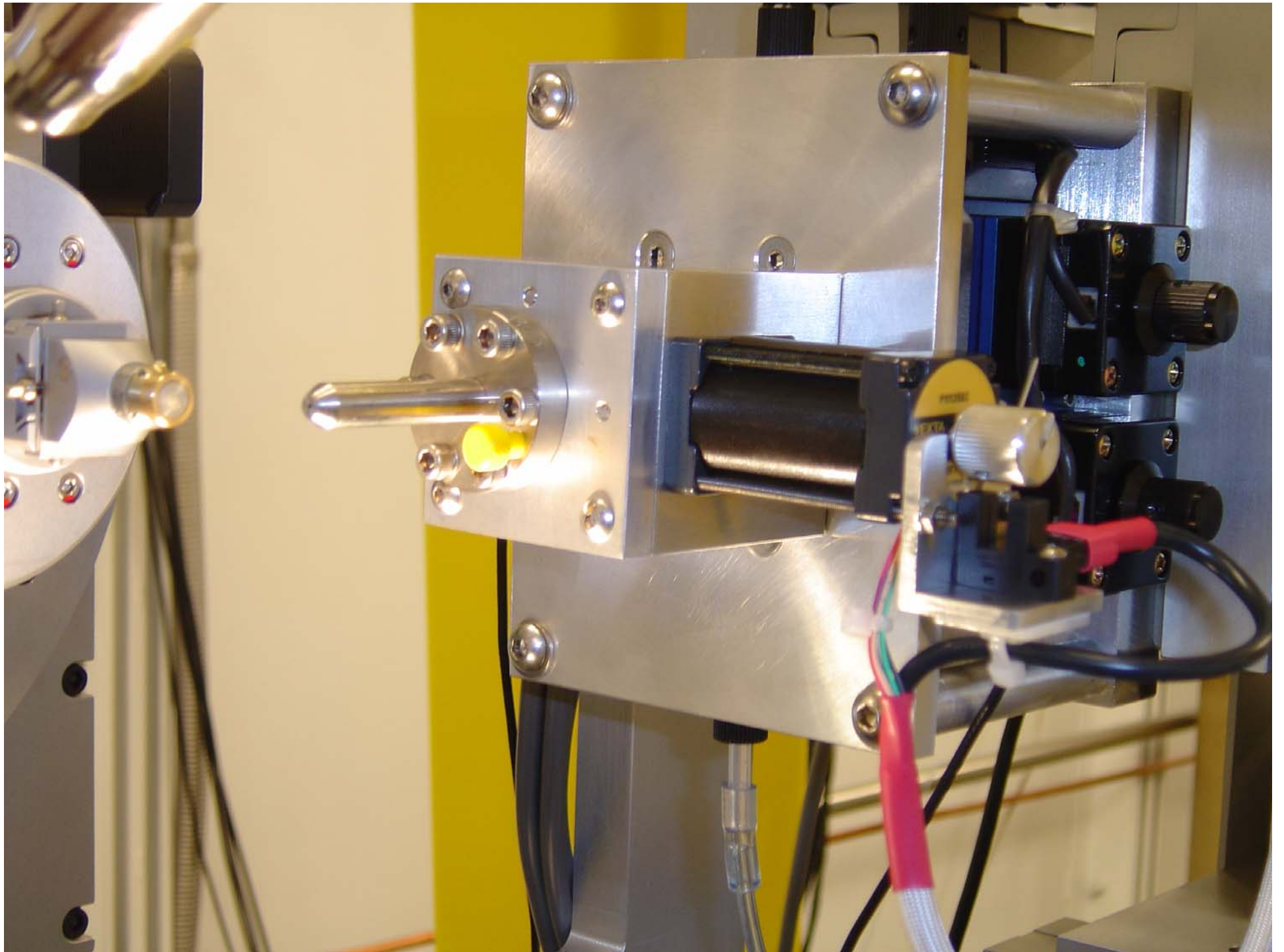
- Large action distance -> big susceptibility to changes in pneumatic performance as seals age or drive pressure altered.

Stepper Motor Driven Rotary Shutter









Pro:

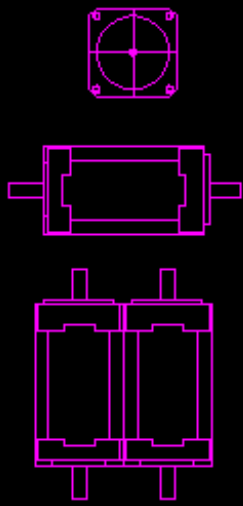
Simplicity == Reliability.
2-3 msec action time.
Constant performance.
Small 3D footprint.

Con:

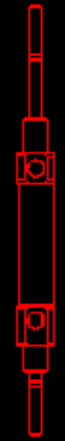
Scatter from slot surfaces?

AI prototype wont work at higher E.
High Z stop may have longer action
time?

Variable Aperture Pneumatic Shutter



Vectr. P163383



Bearing Teflon Bushing
30-7



Thor Labs
NEMA Brass sleeve



Thor Labs
PA3200 1/4\"/>



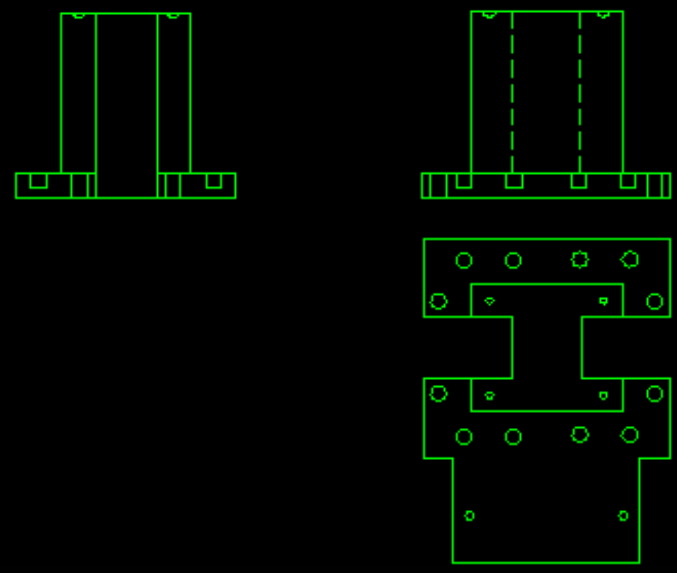
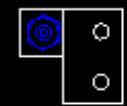
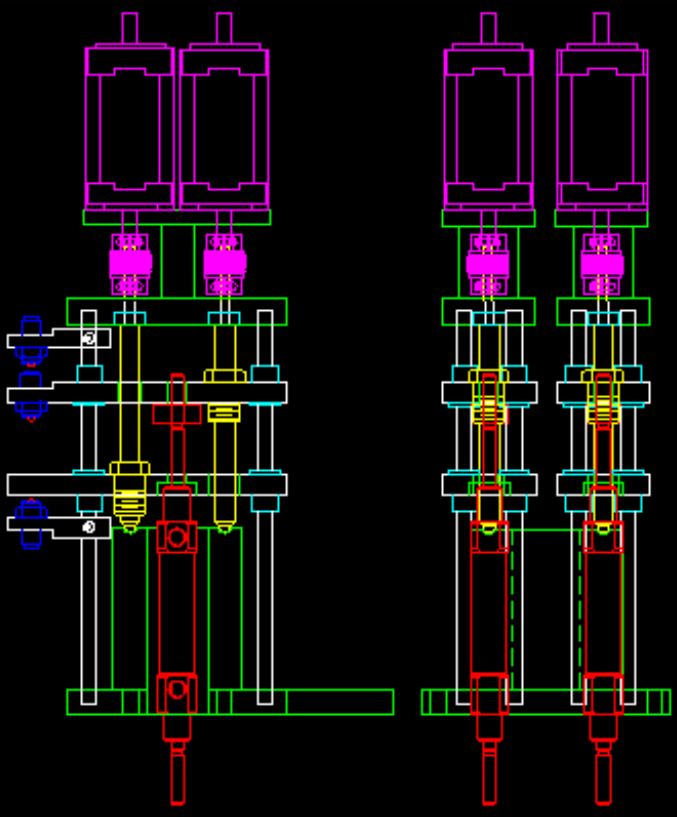
3/16\"/>

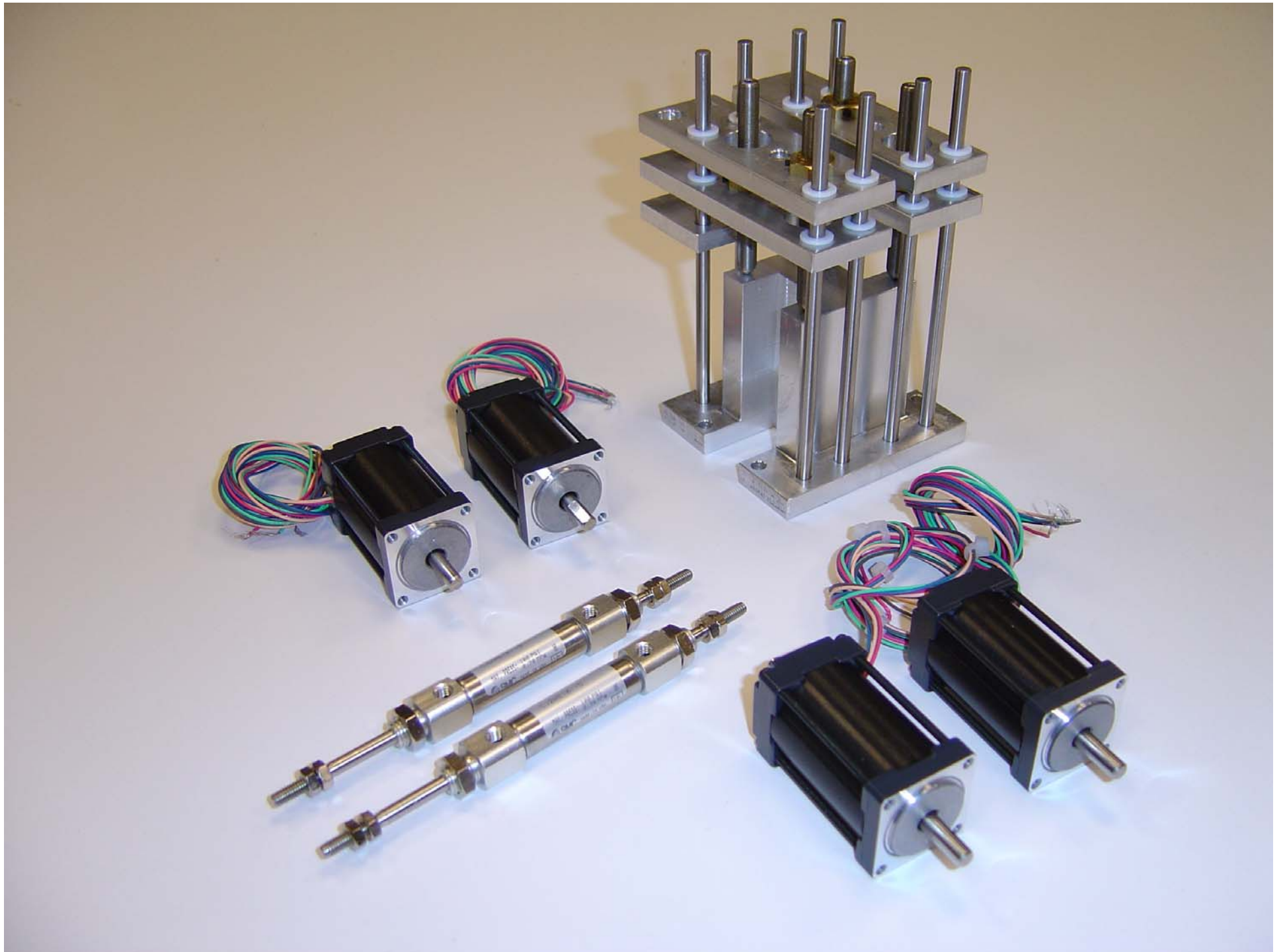


Stage Upper Drive
(Opening Direction)

Stage Both Drives
(Closure Direction)

Stage Lower Drive
(Opening Direction)





Pro:

Variable Shutter Aperture – Easily Changed.

Ability to center shutter aperture on beam – both shutter elements actually contribute to reducing action time.

Easy retrofit onto XIA shutter module body.

Action times as low as 2 msec.

Low shock/vibration.

Small action distance -> reduced sensitivity to changes in pneumatic actuator performance.

Con:

Complexity – 4 motor axes.

Large 3D footprint.

Sacrifice of 2 attenuator slots.