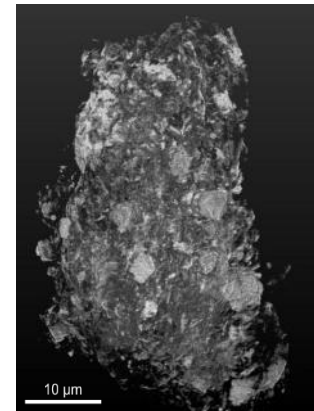
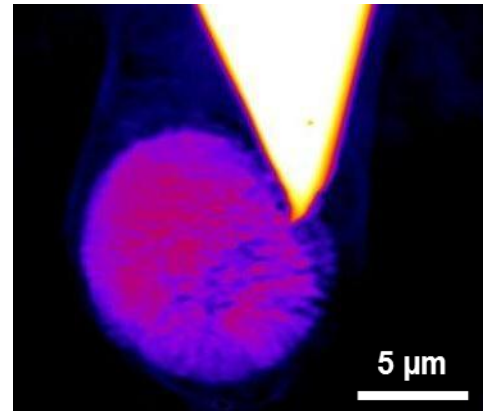
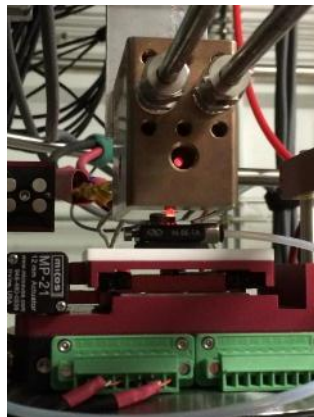
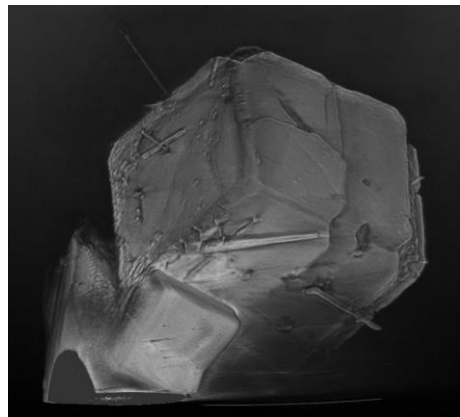
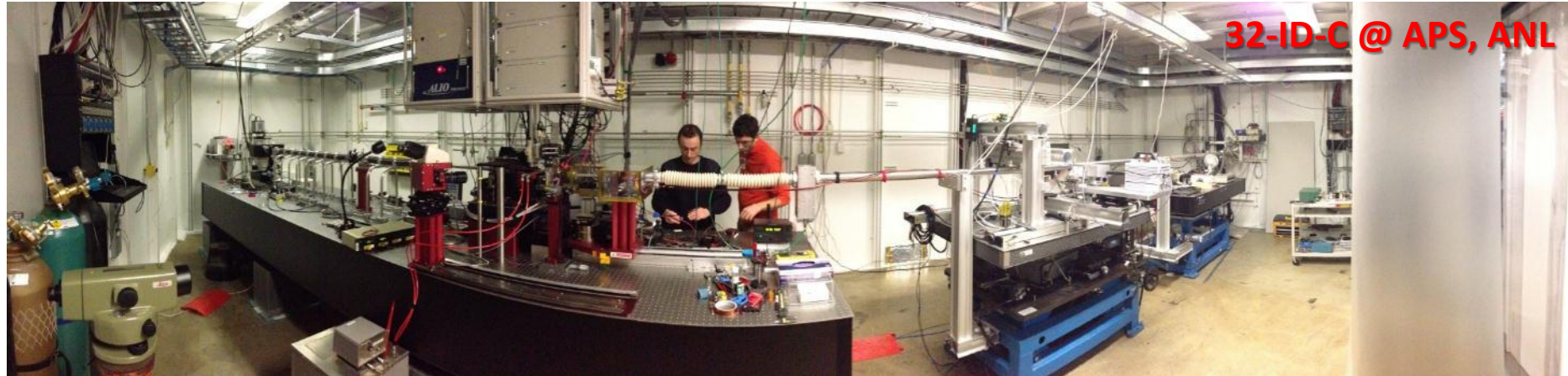


# Nano-imaging with TXM at 32-ID: First year of operation



V. De Andrade, A. Deriy, M. Wojcik, D. Gürsoy, F. De Carlo

TWG talk, September 17<sup>th</sup>, 2015



U.S. DEPARTMENT OF  
**ENERGY**

# Outline

## I. TXM overview: specs and capabilities

## II. Instrument upgrade

1. Temperature controlled area
2. Vibrations measurement
3. Improvement plan
4. Increasing efficiency with optics
5. Increasing detection efficiency
6. Increasing efficiency with smart reconstruction algorithms

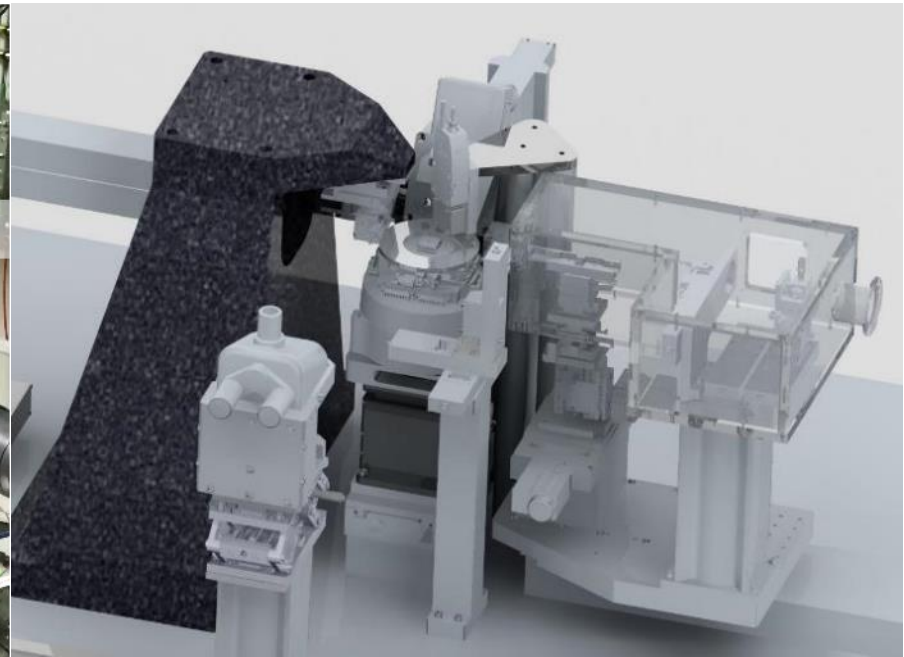
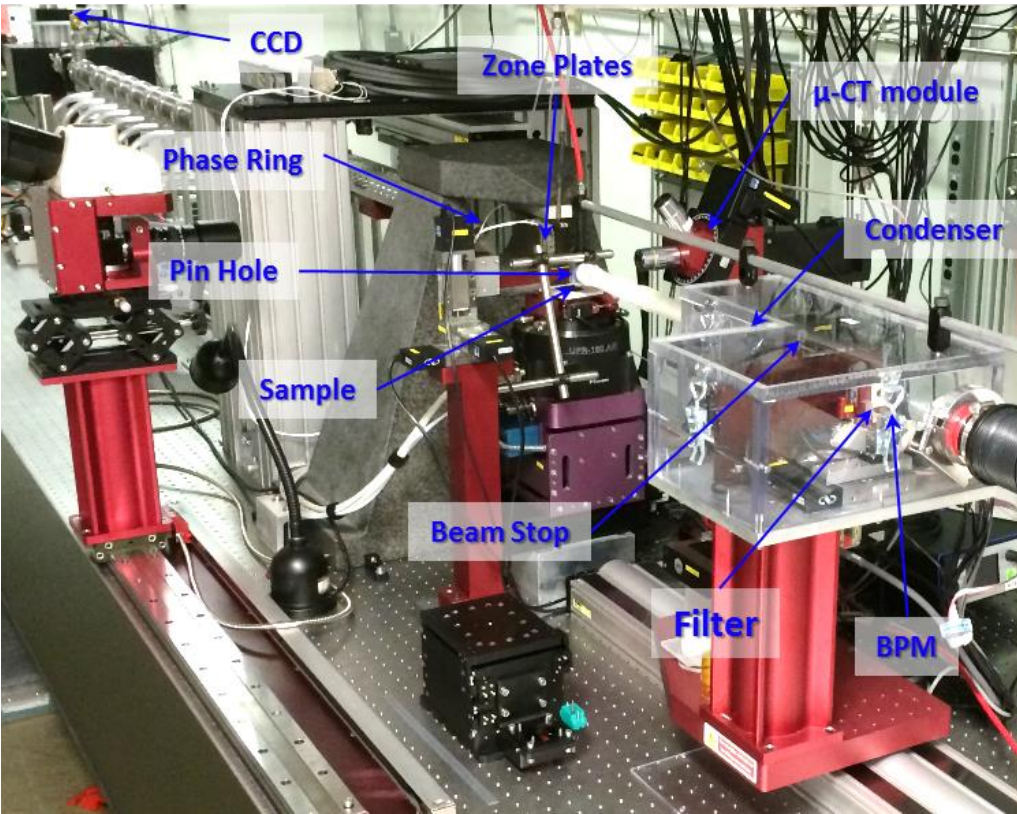
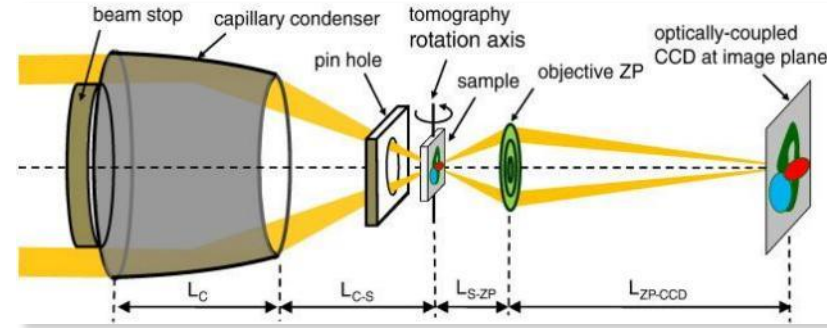
## III. Quick overview of ongoing scientific experiments



# I. TXM overview: specs and capabilities

A new Transmission X-ray Microscope (TXM) has been developed and installed at 32-ID-C:

- Resolution: aiming to be the highest resolution full-field imaging system at APS (<20 nm)
- Energy range: 6 to 14 keV,  $\Delta E/E = 10^{-4}$
- Techniques: combination of nano-scale imaging with absorption, phase contrast & spectroscopy
- Multi-scale approach with an integrated  $\mu$ -CT module
- Operation in a wide range of samples environments ( $-160^{\circ}\text{C} < T < 1500^{\circ}\text{C}$ , P up to 100 GPa), chemical bath



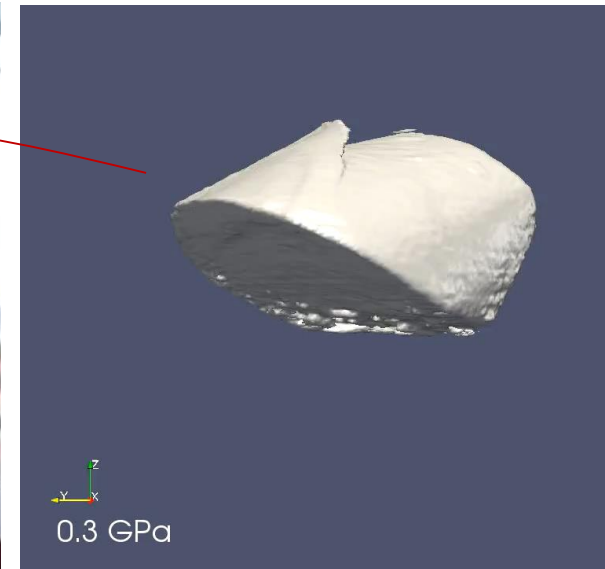
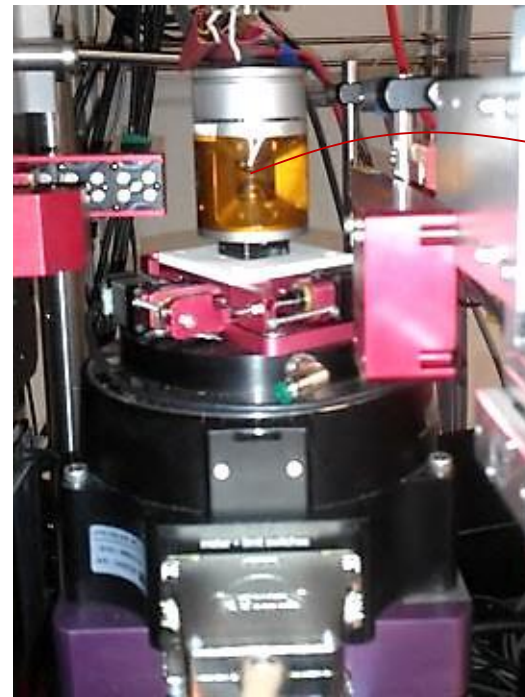
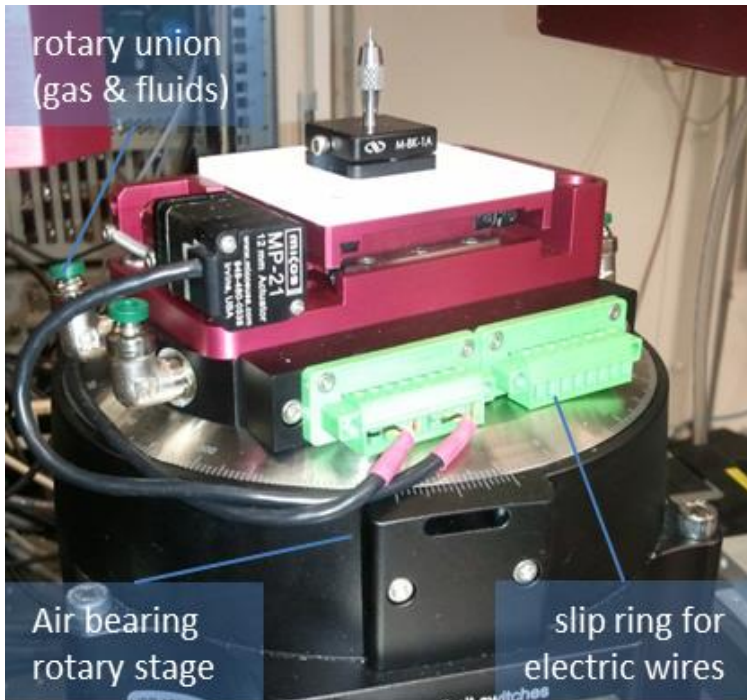


# I. TXM overview: specs and capabilities

## In-situ capabilities

*in situ CT imaging with:*

- ✓ *Electric and gas feed through allowing for a full rotation range*
- ✓ *mixed gas capability*
- ✓ *from -160 °C to 1500 °C*
- ✓ *High load capacity (e.g., 1 kg Diamond Anvil Cells can be accommodated)*



Diamond Anvil Cell (DAC)

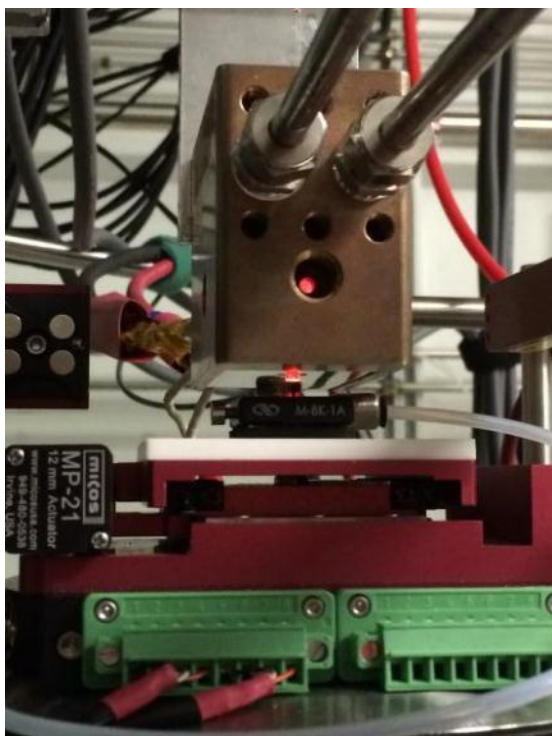
Experiment performed by H. Liu and his team (HPSTAR, China) on metallic glass. Reconstruction with ASTRA toolbox by D Pelt.



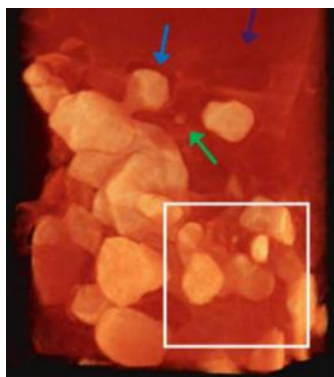
# I. TXM overview: specs and capabilities

## In-situ capabilities

### In situ study of a solid oxide fuel cell anode



Experiment conducted by W. Chiu, A. Cocco and M. Degostin (Univ. of Connecticut) on Ni oxide fuel cell anode

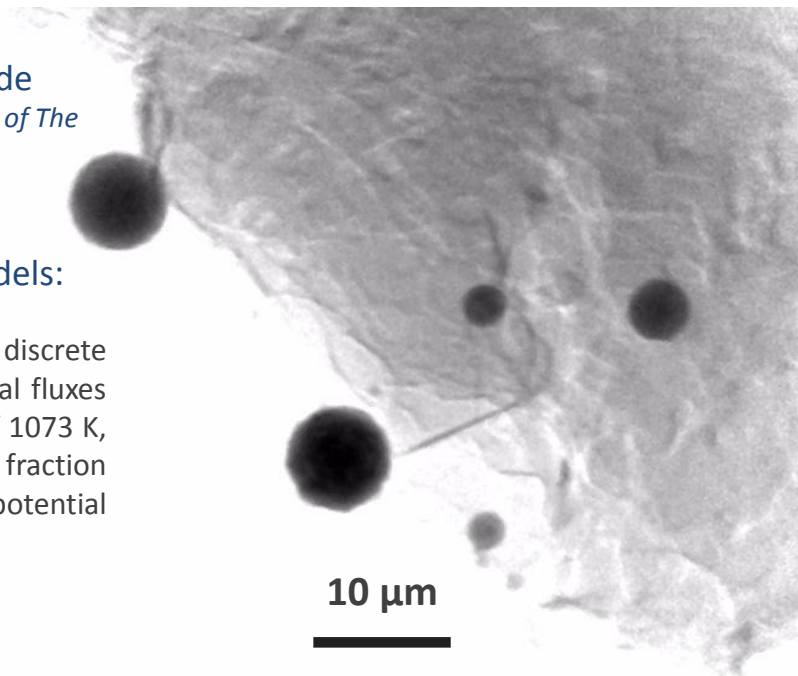
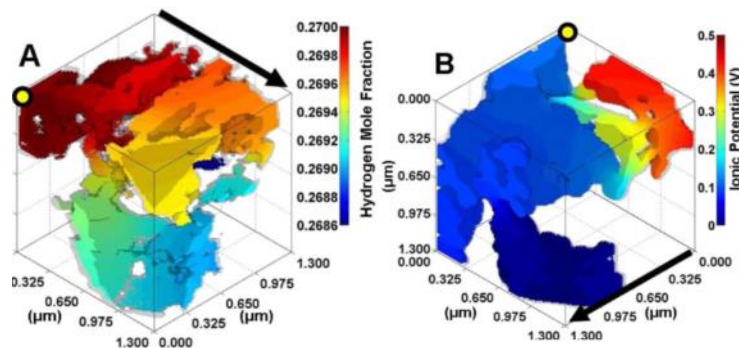


Ni distribution in a fuel cell anode

After K. N. Grew, Y. S. Chu *et al.*, *Journal of The Electrochemical Society*, 2010.

The anode reconstructed volume feeds 3D numerical models:

3D scalar distributions of the discrete transport. Results correspond to total fluxes at a current density of  $3 \text{ A/cm}^2$ ,  $T^\circ$  of  $1073 \text{ K}$ , and include the [A] hydrogen mole fraction in the pore phase and [B] ionic potential differences in the YSZ phase.





# II. Instrument upgrade

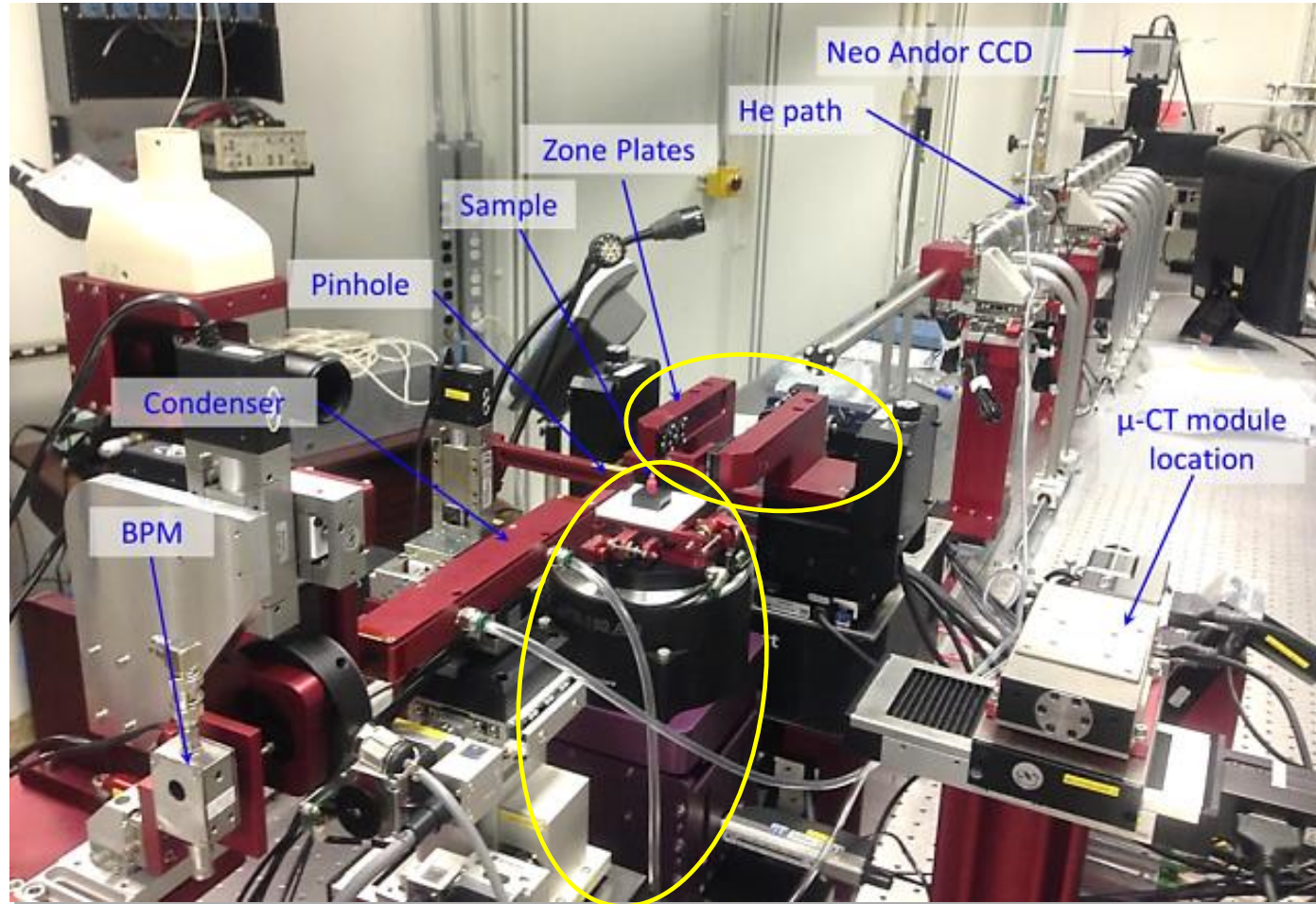
## Remarks about stability

1) ideally: small and stiff  $\rightarrow$  high resonant frequency  
minimization of degree of freedom

2) minimize thermal expansion effects:

- $\rightarrow$  choice of materials
- $\rightarrow$  symmetric geometry
- $\rightarrow$   $T^\circ$  controlled area

3) Diagnostic systems  
BPM



## II. Instrument upgrade

### 1. Temperature controlled area

- routing of the Hall AC system inside the hutch
- installation of a closed loop system between an oven and sensor above the sample
  - laminar flow
  - air vestibule

#### Issue:

- Historic choice of motors imposes to keep controllers inside the hutch
- stages being replaced as fast as possible





# II. Instrument upgrade

## 2. Vibrations measurement: from the floor to the sample

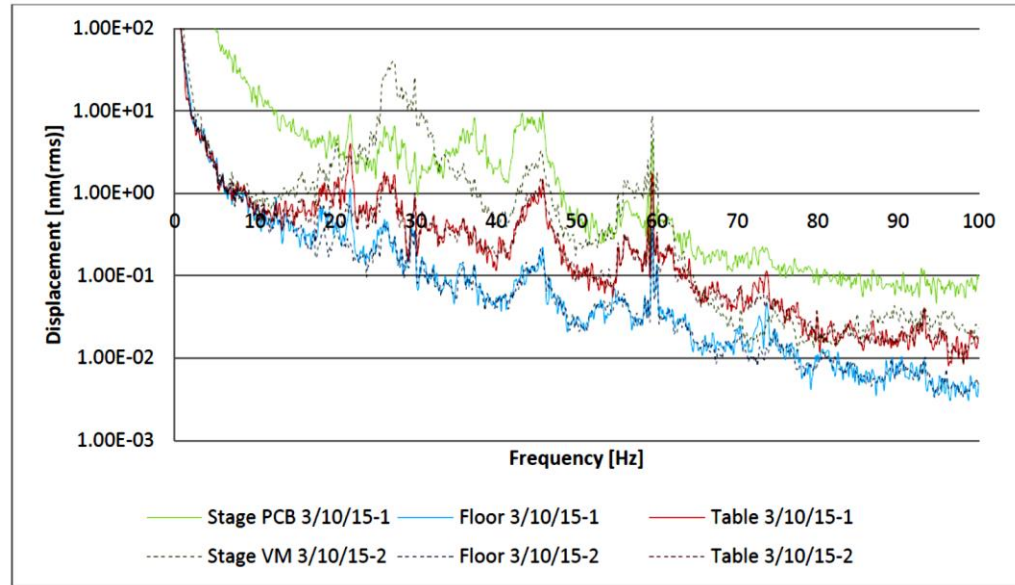


Figure 4: PCB Vs VibraMetric Accelerometers Perpendicular to Beam-Line Displacement Spectra 0-100Hz

Table 7: Peak Perpendicular Displacements Taken on Feb. 17, 2015

	Mag. [nm]	Freq. [Hz]	Mag. [nm]	Freq. [Hz]	Mag. [nm]	Freq. [Hz]	Mag. [nm]	Freq. [Hz]	Mag. [nm]	Freq. [Hz]
Floor	0.73	26.25	0.45	29.88	0.19	36.00	0.17	43.25	0.50	59.50
Table	2.33	26.25	4.52	29.88	0.91	36.00	0.78	43.25	3.46	59.50
Stage	7.28	26.25	7.81	29.88	12.58	36.00	11.51	43.25	6.93	59.50

### Sample stage:

Horizontal motion: 13 nm (rms) → amplitude: 52 nm

Vertical motion: 4.4 nm rms → amplitude: 18 nm

Measurements performed by  
Jayson Anton & Deming Shu



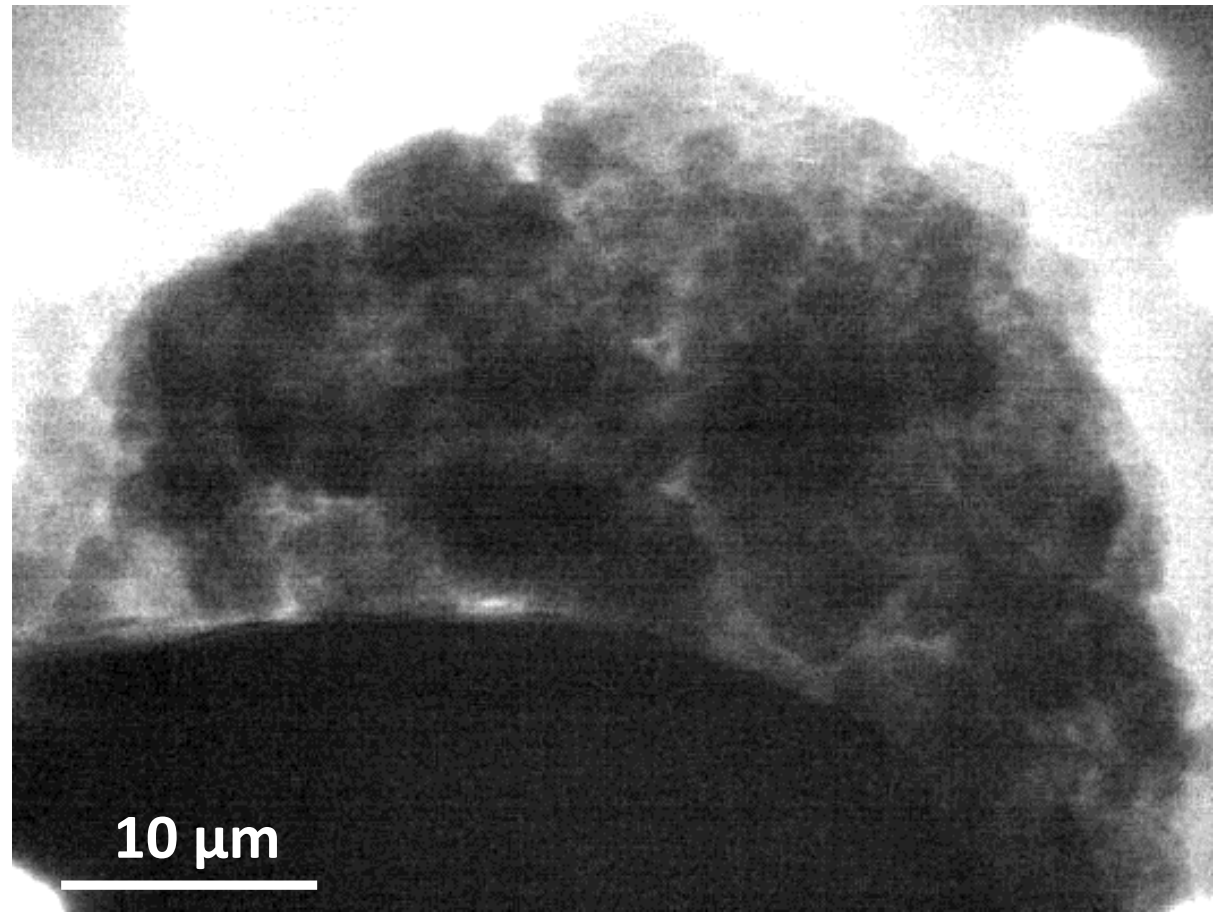


## II. Instrument upgrade

### 2. Vibrations measurement: from the floor to the sample

**20 ms exposure time**

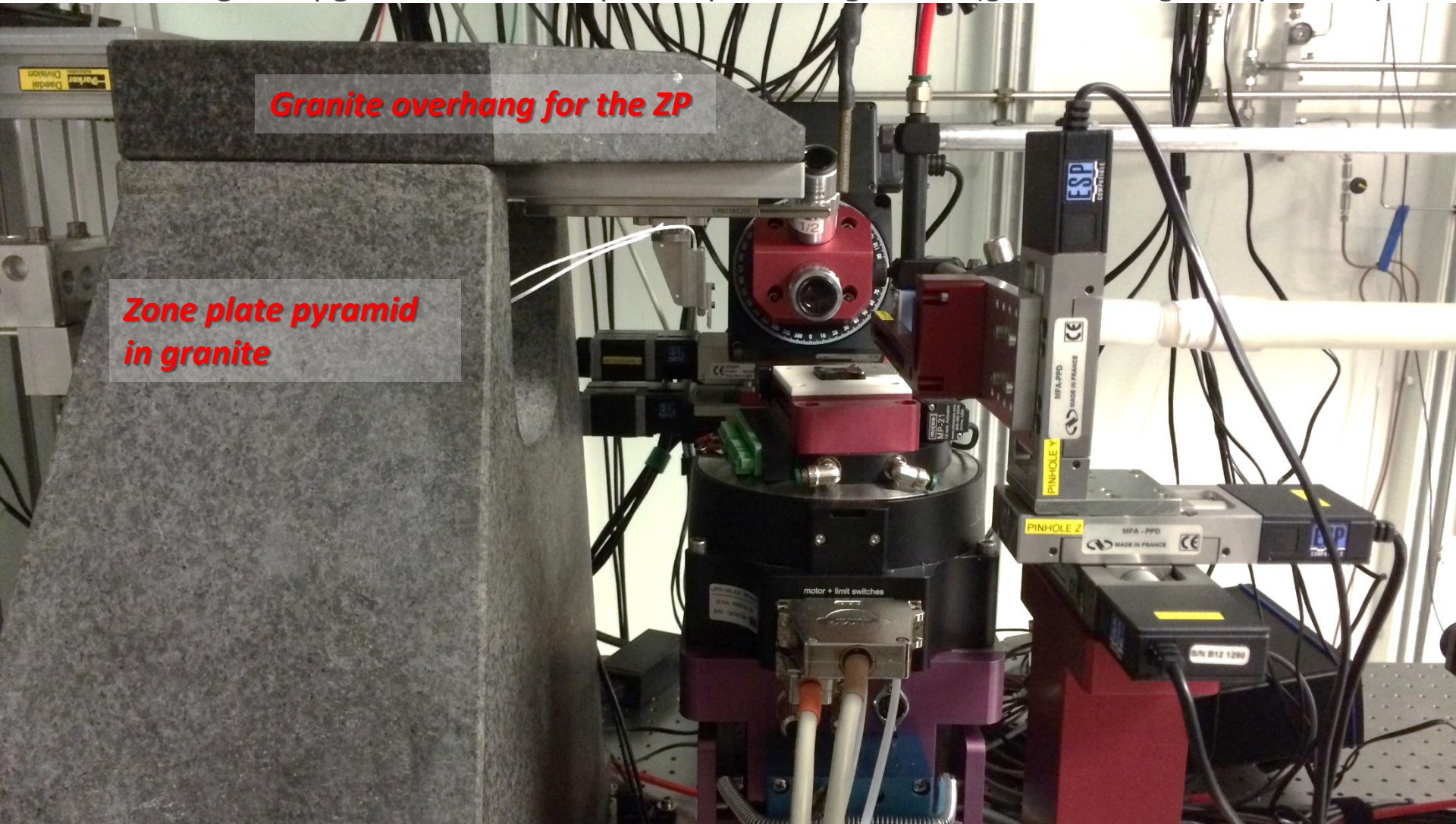
*Battery sample*



## II. Instrument upgrade

### 3. Improvement plan

→ Redesign & upgrade of the zone plate & phase ring holder (*granite designed by D. Shu*)

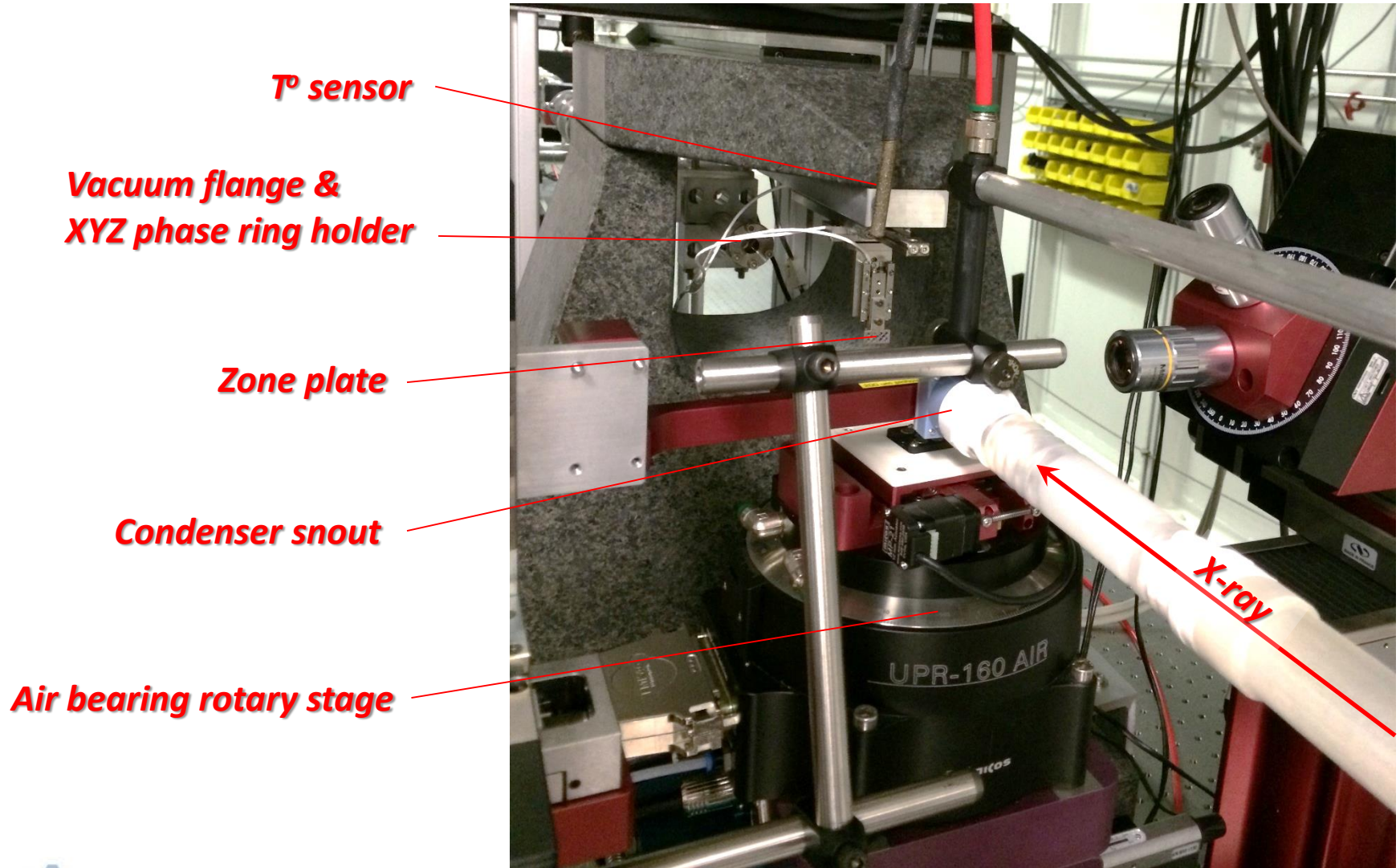




## II. Instrument upgrade

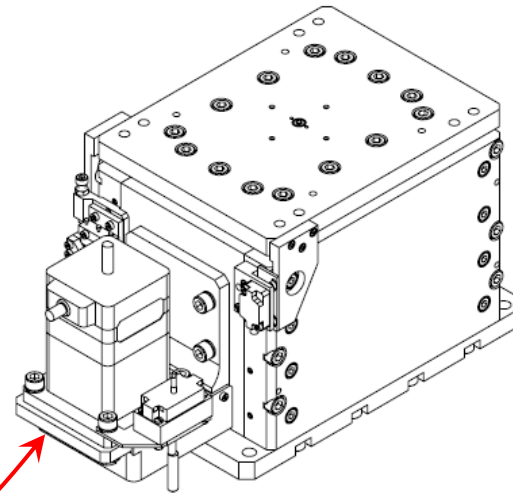
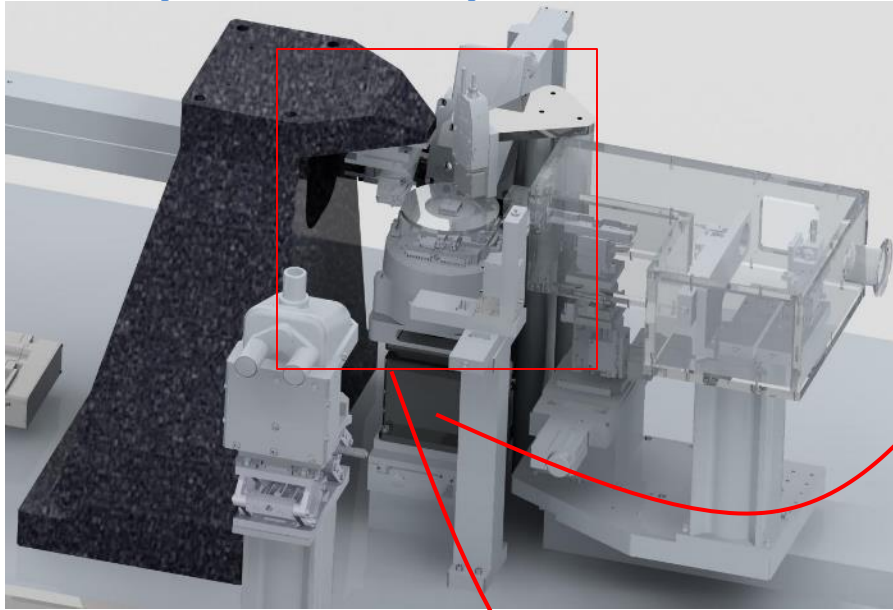
### 3. Improvement plan

→ Redesign & upgrade of the zone plate & phase ring holder (*granite designed by D. Shu*)



## II. Instrument upgrade

### 3. Improvement plan



**Modified T2-24  
vertical stage**  
*(Deming Shu design)*  
Almost 1:1  
vibration transmission  
from the table

**Remove 2 redundant degrees of freedom:  
X Z below the rotation**

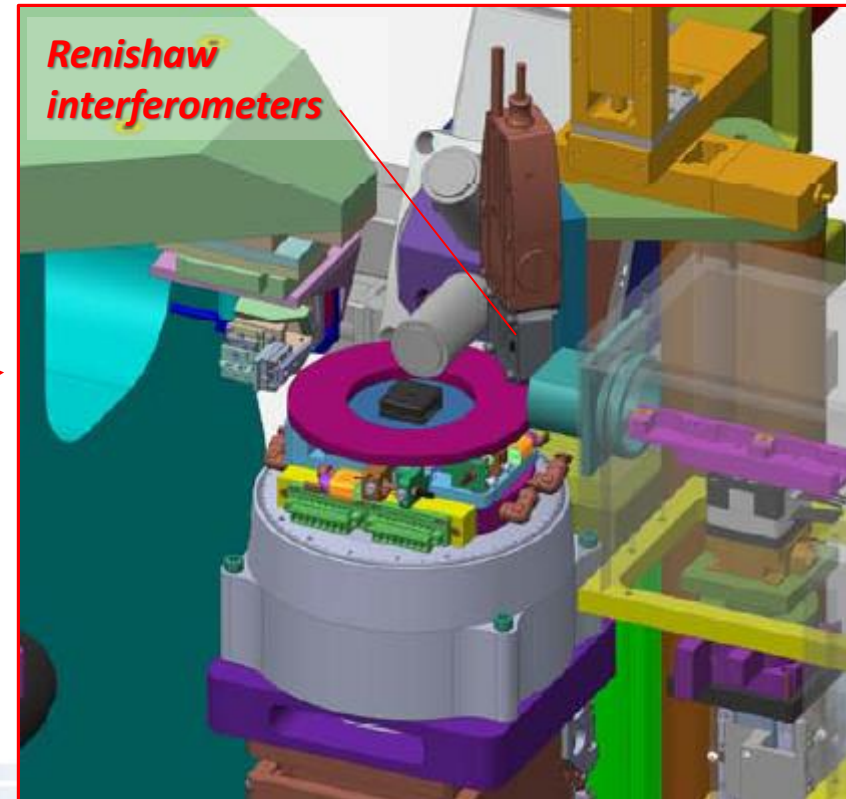
**ESRF characterized outstanding spindle stages:**

Wobble:  $<0.1 \mu\text{rad}$

Radial error: 33 nm @ 102 mm

Axial error: 14 nm @ 102 mm

→ no need of runout correction



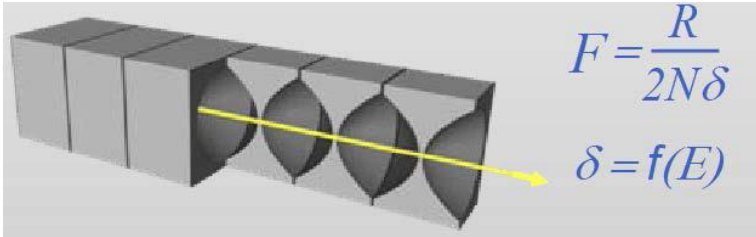


# II. Instrument upgrade

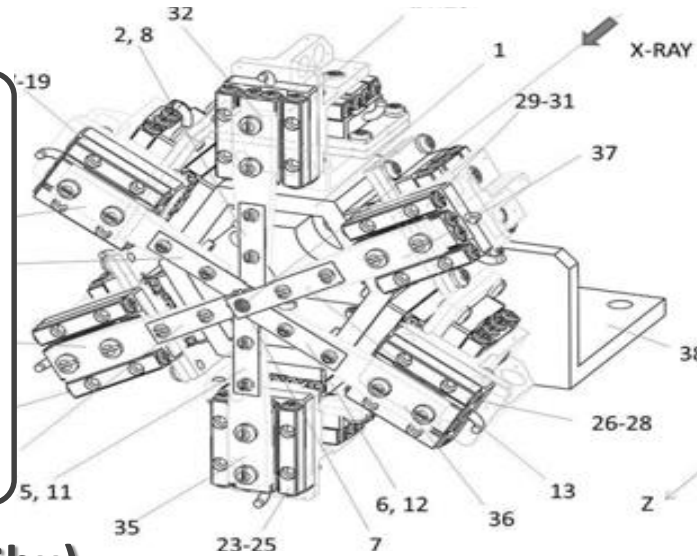
## 4. Increasing efficiency with optics



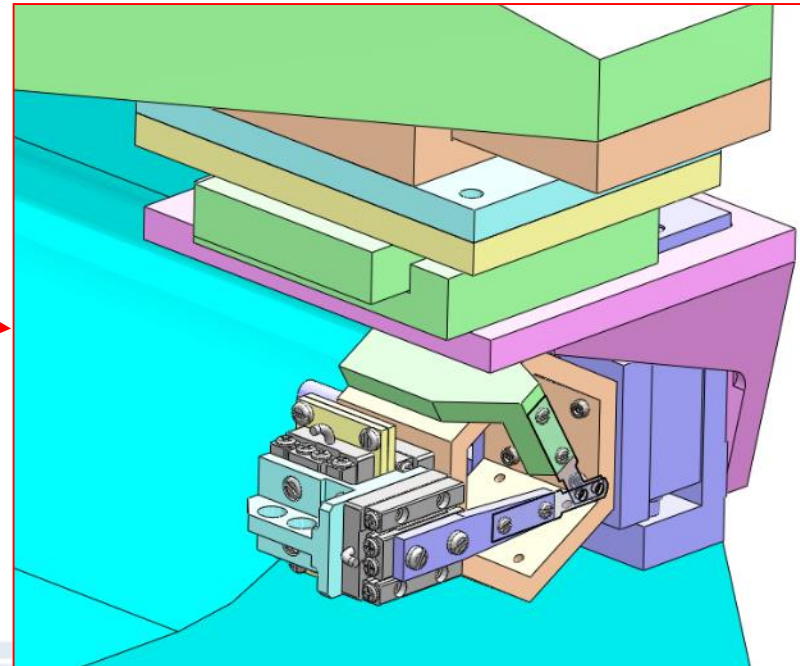
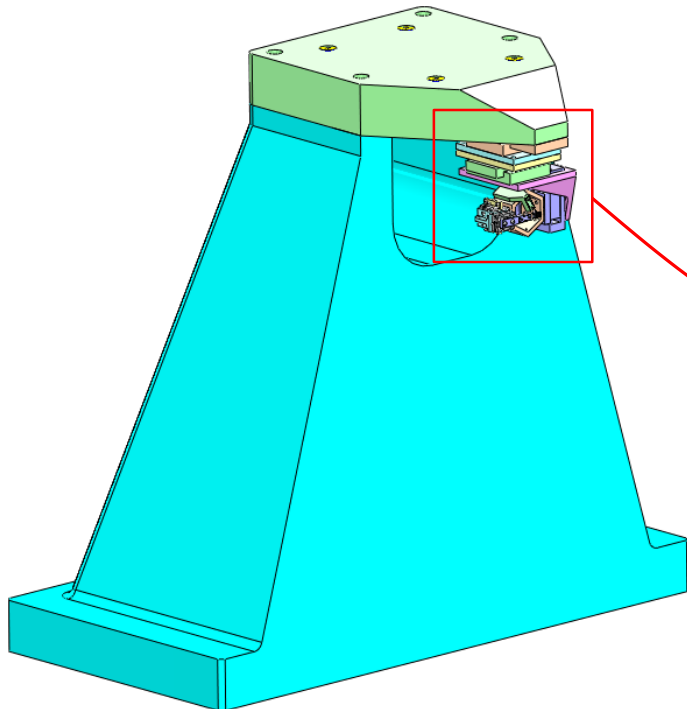
Transforming XIA filters system into a Transfocator:  
R. Reininger simulations: expected flux increase  
from 5 to 10 times



$$F = \frac{R}{2N\delta}$$
$$\delta = f(E)$$



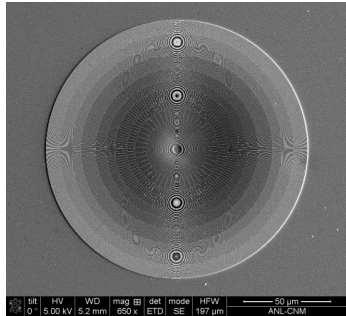
### Zone plate stacking (D. Shu)



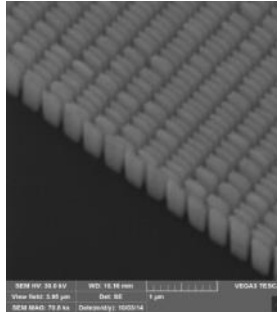
# II. Instrument upgrade

## 4. Increasing efficiency with optics

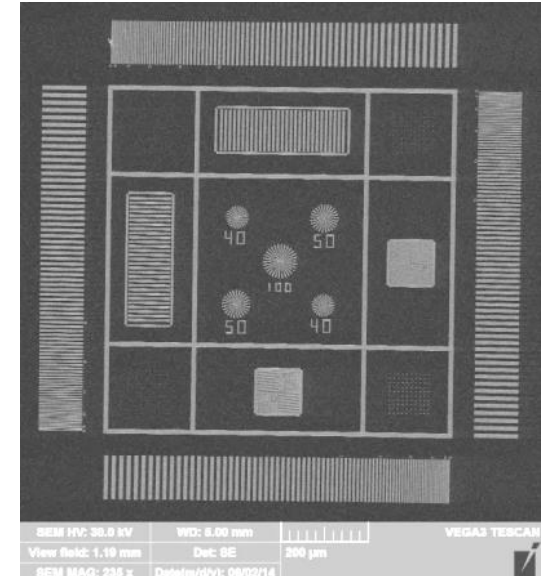
- Development of optics with higher efficiency and spatial resolution (M. Wojcik):
  - 16 nm  $\Delta r_n$  Fresnel Zone Plate (ZP)
  - Stacking zone plates (D. Shu design)
  - beam shaping condenser for high quality phase contrast



20 nm  $\Delta r_n$  ZP fabricated using the zone doubling technique. Zones thickness: 550 nm, compo= Ir

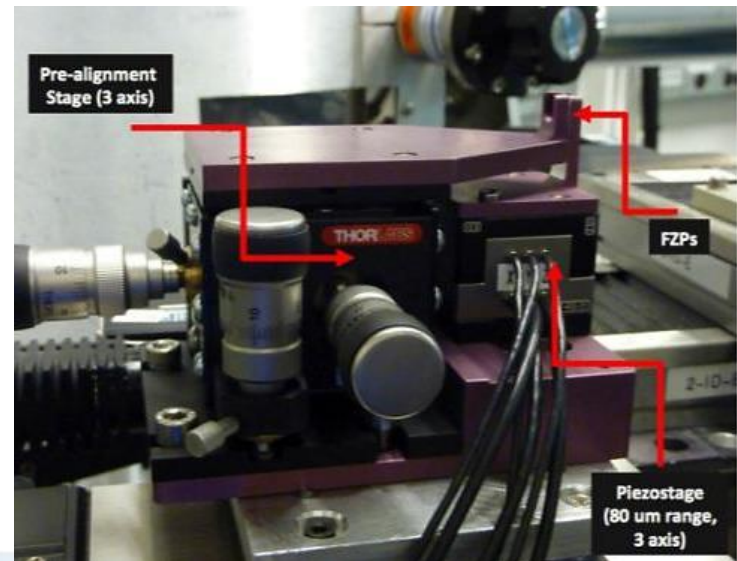
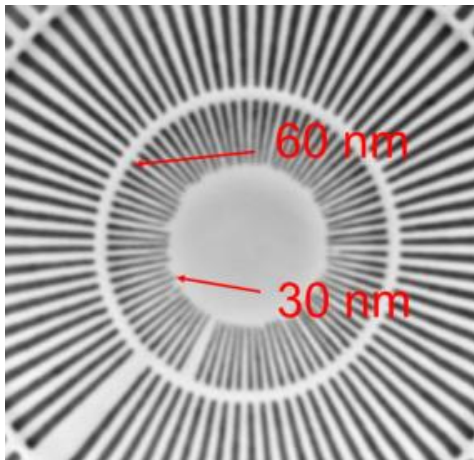


60 nm  $\Delta r_n$  ZP fabricated using a diamond mold & Au zones. Thickness: 1400 nm, ~18% efficiency @ 8 keV.



400 nm thick Au resolution standard, with 40, 50, & 100 nm Siemens stars in the center.

30 nm Siemens star imaged with 20 nm zone plate





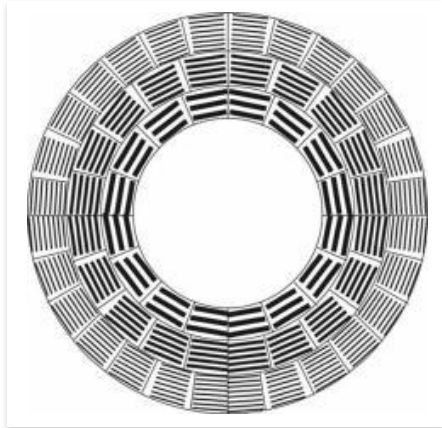
## II. Instrument upgrade

### 4. Increasing efficiency with optics: beam shaping condenser (BSC)

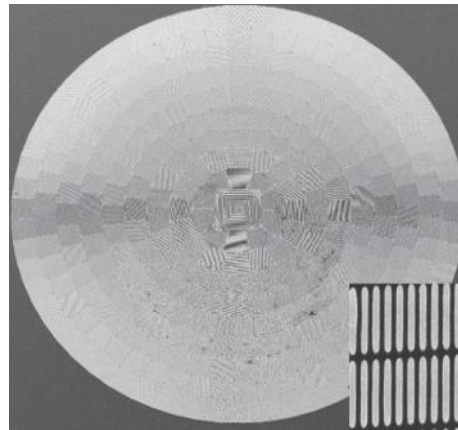
#### *BSC = zone plate like grating*

BSC has numerous assets:

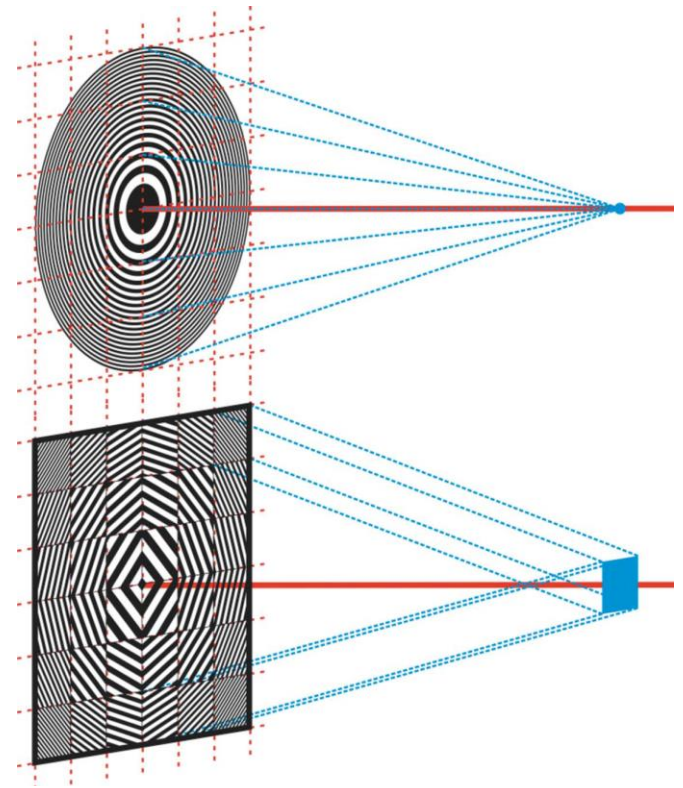
- allow to control the illumination size
- provide a flat illumination
- small and stiff
- easy to align (pitch and yaw)
- very large beam acceptance (e.g., 2 x 2 mm<sup>2</sup>)
- “perfect” conic illumination for phase contrast



Beam shaping condenser design (Vogt et al., 2006)



SEM image from PSI

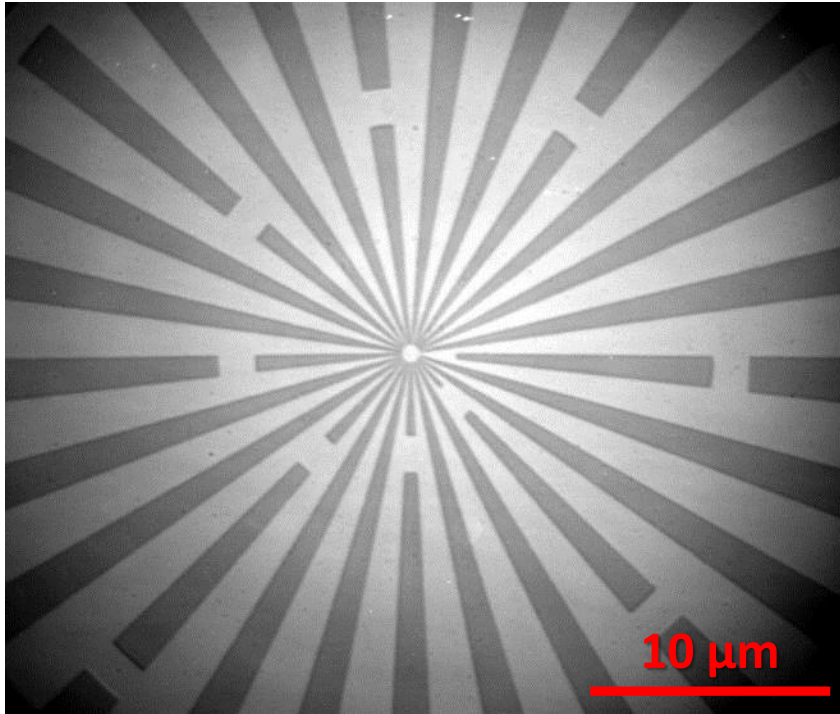


Used at SLS, Petra III and now APS

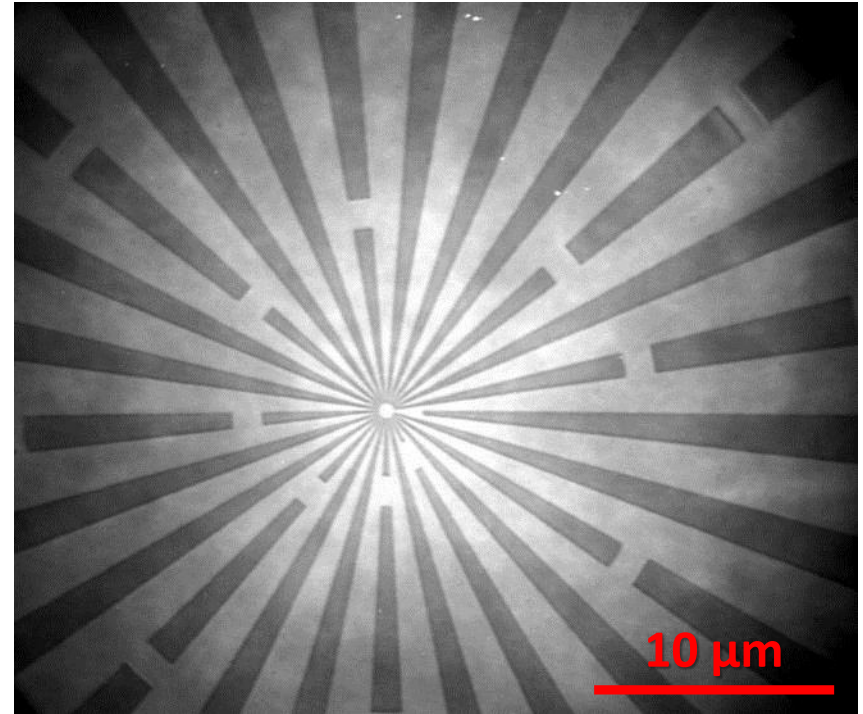


## II. Instrument upgrade

### 4. Increasing efficiency with optics: beam shaping condenser (BSC)



50 nm Siemens star  
60 nm  $\Delta r_n$  ZP, 10X objective lens  
5 s exposure time  
APS prototype BSC (60 nm  $\Delta r_n$ )



40 nm Siemens star  
60 nm  $\Delta r_n$  ZP, 10X objective lens  
5 s exposure time  
Mono-capillary

**Efficiency gain with the BSC prototype @ 8 keV: 1.57**



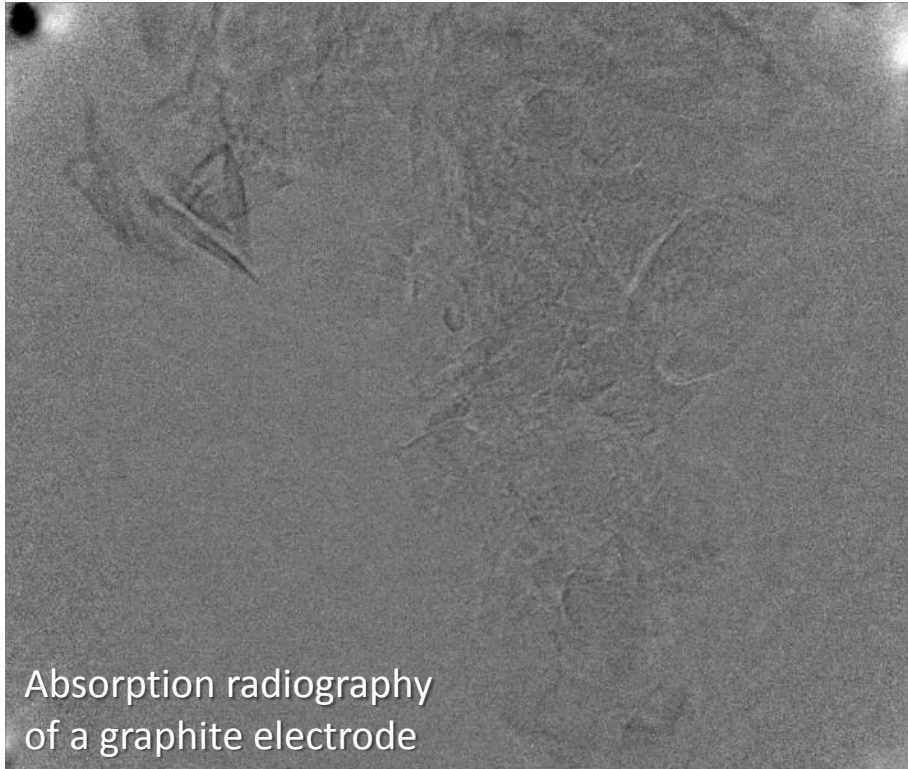
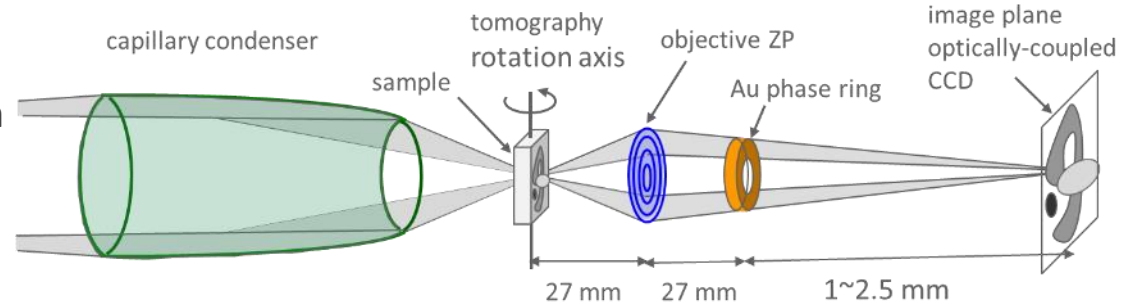


## II. Instrument upgrade

### 4. Increasing efficiency with optics: beam shaping condenser (BSC)

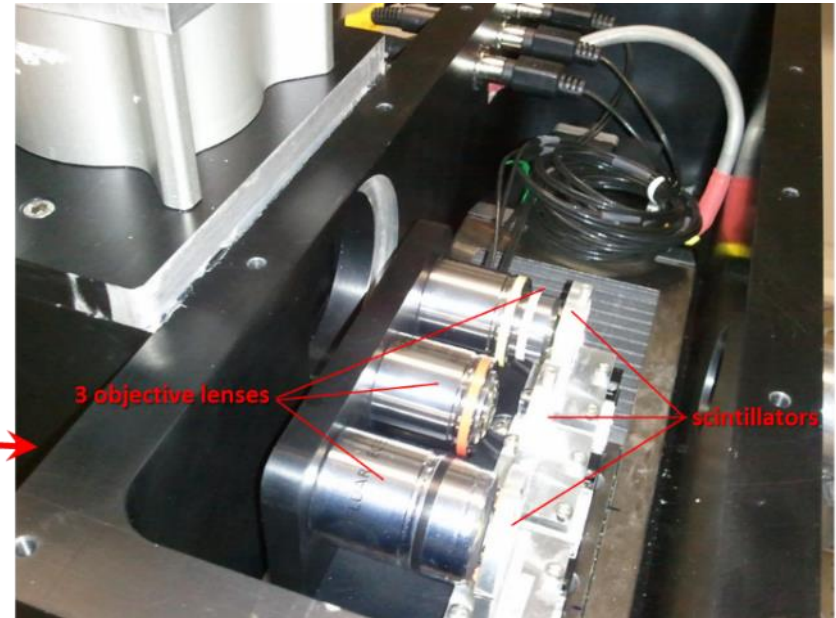
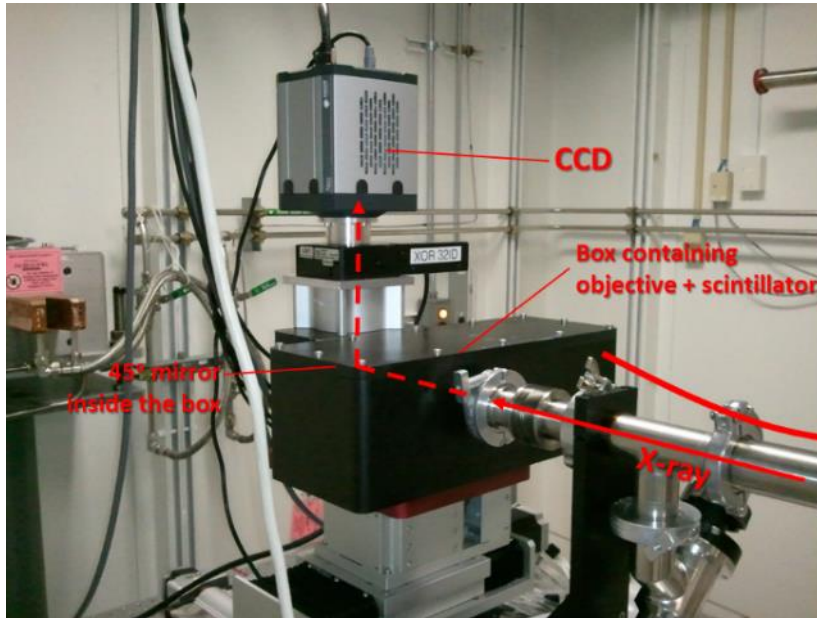
#### Improving Zernike phase contrast:

Phase contrast translate light variations in phase into corresponding changes in amplitude, which can be visualized as differences in image contrast



# II. Instrument upgrade

## 5. Increasing detection efficiency



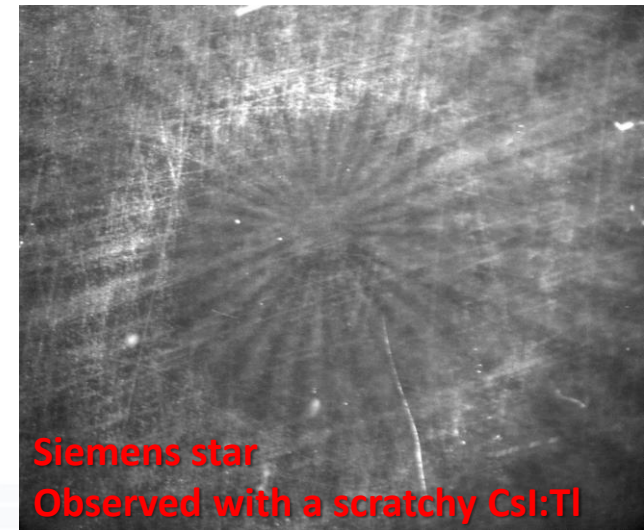
Still using LuAG, 20 years old technology:

- Alternative: CsI:TI?

→ light yield 4-5 times higher, but very difficult to polish without scratches

→ reliable provider: ZEISS doesn't sell them anymore

Energy (keV)	8	8
<b>Scintillator</b>	LuAG	CsI:TI
Scint. Thickness (μm)	20	20
Scintillator density	6.7	4.51
Scint. Absorption (%)	75	94
Andor Neo QE (%)	60	60
Objective NA	0.25	0.25
Obj. light collection (%)	0.4	0.4
Obj. light transmittance (%)	90	90
Scintillator photon yield (ph / MeV)	12500	56000
Photon yield @ working En	100	448
<b>photon on CCD / incident X-ray</b>	<b>0.162</b>	<b>0.907</b>





## II. Instrument upgrade

### 6. Increasing efficiency with low-dose reconstruction methods

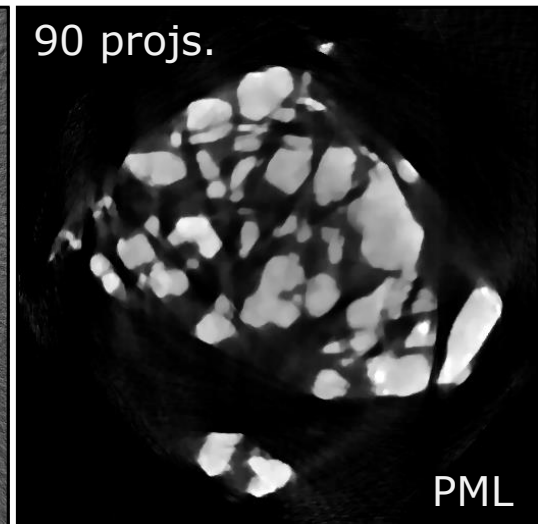
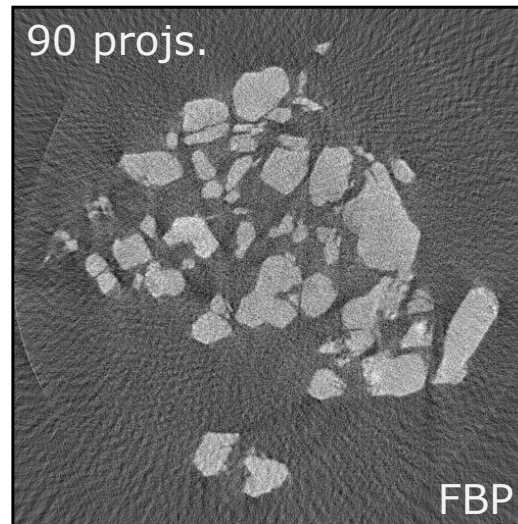
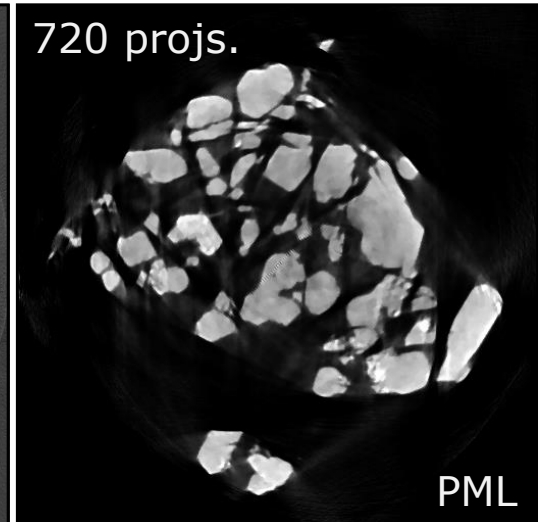
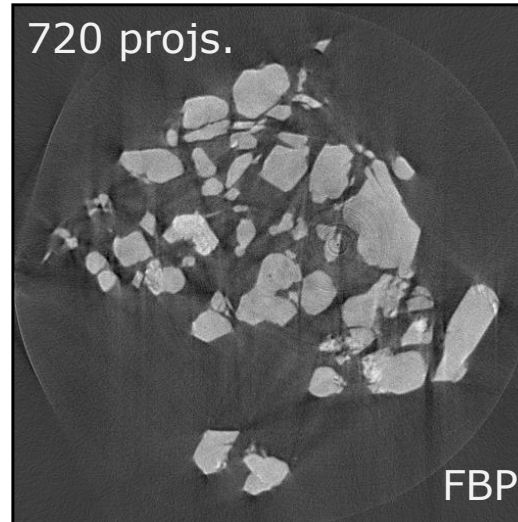
#### Traditional approach:

- Analytical, direct (FBP, Gridrec)
- Ideal geometry/sampling
- Simplified physics and noise
- Fast

#### Modern approach:

- Model-based, statistical, iterative
  - Based on reasonable models for physics and statistics
  - Usually slower
- Enable low dose X-ray imaging

- *Both approaches are implemented in Tomopy*
- *Modern approach require supercomputer*
- *Recently, Astra toolbox (for tomographic computations using GPU and CPU) has been integrated to Tomopy*



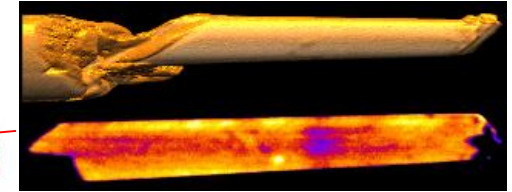
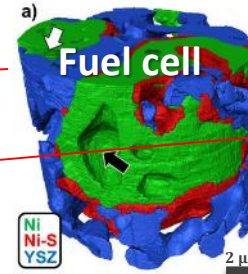
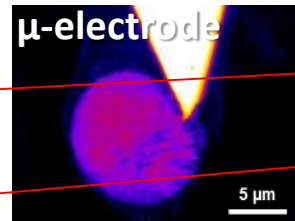
*Algorithms implementation & reconstructions by D. Gursoy  
Link APS – ANL supercomputer (Tekin Bicer)*



# III. Overview of on-going scientific programs

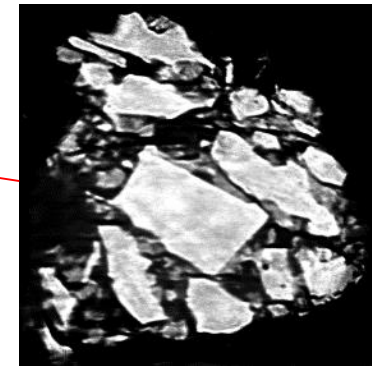
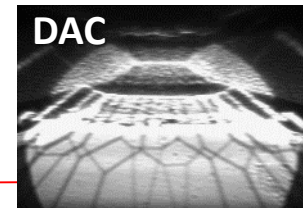
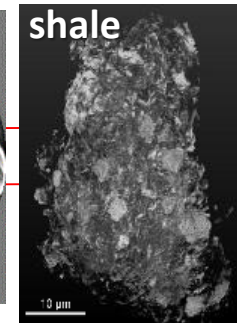
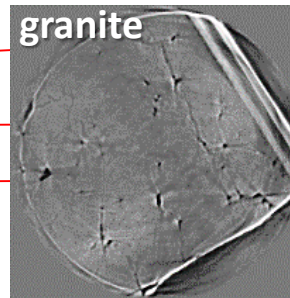
## Energy Science

- Fuel cell
- Battery
- UMo nuclear fuel



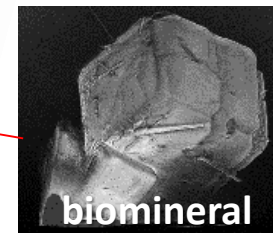
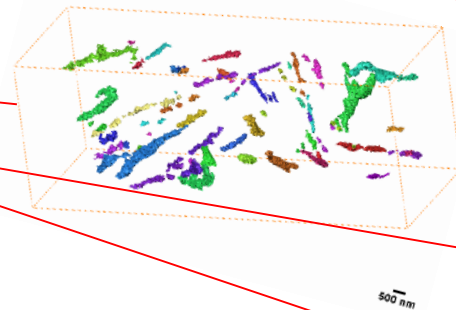
## Earth and Environmental Science

- Melt formation
- Rock fracking
- High pressure experiments with DAC
- CO<sub>2</sub> storage
- Pollution / remediation



## Material Science

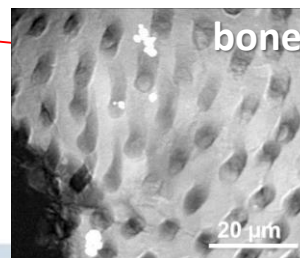
- Metallurgy
- Photonics
- Electronic industry
- Supraconductors



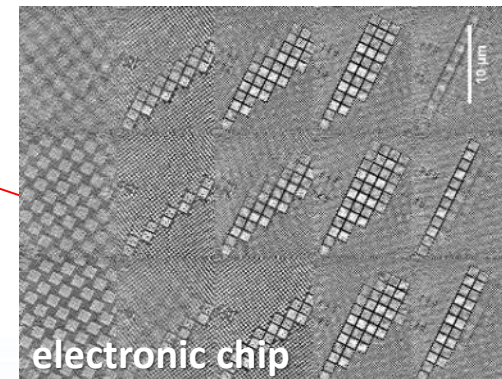
biomineral

## Biology

- Biomaterials
- Wood preservation
- Biology (brain, lungs)



bone



electronic chip

→ total of 42 groups



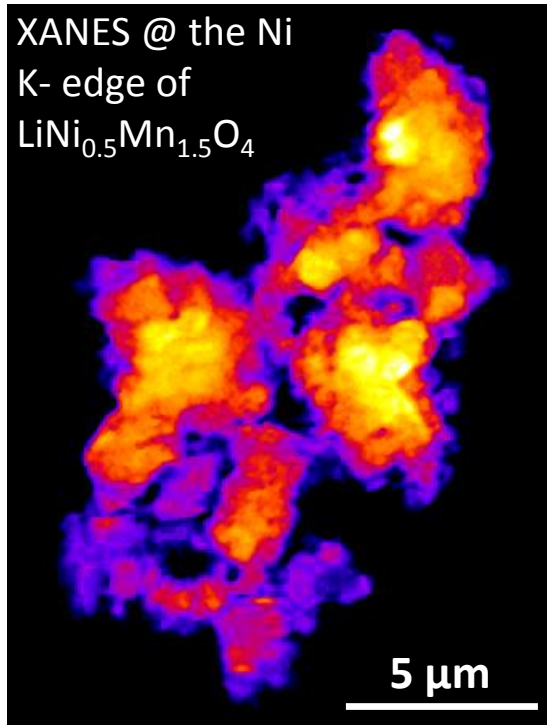
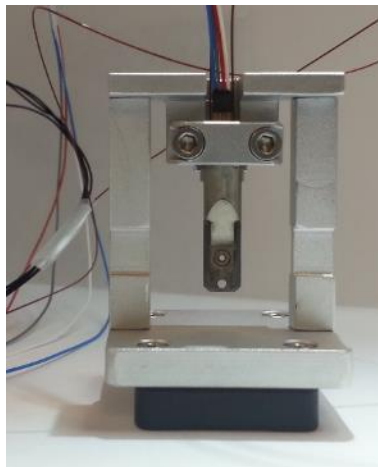


# III. Overview of on-going scientific programs

## Energy Science

### Hummingbird in-situ cell testing

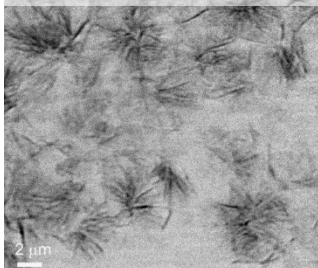
(M. Ge, Y. Chu, HXN, NSLS-II)



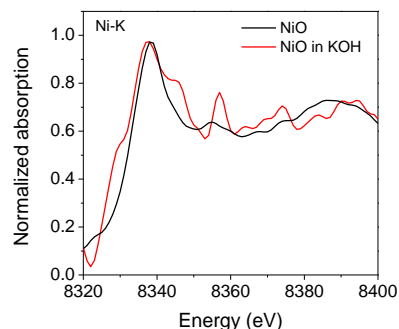
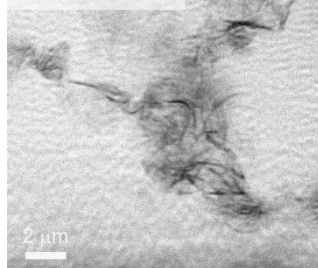
**Cross-correlative experiments** across X-ray & electron microscope platforms (TEM)

**Study of lithiation process of NiO nanosheet**

NiO in dry conditions

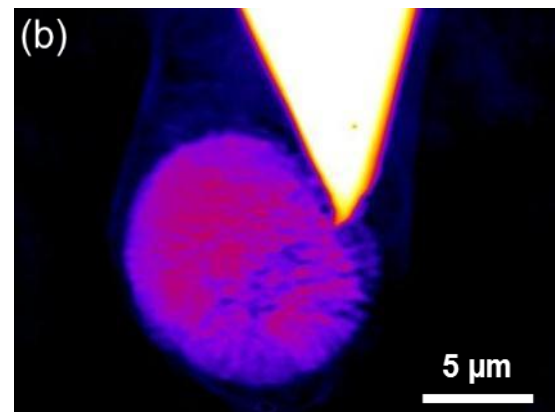
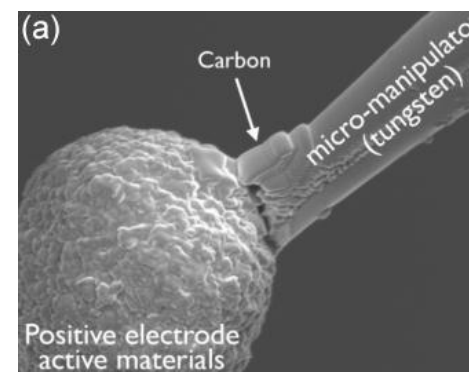


NiO in KOH



**characterization of battery cathode:  $\text{Li-Ni}_x\text{Co}_y\text{Mn}_z\text{O}_2$**  (D. Miller, A. Demortière, MSD)

→ aims to understand microstructure evolution and deformation process during the electrochemical cycling of Li-ion electrode



(a) FIB/SEM micro-scale set-up for in situ electrochemical cycling. (b) TXM radiograph of the  $\mu$ -electrode

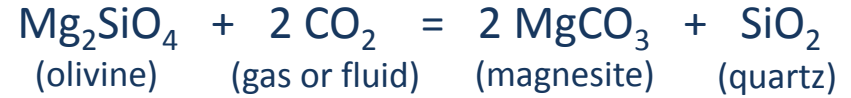
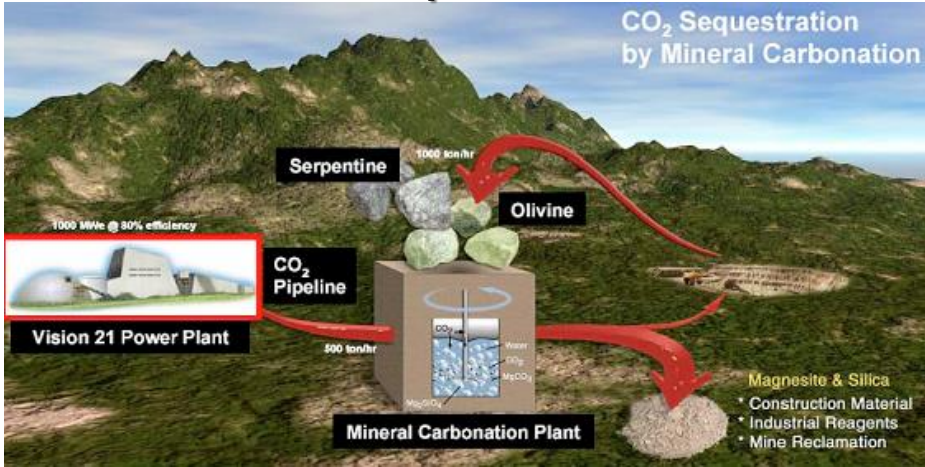
# III. Overview of on-going scientific programs

## Geoscience: Efficient CO<sub>2</sub> sequestration for halting the global warming

(Wenlu Zhu et al., University of Maryland)

- Mineral carbonation of ultramafic rocks is proposed as a **safe and irreversible CO<sub>2</sub> sequestration** method.

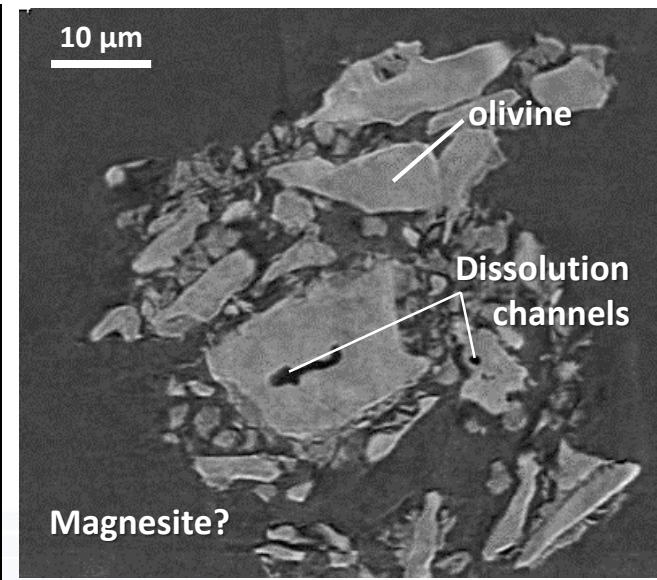
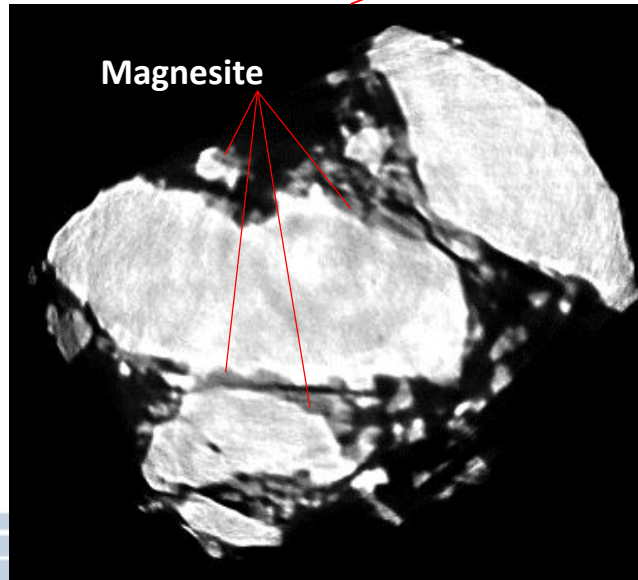
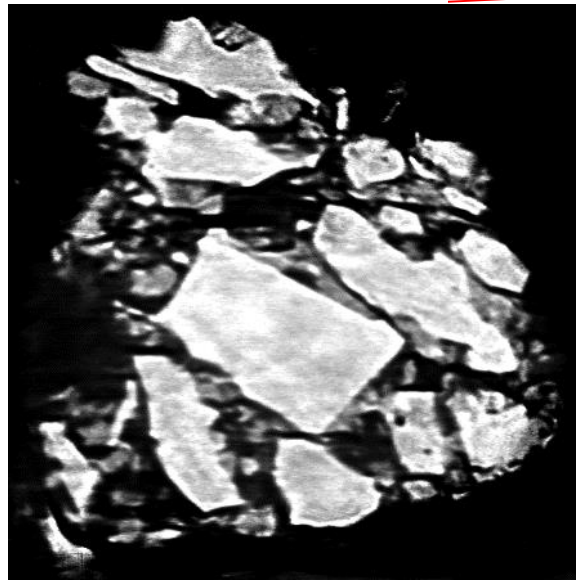
### Mineral carbonation plants



**A viable process for CO<sub>2</sub> mineralization must achieve sufficient carbonation volumes**  
→ high rates, low energy penalties, minimum consumables & *self-sustaining process*

Reconstruction with *PML*

Access to *MIRA supercomputer* (T. Bicer)



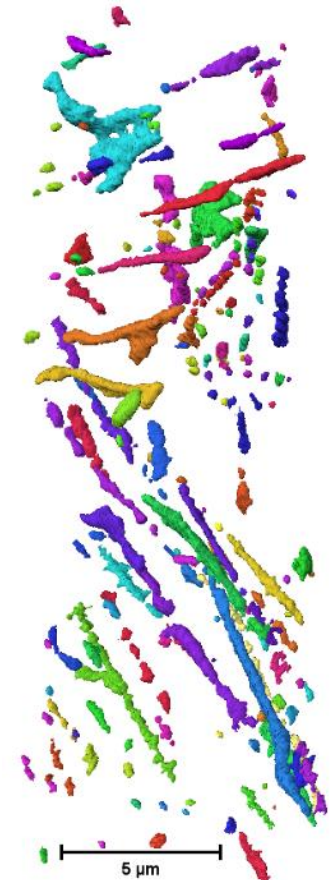
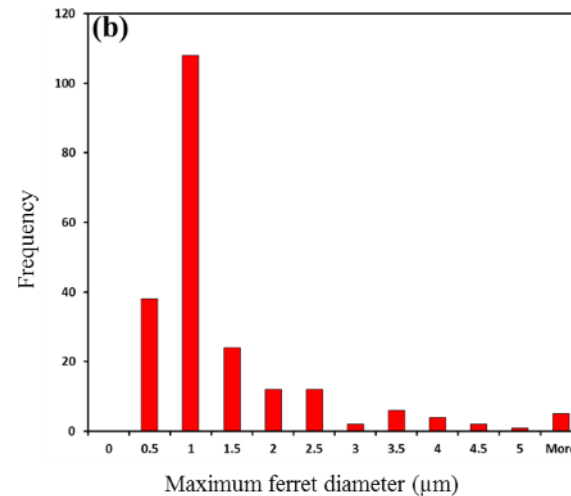
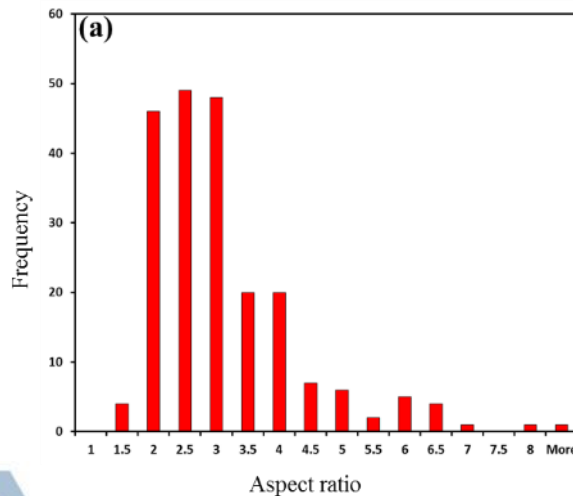
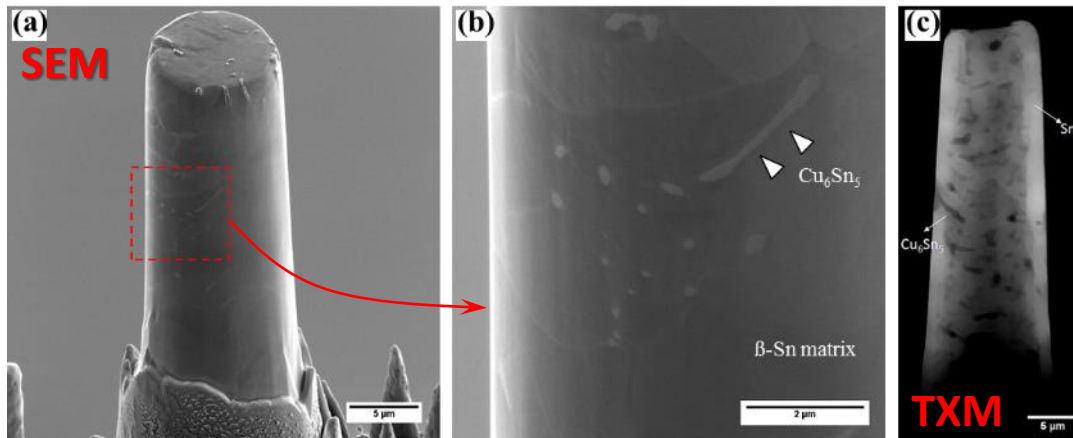


# III. Overview of on-going scientific programs

## Material Science: metallurgy

### Nanoscale Three-Dimensional Non-Destructive Characterization of microstructures in Sn-rich Solder alloy using TXM (*S. Kaira, N. Chawla et al., submitted*)

- Study of Cu-Sn solder microstructures for microelectronic applications



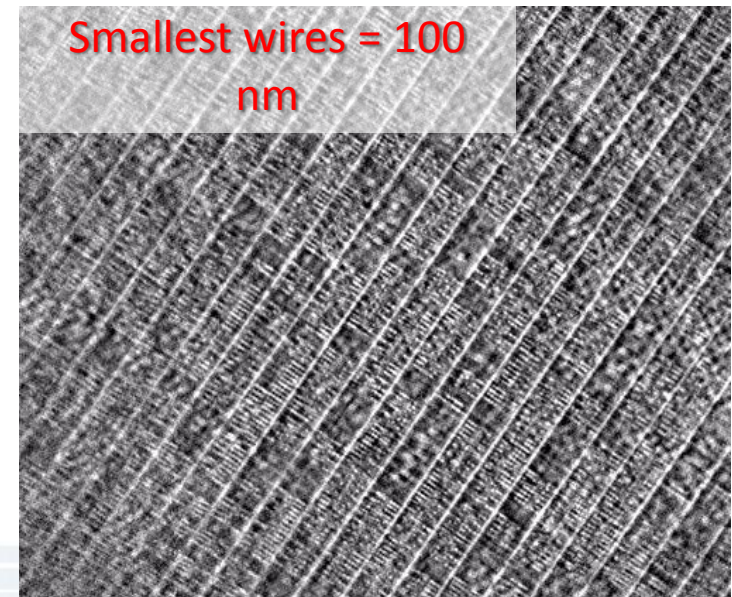
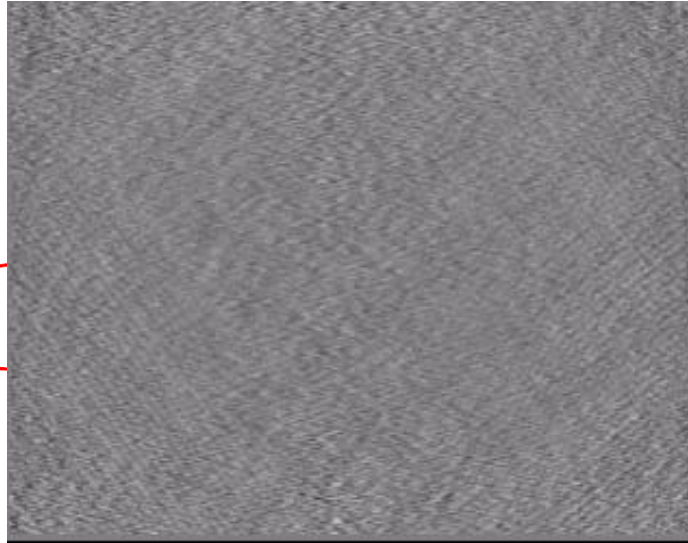
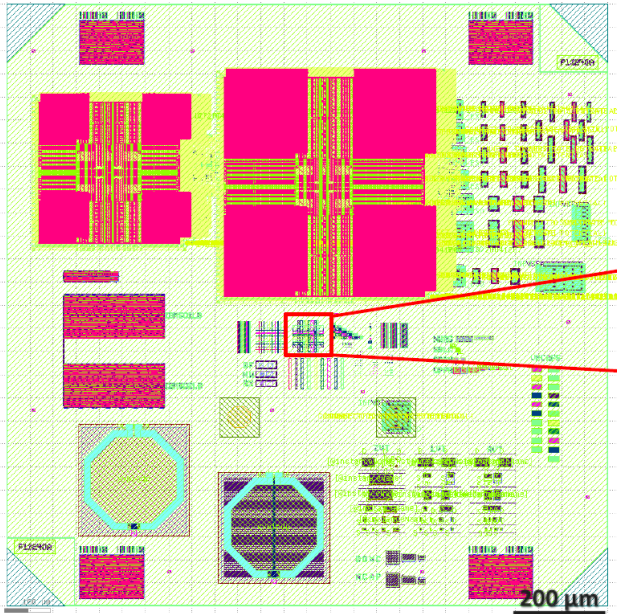
complex morphology of  $\text{Cu}_6\text{Sn}_5$  phase IMC in the  $\beta\text{-Sn}$  matrix



# III. Overview of on-going scientific programs

## Microelectronic industry

- LDRD project: Tao of fusion → merging different scale dataset (*D. Gursöy & E. Lavelly, Y. San from BAE*)



- 1 year PuP  
→ nano-tomography of full microchips  
(*J. Rudati, M. Sutherland from Defense MicroElectronics Activity*)





# People involved / acknowledgement

- Francesco De Carlo
- Alex Deriy
- Michael Wojcik (optics development)
- Doga Gursoy & Tekin Bicer (algorithm development / super computer)
- Kevin Peterson, Pete Jemian (BCDA)
- Arthur Glowacki & Ke Yue (Software Service Group)
- D. Shu, M. Erdmann, J. Anthon & C. Preissner (mechanical engineering)
- Ruben Reininger (ray tracing)
- Kamel Fezzaa (DCM)
- Rong Huang from Cornell (single-capillary fabrication)
- M. Rivers (Epics support, BPM setting, Area Detector...)

