



# SPring-8 Monochromators: Issues of Stability and Cooling

Hiroshi YAMAZAKI

JASRI / SPring-8, Optics Group

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# Improvements in Stability

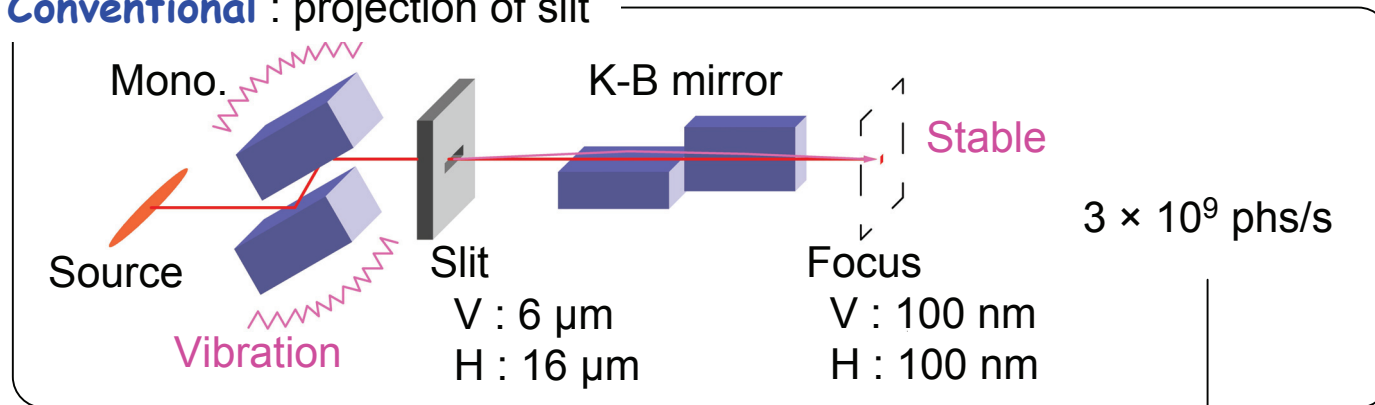


# Motivation

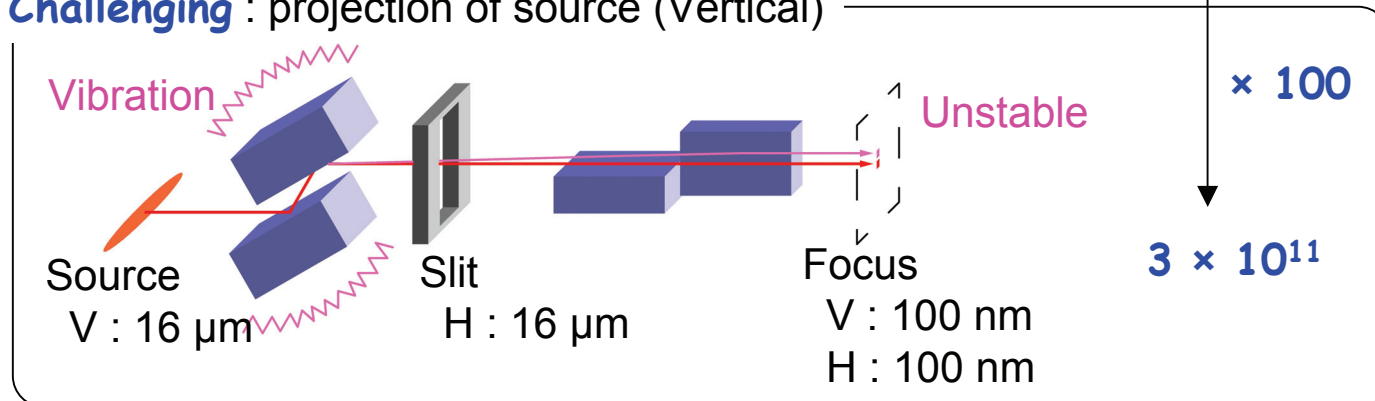
## Why do we require severe stability for the monochromators ?

We want intense nano-focused x-rays to facilitate green nanotechnology.

**Conventional** : projection of slit



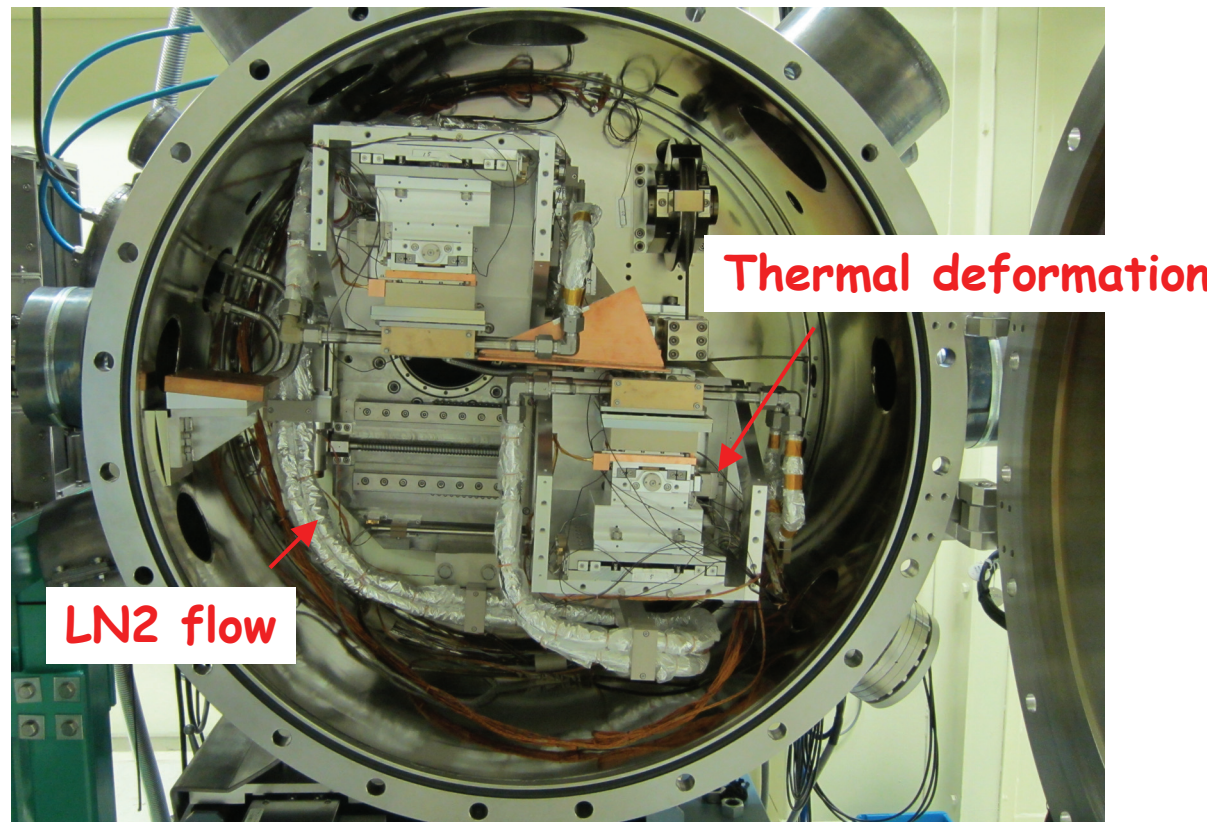
**Challenging** : projection of source (Vertical)





## Causes of instability

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Double-crystal monochromator at BL13XU

## Improvement for LN2 flow (1/3)

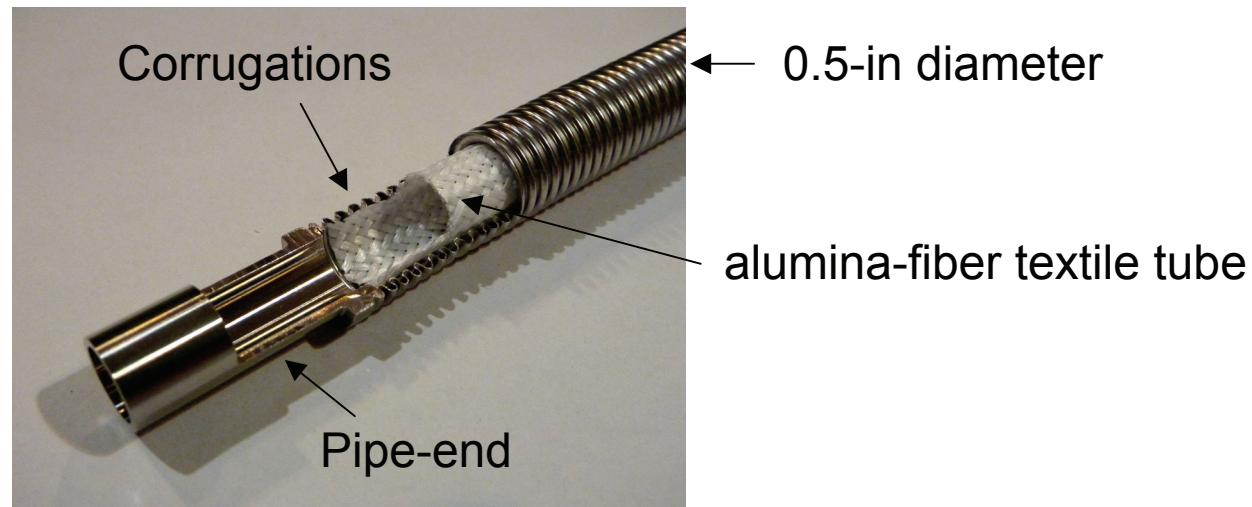
Use of stainless-steel flexible tubes for LN2 flow in the monochromators

Flexibility, cold resistance, and radiation tolerance

The corrugations of the tubes make turbulent LN2 flow → vibration.



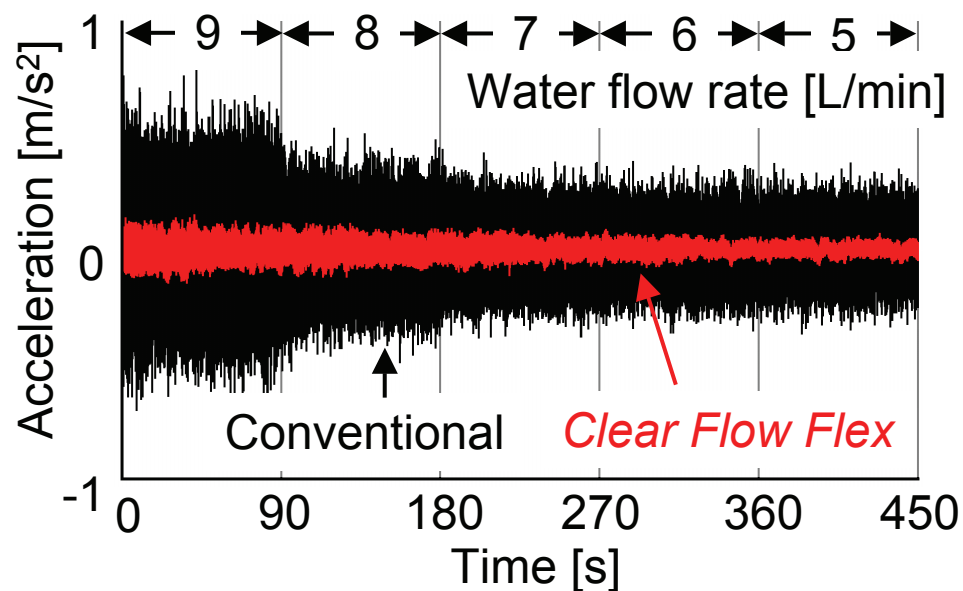
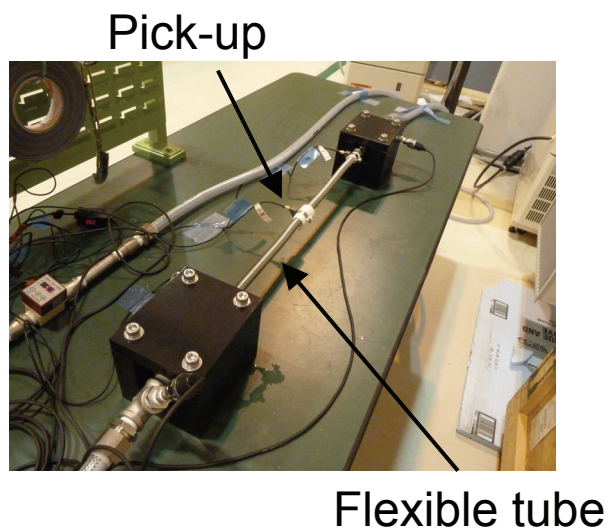
If the corrugations are hidden with something smoother, ...





## Improvement for LN2 flow (2/3)

Preliminary test of new flexible tube



**“Clear Flow Flex”**, PAT. Pending

(JASRI / RIKEN / Osaka Rasenkan Kogyo)

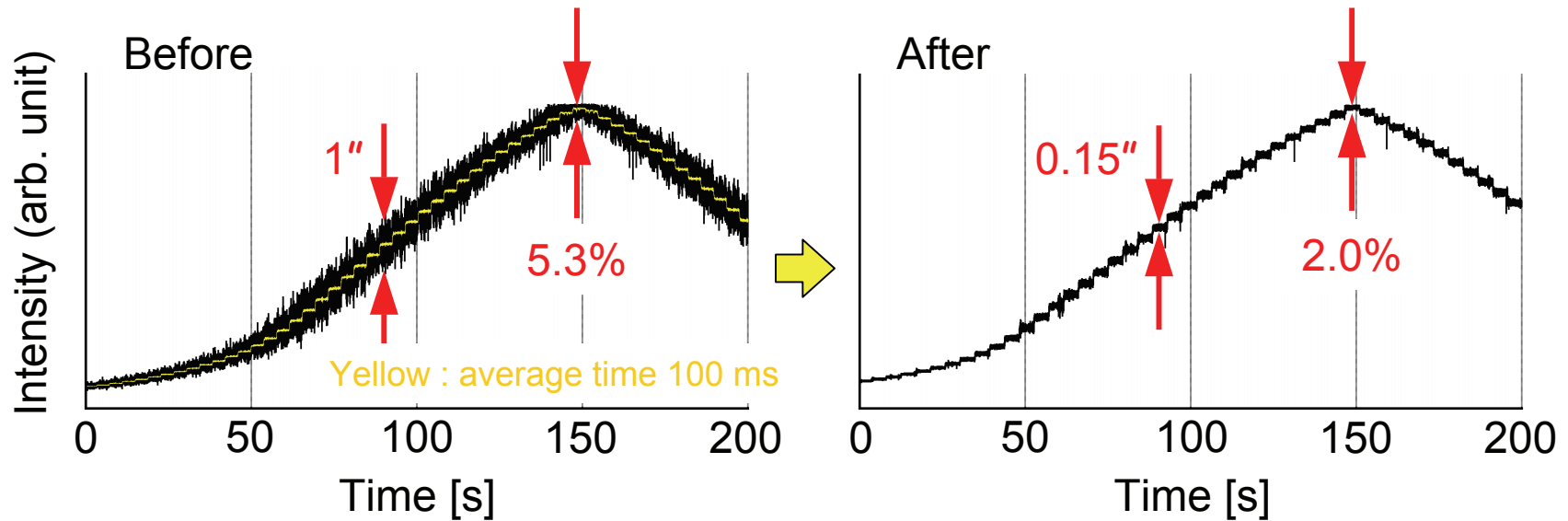
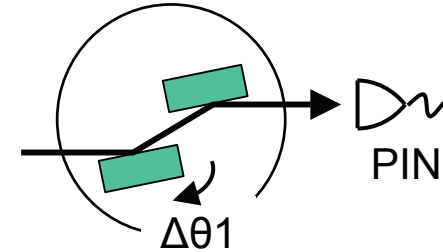
## Improvement for LN2 flow (3/3)

Measured Intensity fluctuation of 1 Å x-rays at BL13XU

Average time : 1 ms ··· very sensitive

Measurement frequency : 1 kHz

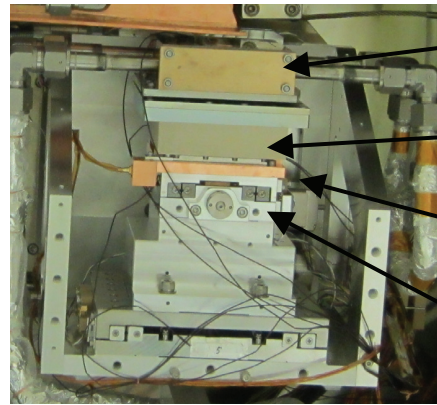
$\Delta\theta_1$  stage : 0.2" stepping at a time interval of 5 s



Angular fluctuation between the crystals : 1" → 0.15"

Intensity fluctuation of 1 Å x-rays : 5.3% → 2.0%

# Improvement for Thermal deformation



1st crystal holder with LN2 paths

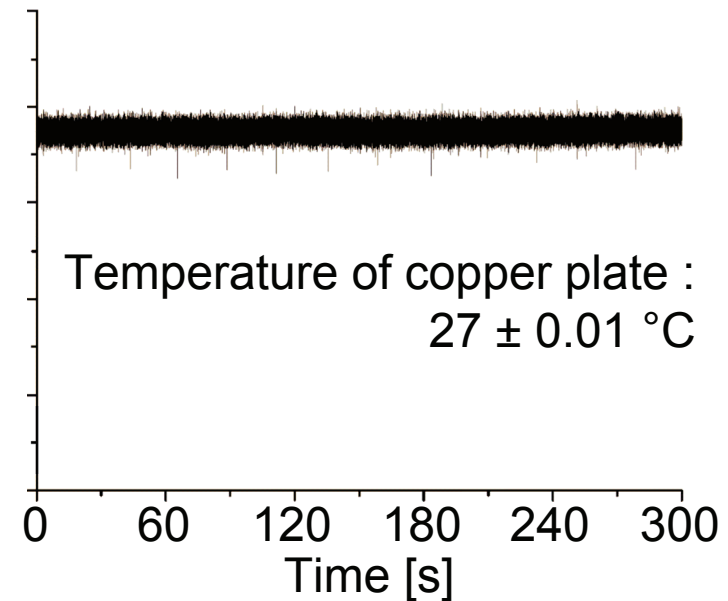
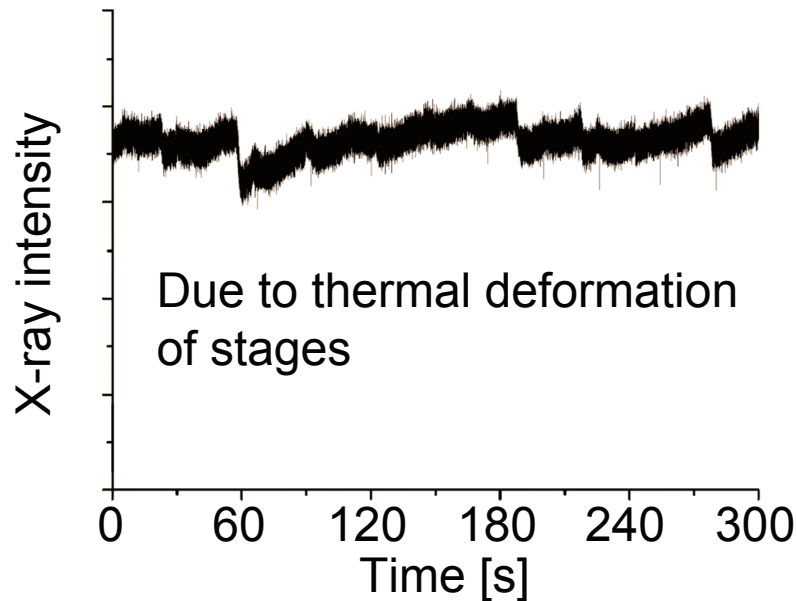
Machinable ceramic block

Copper plate with sheet heater

Tilt stage

Heater current control : ON/OFF

PID

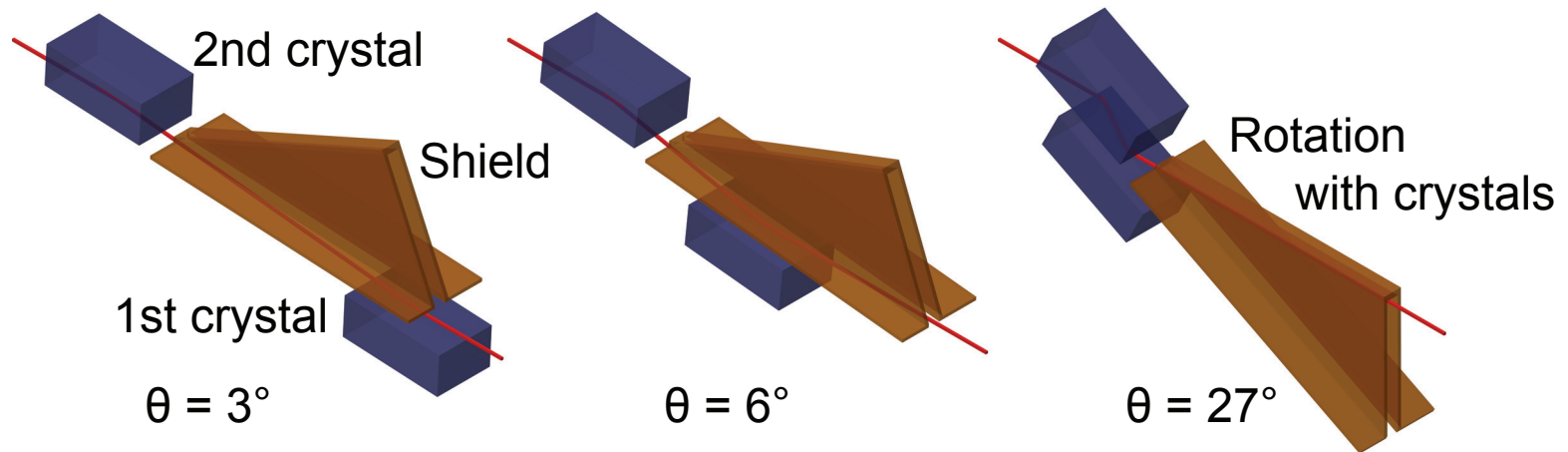






## Other improvements

**Radiation shield** to block secondary radiations from the first crystal

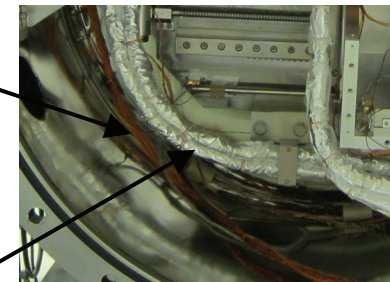


Material of cable jacket :

cross-linked plastic  $\rightarrow$  polyimide  
(for **Radiation tolerance** )

**cryogenic insulator** for **thermal insulation** from LN2 paths

ten-layer aluminum-deposition films spaced with nets

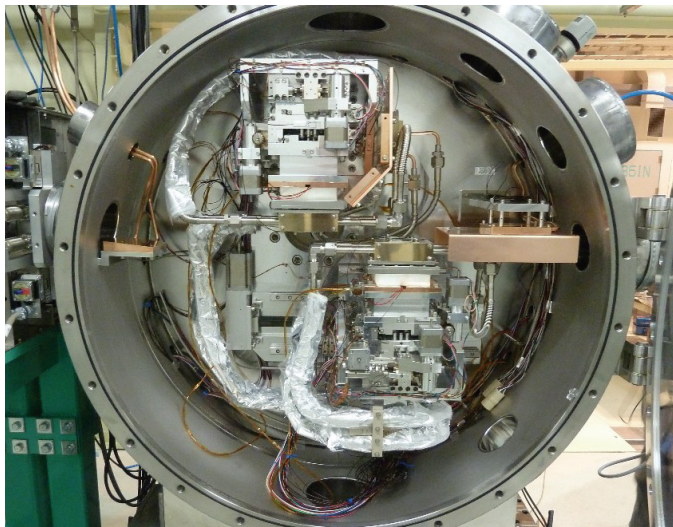




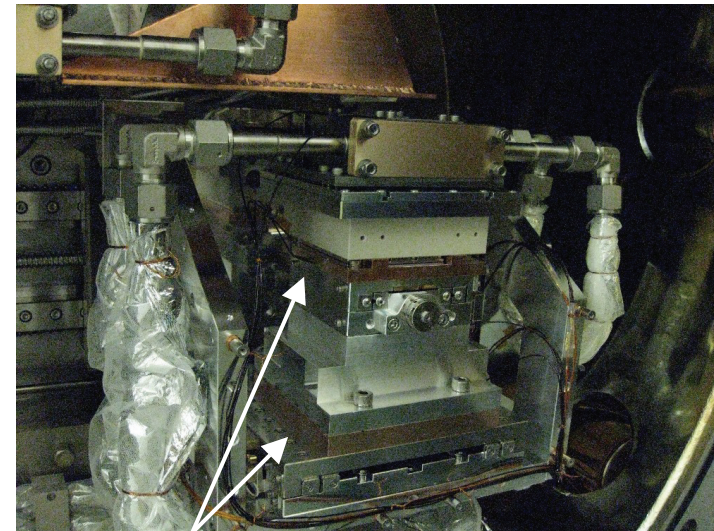
# Updates

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Apr. 2011 : BL37XU / 39XU  
Sep. 2011 : BL13XU  
Apr. 2013 : BL29XU / 41XU / 46XU  
Sep. 2013 : BL10XU  
Apr. 2014 : BL19XU / 09XU



BL37 / 39XU mono

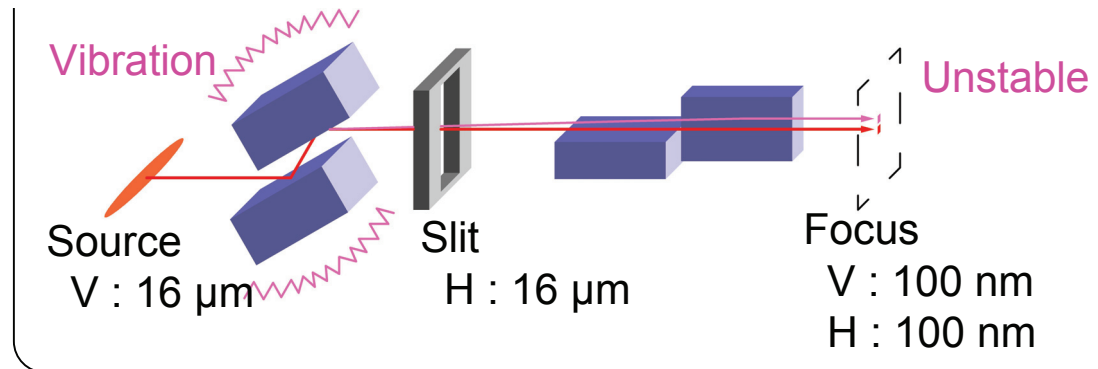


Double heater (29/41/46)



## Next target

**Challenging** : projection of source (Vertical)



Present status @ BL37XU

Vibration of mono. : 0.2"

Vertical focus size : 230 nm

Next Target

0.05"

120 nm



### Optimization of Low-vibration flexible tubes

Diameter : 1/2 inch  $\rightarrow$  larger ?

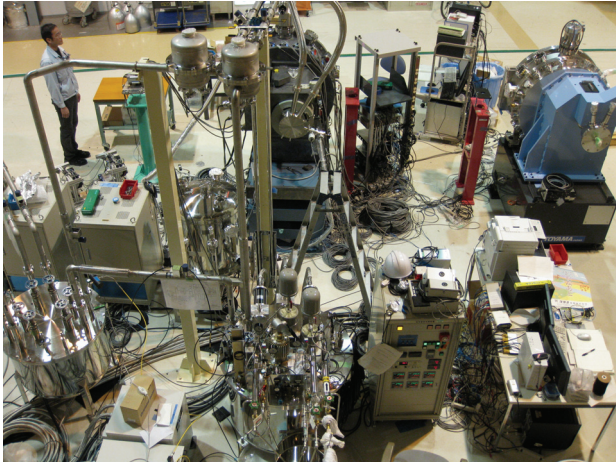
Flexibility : harder or softer ?



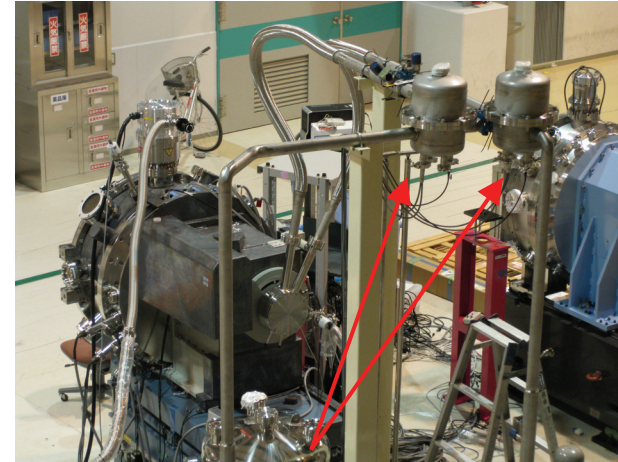
# Test bench

Mono.1

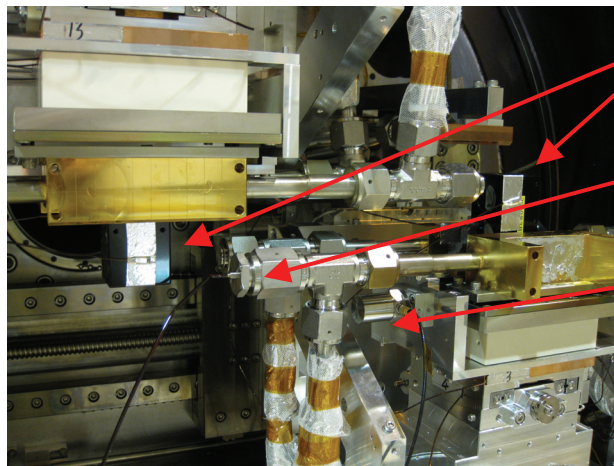
Mono.2



LN2 pump



Measurement units (P, T, vib.)



Interferometer (angular vib.)

Pressure gauge

Pick-up (vib.)

Inside of mono.



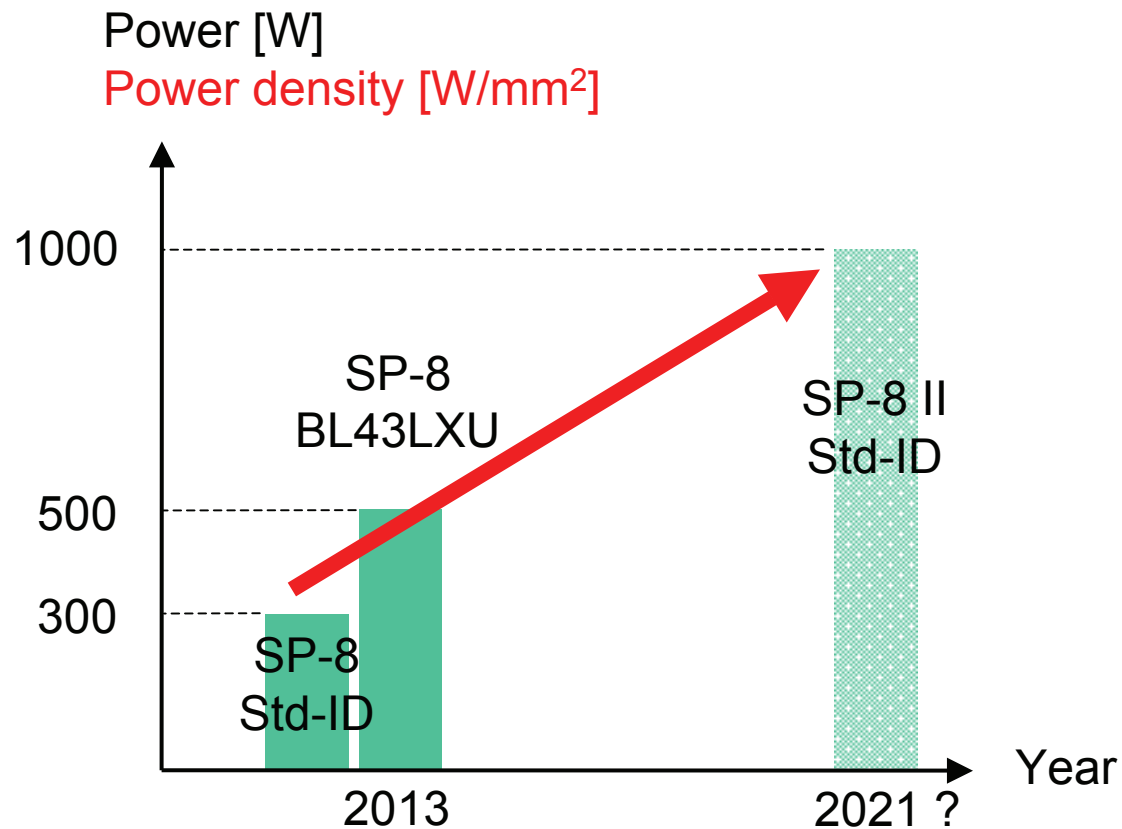
# Activity for high-efficiency cooling



## SPring-8 upgrade plan

The storage ring providing highest brilliance and coherence x-rays

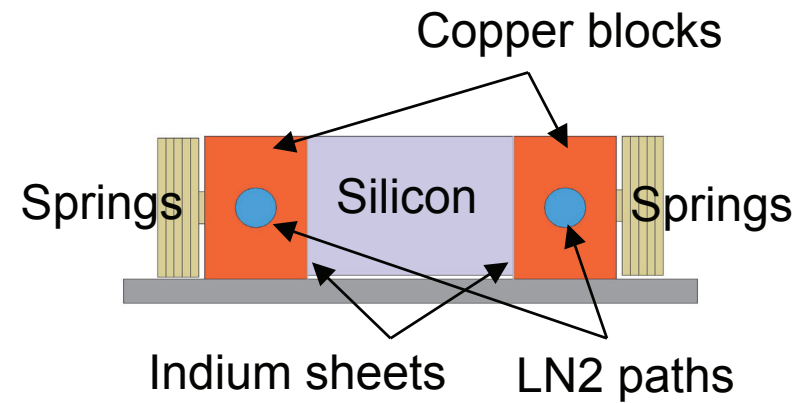
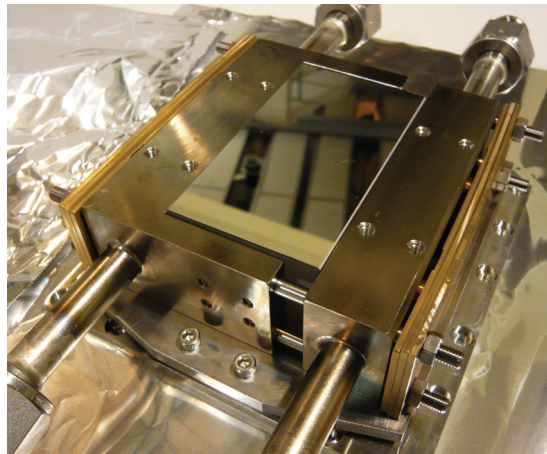
First crystals will suffer heat load in the kilowatt range.



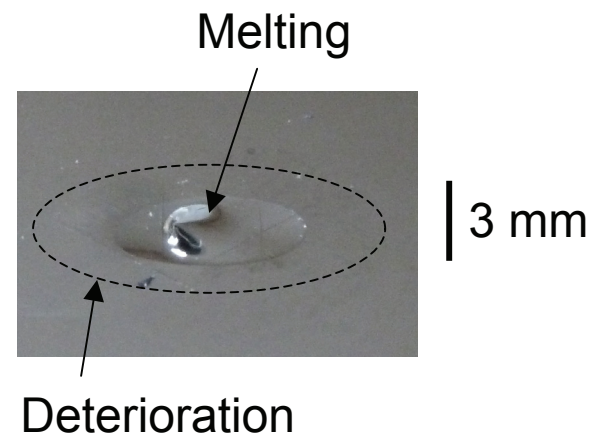
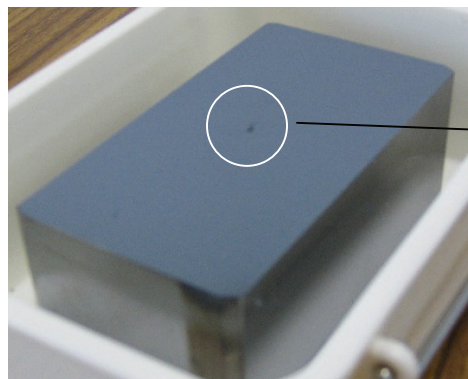


# Present crystal cooling

Indirect cooling with LN2



**For 2 kW incidence,**





## Upgrade of crystal cooling

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Phase 1 : Development of crystal cooling

Direct cooling

LN2 seal

LN2 paths for high efficiency heat exchanger

Less deformation

Target : 500 W (end of 2013fy)  
1000 W (2019)

Phase 2 : Design of LN2 supply / circulation system

Phase 3 : Validation tests at beamlines

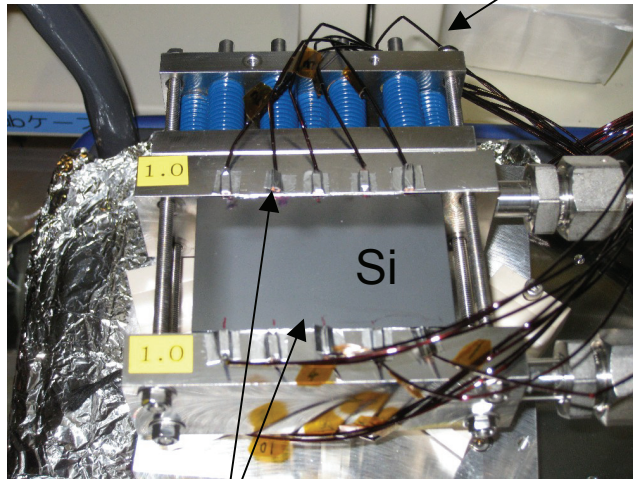
Phase 4 : Install





# LN2 seal test

## Preparation



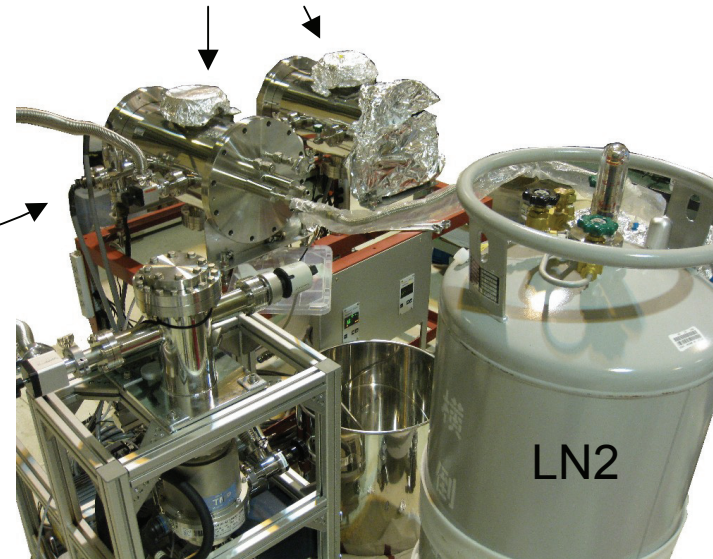
Clamp

- Force ? ... as weak as possible

LN2



## Seal test benches

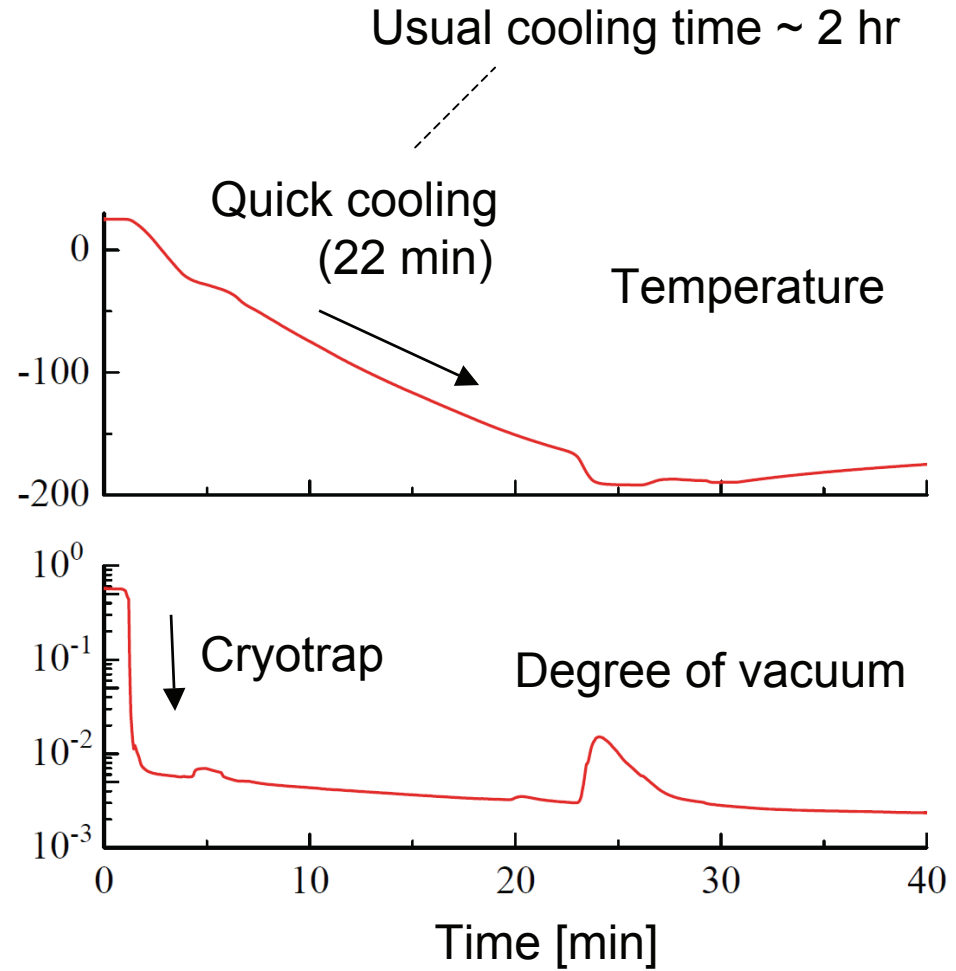
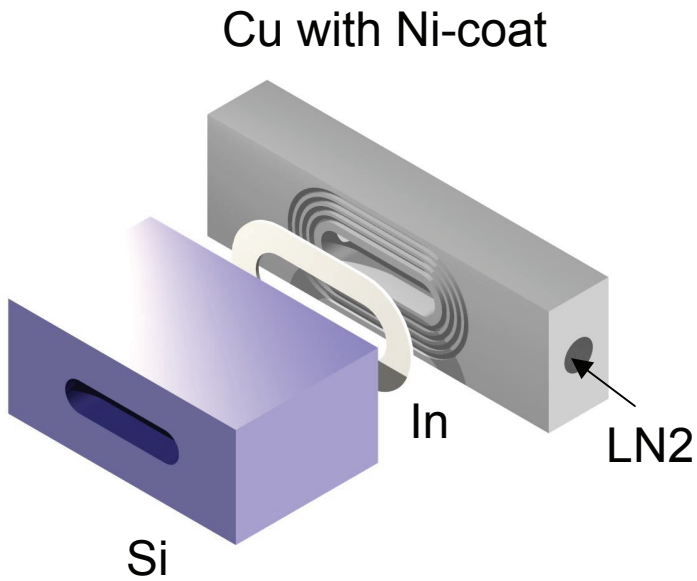


LN2 seal

- Material ?
- Size ?
- Thickness ?

Vacuum pump

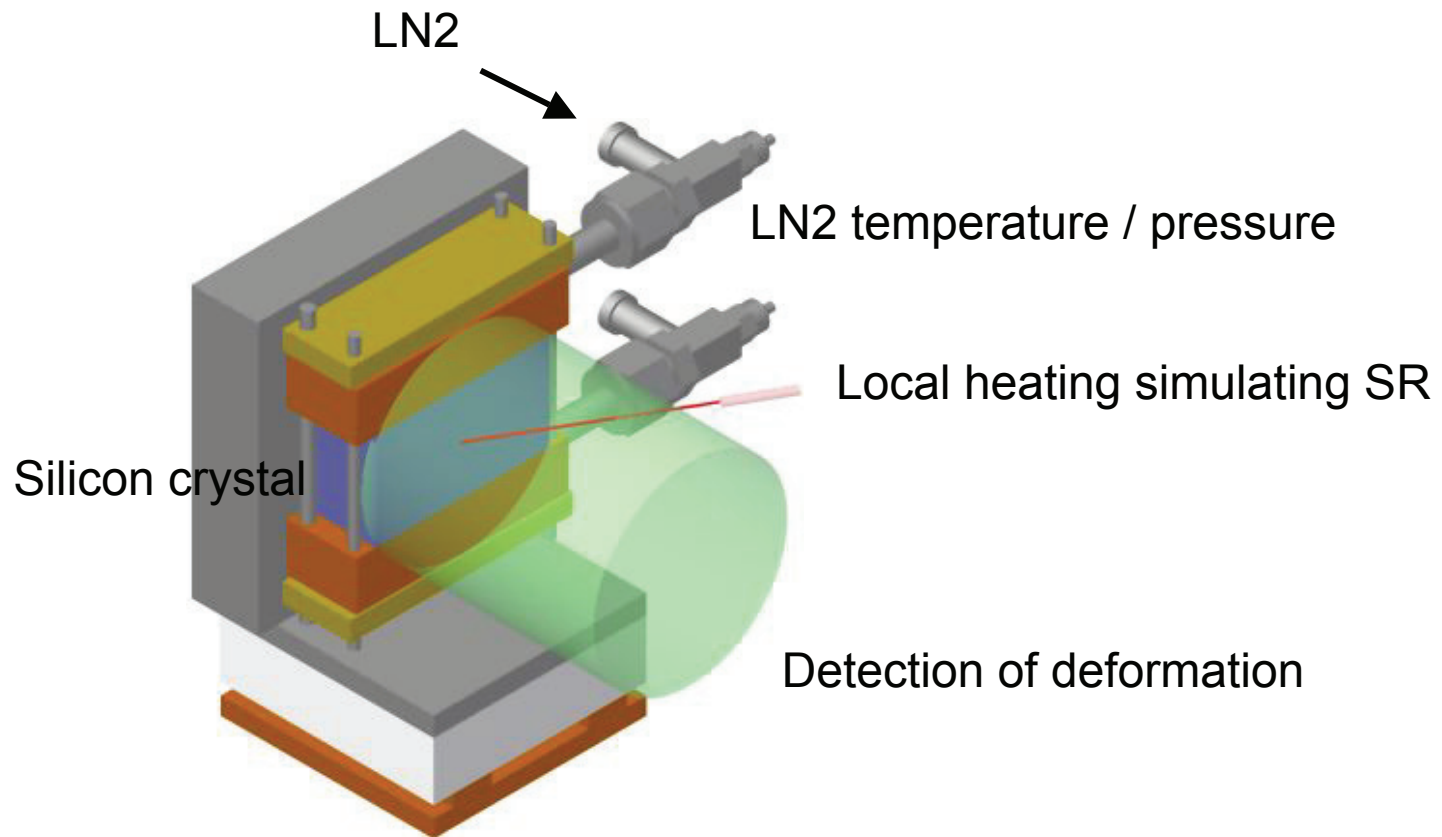
# A test result





## Schematic of heat-load test

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# Test bench for Heat load test

Laser-shield curtain

Test room

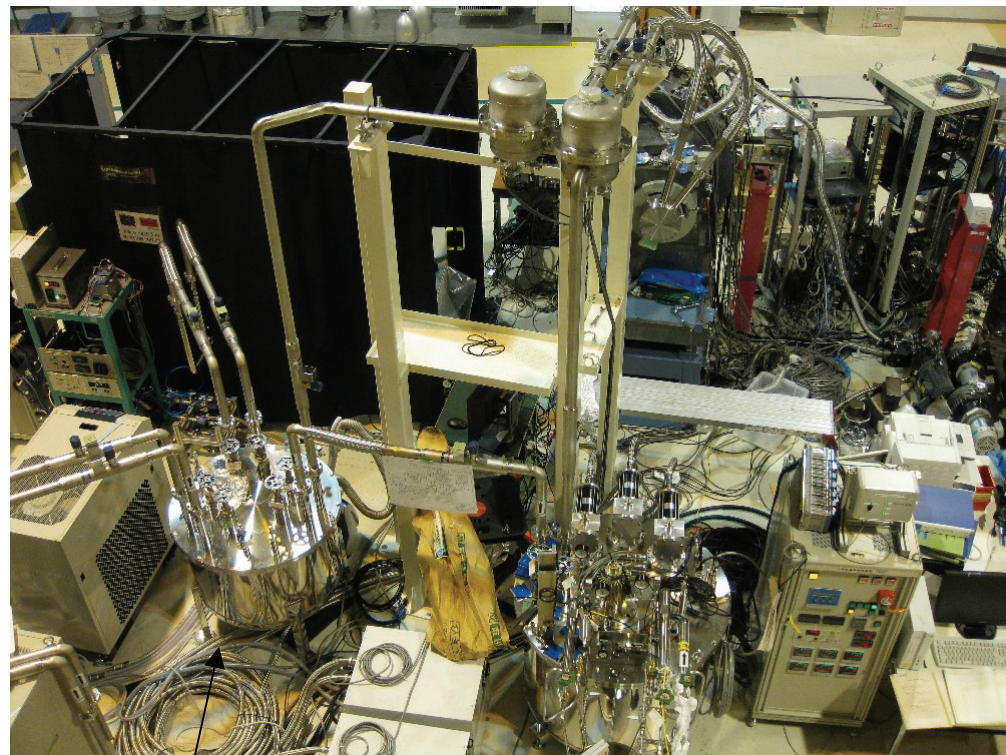
Mono. test bench



Laser unit

Interlock

Test chamber



LN2 distribution unit

LN2 pump

# Local heating

## Laser specification

Fiber laser : 1070 nm

CW, Single mode

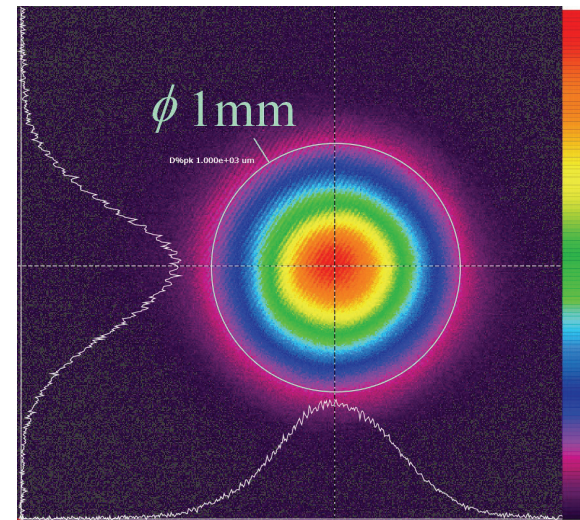
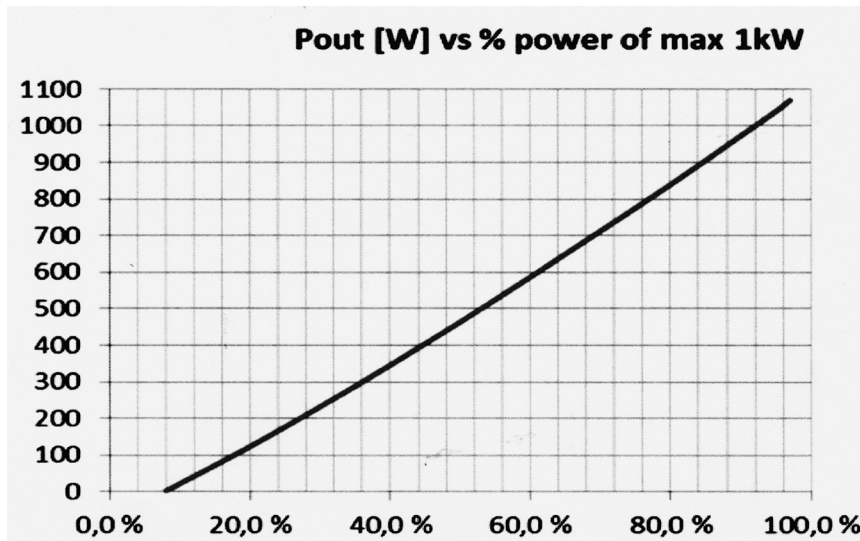
Maximum power : 1 kW

+ Optics (collimator)

Beam diameter ( $D_{4\sigma}$ ) : 0.5 ~ 2.5 mm



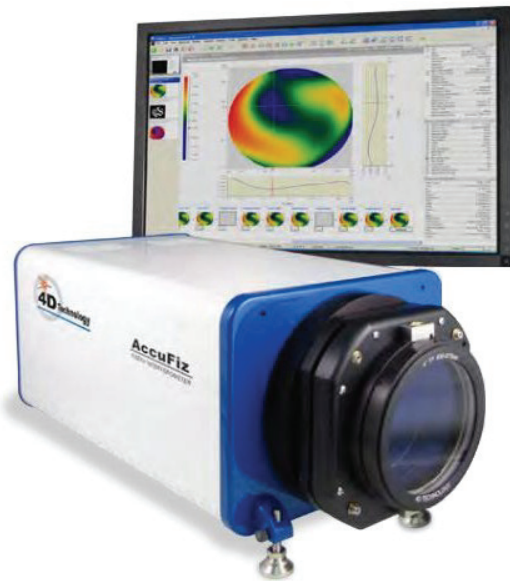
FO-1000 (Mitsui Electronics Inc. OEM)



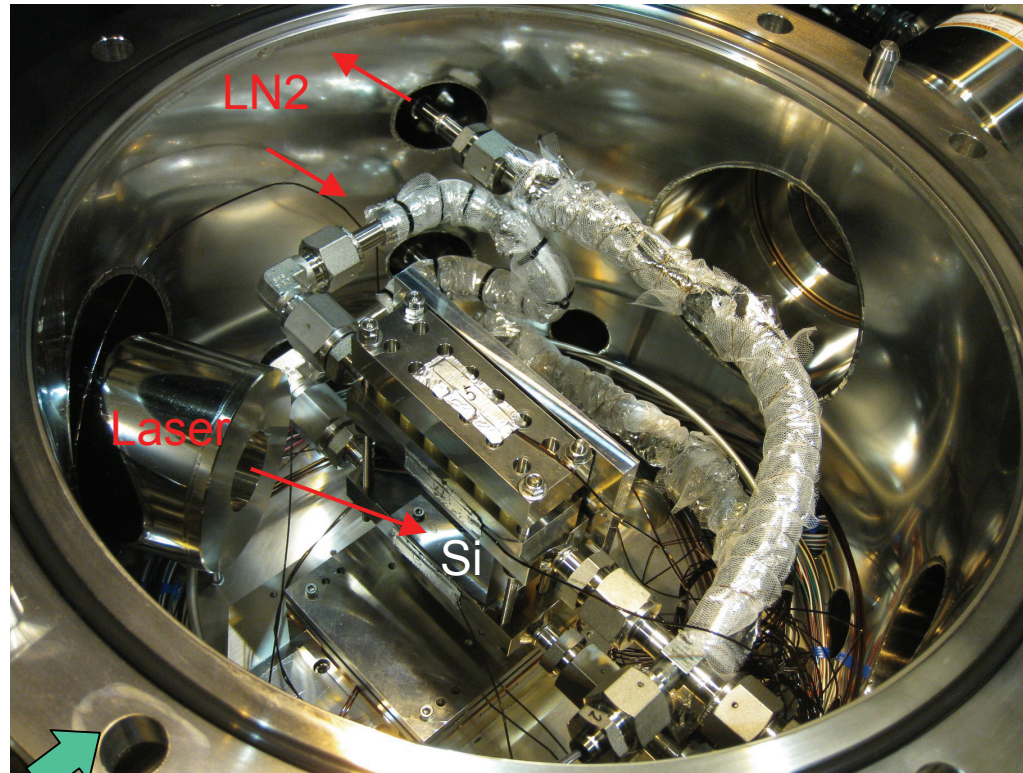


# Test chamber + interferometer

Fizeau interferometer



AccuFiz (4D Technology)

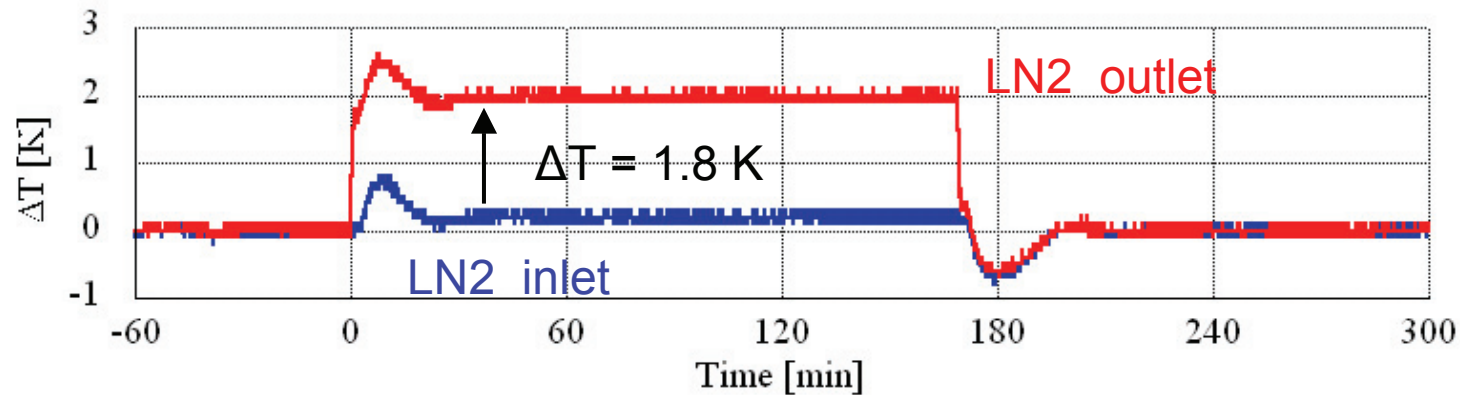


LN2 pressure / temperature

## Preliminary test

**Radiation of 300 W laser** into indirect cooled silicon crystal  
(used in the SP-8 beamlines)

Temperatures of LN2



Temperature difference 1.8 K  $\rightarrow$  250 W absorption into LN2

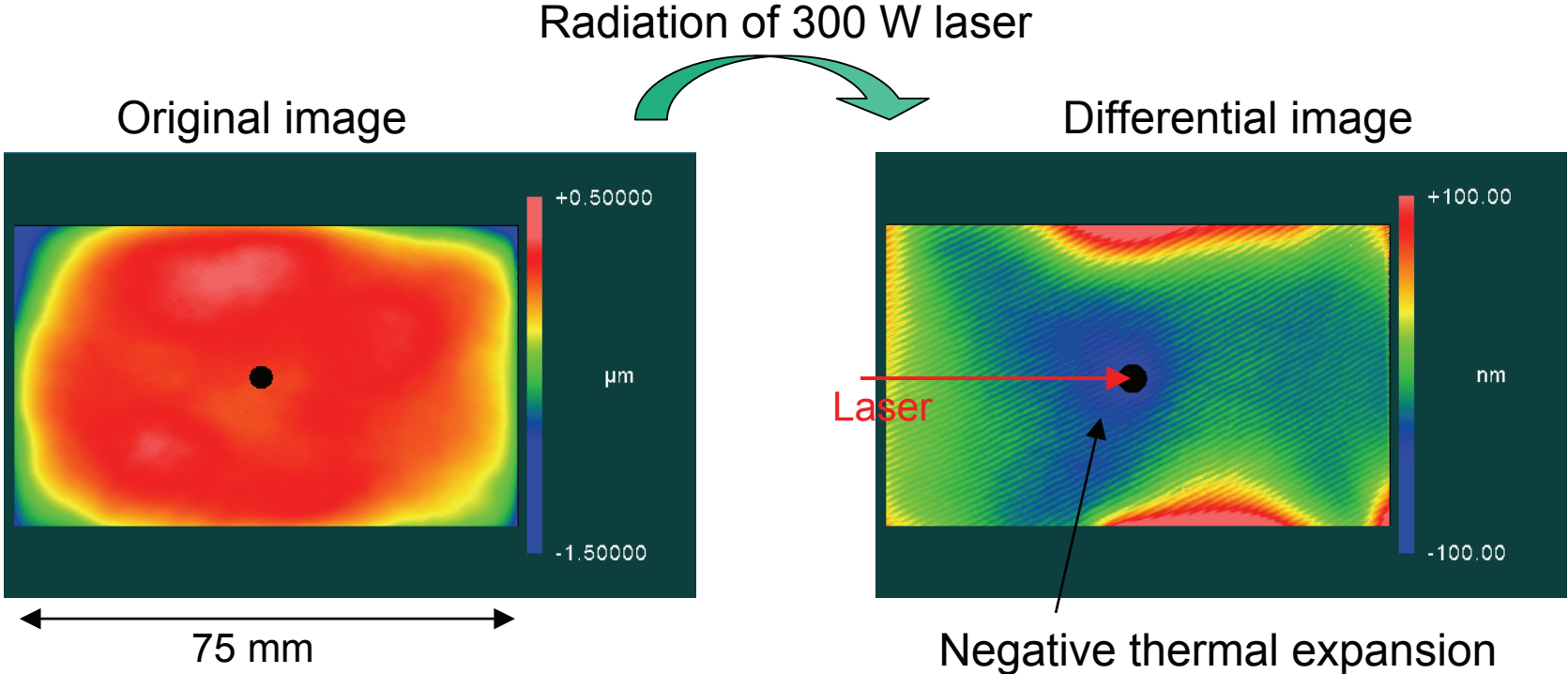
**Radiation of 300 W laser  $\sim$  radiation of 300 W SR**

The crystal can stably manage radiation of 300 W SR.

$\rightarrow$  A degree of deformation for 300 W is usable  
as a criterion for determining the acceptability.

# Preliminary test

Change of crystal surface



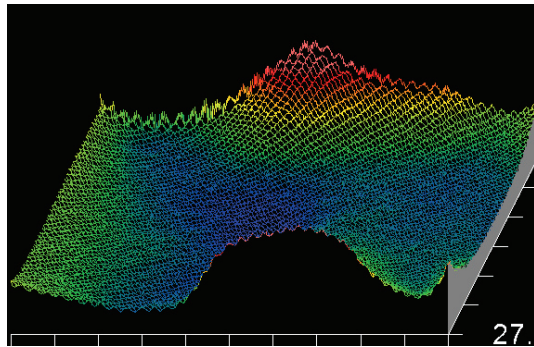
The deformation is detectable with the Fizeau interferometer.



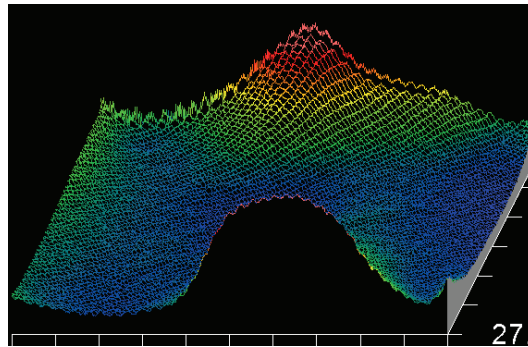


## Higher heat load

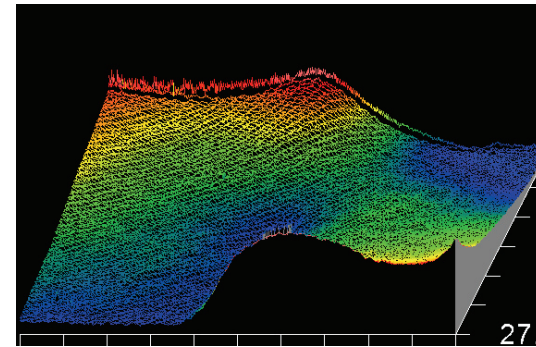
300 W



500 W



1000 W



Larger deformation

Twist & damage



Next step : design of LN2 paths in crystal for high efficient heat exchange



## Acknowledgement

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### Optics Group (JASRI)

Yasuhisa Matsuzaki, Yasuhiro Shimizu, Masayuki Tanaka,  
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**Thank you very much for your attention.**